



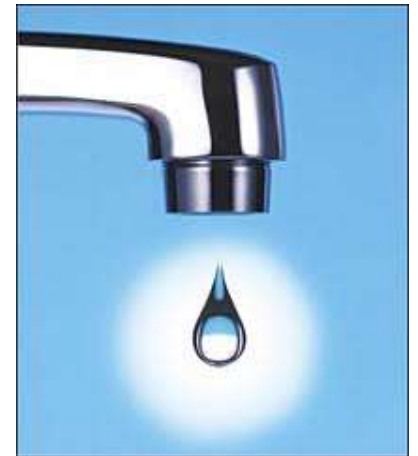
Water Production

Contents

- I. Water Demand
- II. Raw Water Sources
- III. Raw Water Intakes
- IV. Water treatment
- V. Conventional Water treatment
- VI. Disinfection
- VII. Sludge Disposal

Importance and Necessity Of Water Supply Schemes

- I. For drinking and cooking
- II. For bathing and washing
- III. For watering of lawns garden
- IV. For fire fighting
- V. For recreation in swimming pool
- VI. For heating and air-conditioning systems
- VII. Etc.



Objectives of Water treatment

- I. To remove the dissolve gases, murkiness , colours .
- II. To remove the unpleasant , objectionable tastes.
- III. To kill all the pathogenic germs.
- IV. To make water fit for domestic use as cooking, washing, various industrial purposes.
- V. To eliminate the tuberculating, corrosive properties of water which affects the pipes.

Importance and Reliability of Water Works

- must remove all the impurities and bacteria or the nature organism causing disease.
- reliability in the supply of required quantity of water every time.
- the water source should be permanent surface water or groundwater source.

Duty of Water Works Engineers

- Planning, designing, construction, maintenance and operation.
- Operate the water work without fail & supply the safe water to public in the required pressure.
- Protect source of water & treated water.
- Do the laboratory test.
- Able to alter the purification method.
- Aware of the latest techniques and method of purification and distribution.

Characteristic of raw water

I. Physical Characteristic

II. Chemical Characteristic

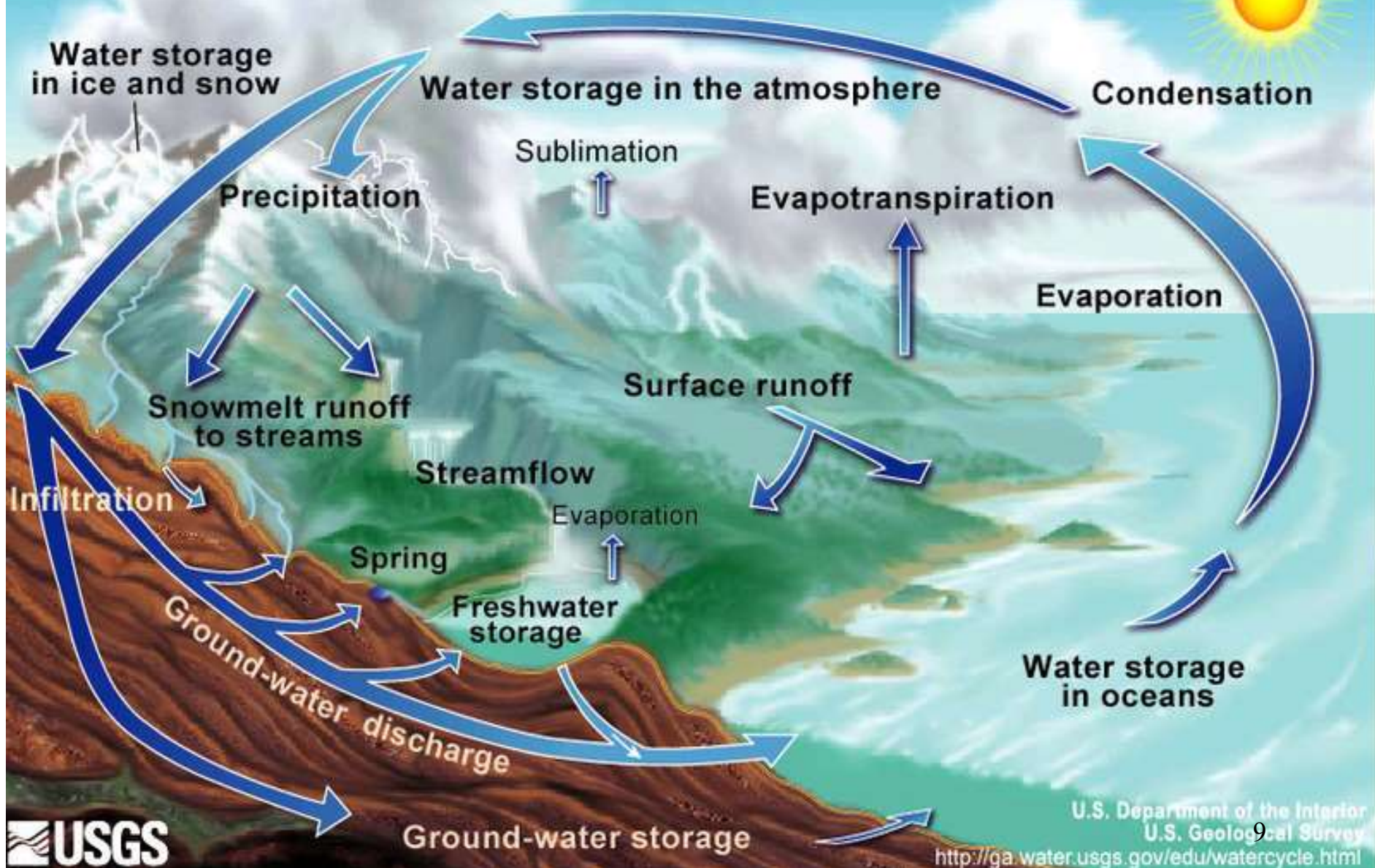
III. Microbiological Characteristic

IV. Heavy metal and Pesticides

Water Demand

- Population.
- Population growth.(data back for 10yrs.to forecast the next 10 to20 yrs.)
- Design period.(10 or 15 yrs plus 3)
- Water consumption.(approx.200 litres/capita/day.)
- % of population served.
- Average water consumption.
- Maximum day demand.(1.5 times of the average is acceptable.)
- Water loss.
- Maximum hourly demand.
- Raw water demand(about 1.1 times of average)
- Capacity of raw water intake(1.1 times of max.day demand)

The Water Cycle



Sources of water

I. Surface sources

Ponds and lakes reservoirs;
Streams and rivers;
Sea, Oceans.

II. Sub-surface sources or underground sources

Springs;
Infiltration wells ; and
Wells and Tube-wells.

Site for Intake

should be:

- I. Available the best quality of water and sufficient .
- II. Not heavy current of water.
- III. Near the treatment plant.
- IV. Enough quantity if required in the future.
- V. As far as possible the point of sewage disposal..
- VI. Not locate in navigation channels.

Primary treatment

Advantage:

- Lightens the load on the subsequent process.
- Process -can be controlled in a better way.
- Chemical coagulation cost can be reduced.
- No chemical is lost from the plain setting.
- Less quantity of chemicals are required.

Pre-Sedimentation



Grit Chamber

Water Treatment Process for Groundwater

Characteristic of Ground Water

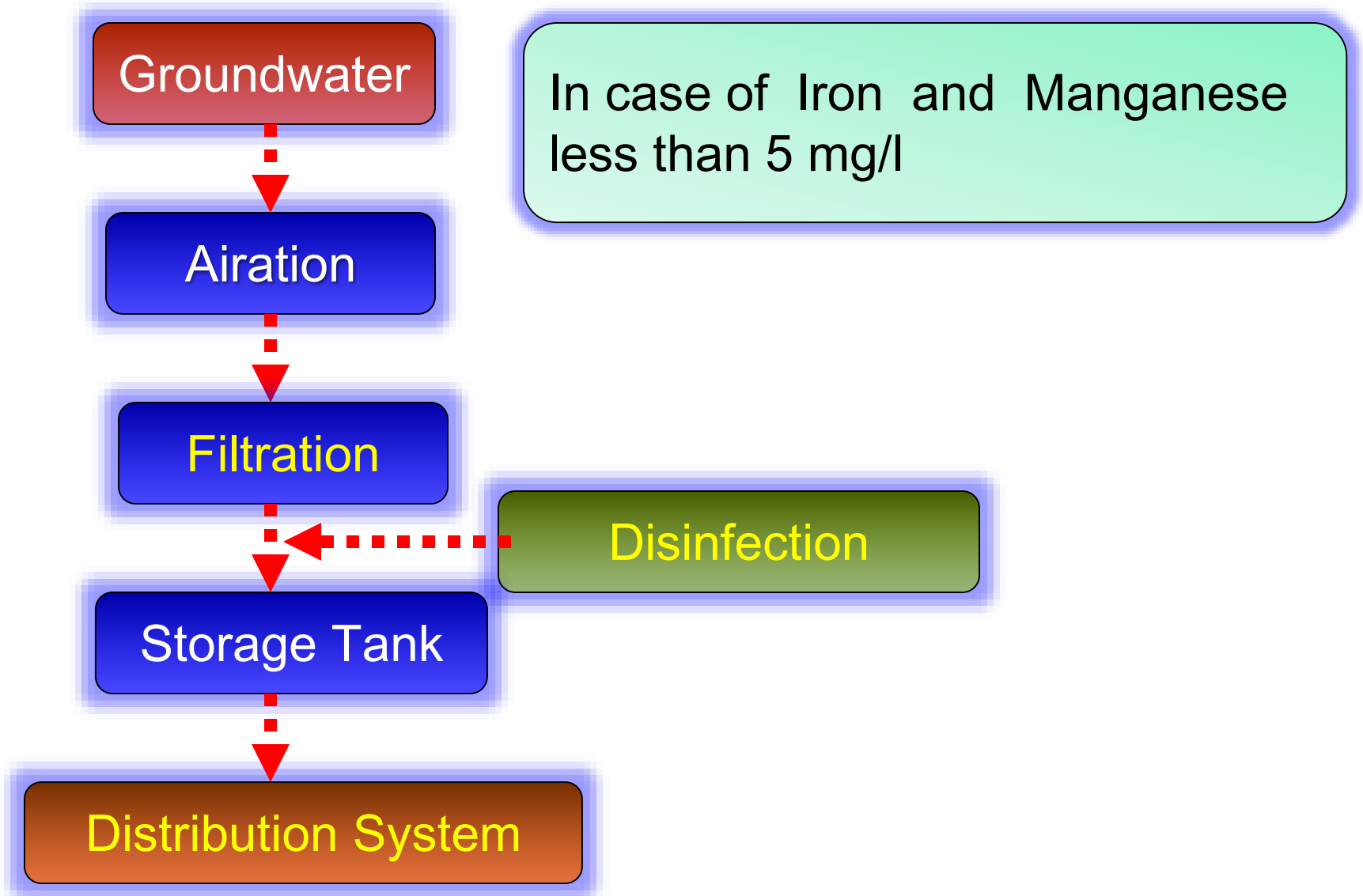
I. Chemical Characteristic

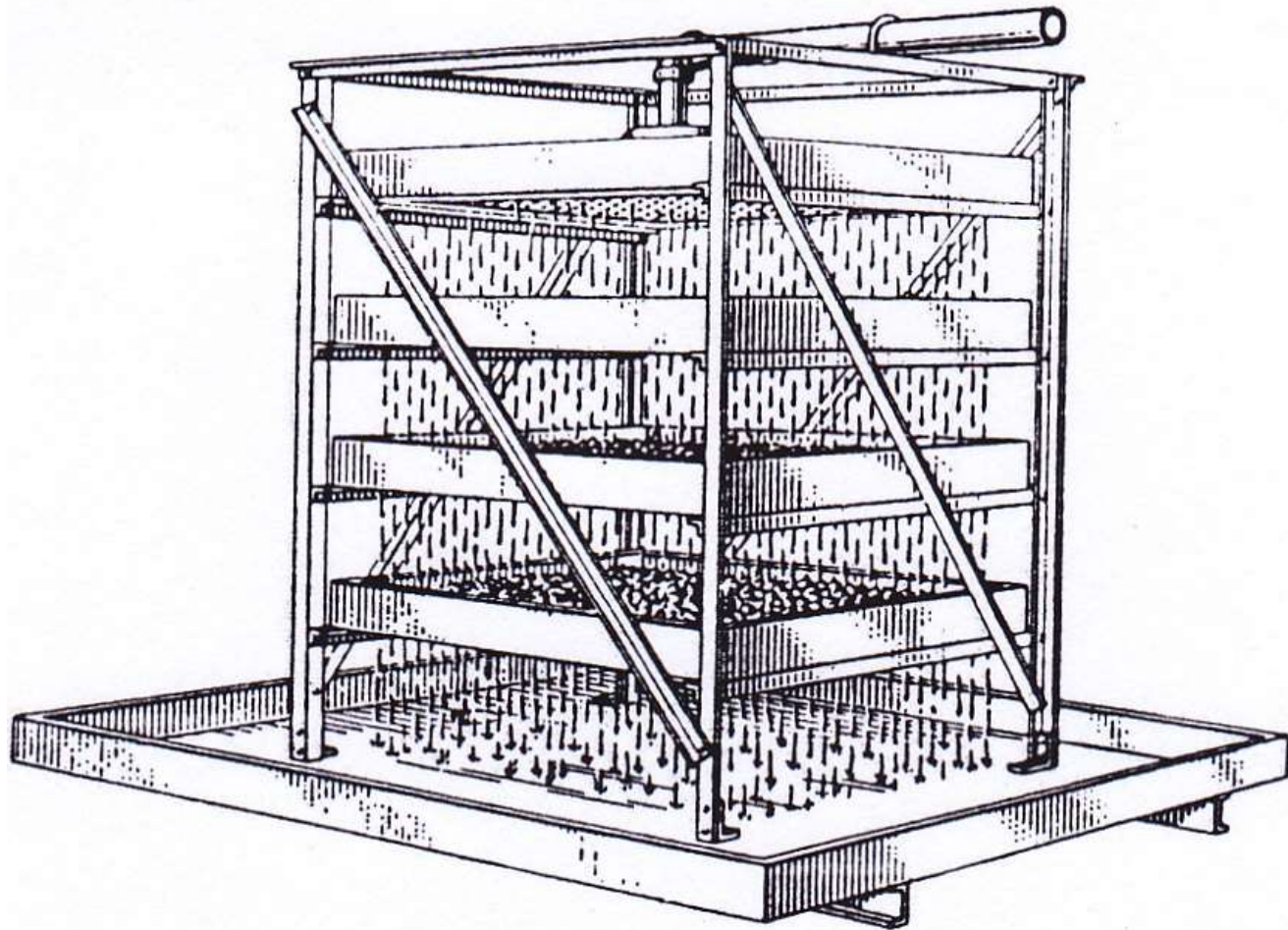
II. Physical Characteristic

III. Microbiological
Characteristic



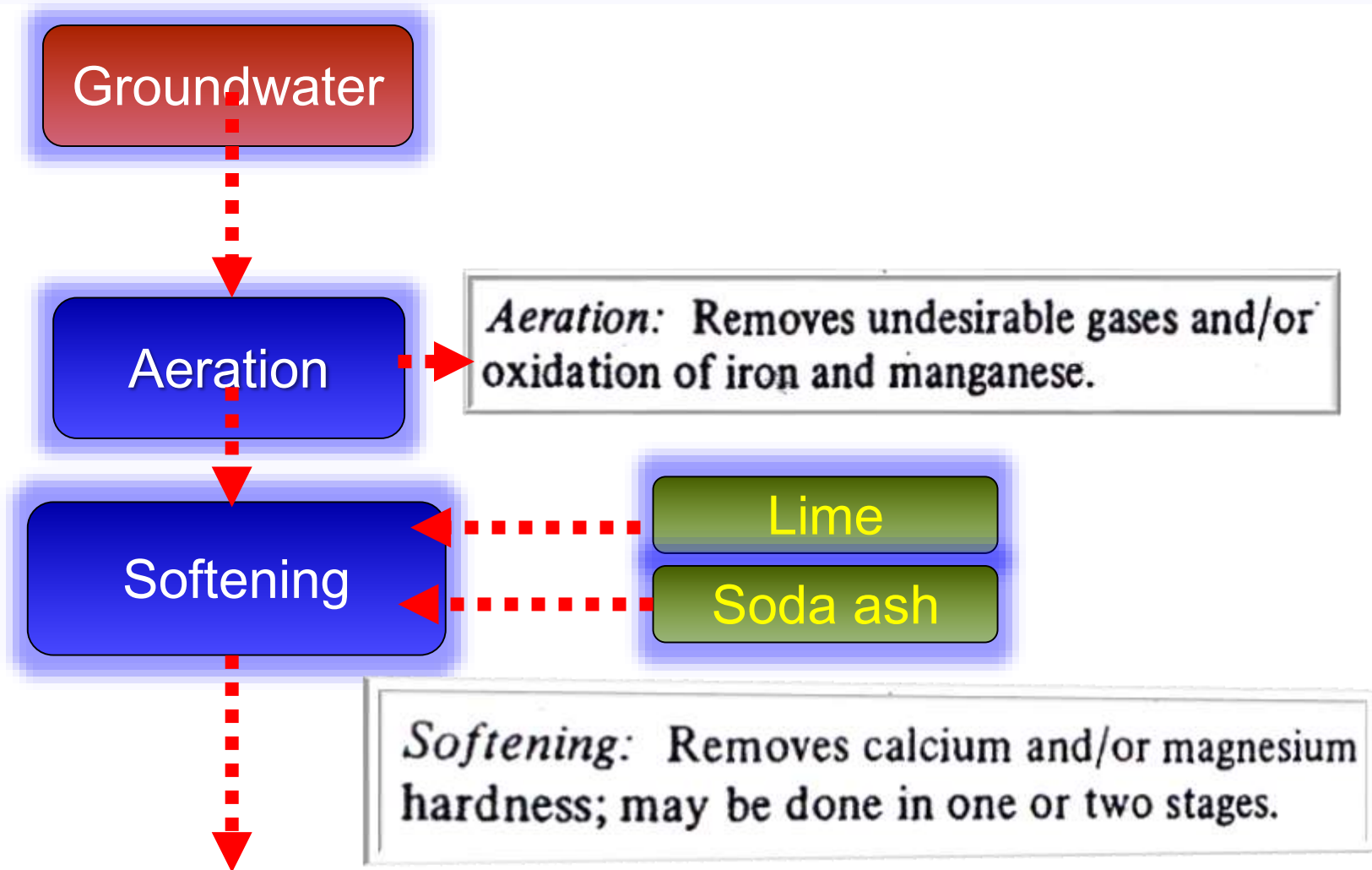
Water Treatment Process for Groundwater





Aerator

Water Treatment Process for *hard groundwater*



Water Treatment Process for *hard groundwater*

Filtration

Filtration: Removes residual CaCO_3 crystals and $\text{Mg}(\text{OH})_2$ floc left over from softening; disinfectant may be added to prevent biological growth on filter medium.

Chlorine

Disinfection

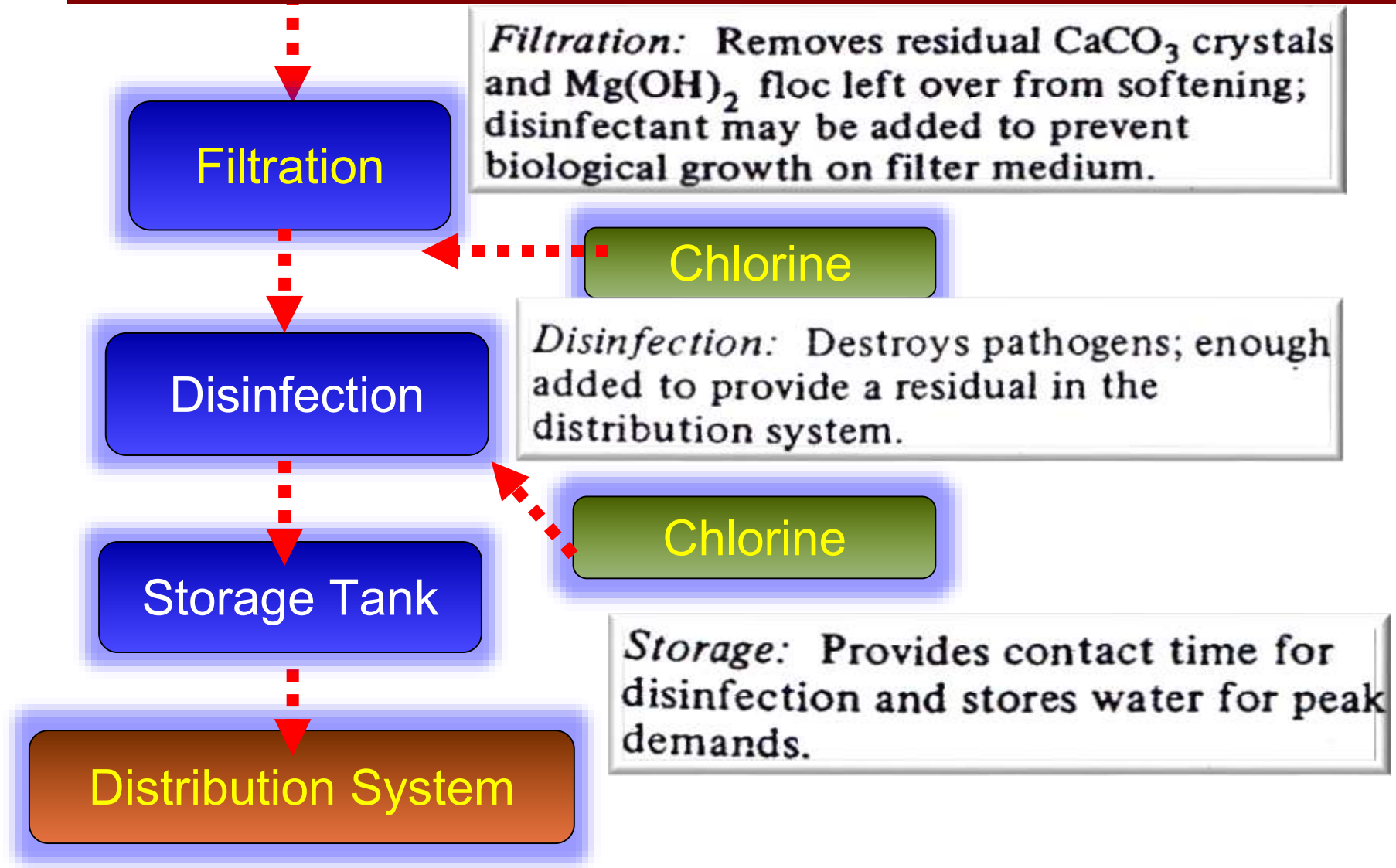
Disinfection: Destroys pathogens; enough added to provide a residual in the distribution system.

Chlorine

Storage Tank

Storage: Provides contact time for disinfection and stores water for peak demands.

Distribution System



Water Treatment Process for Surface water

Characteristic of Surface water

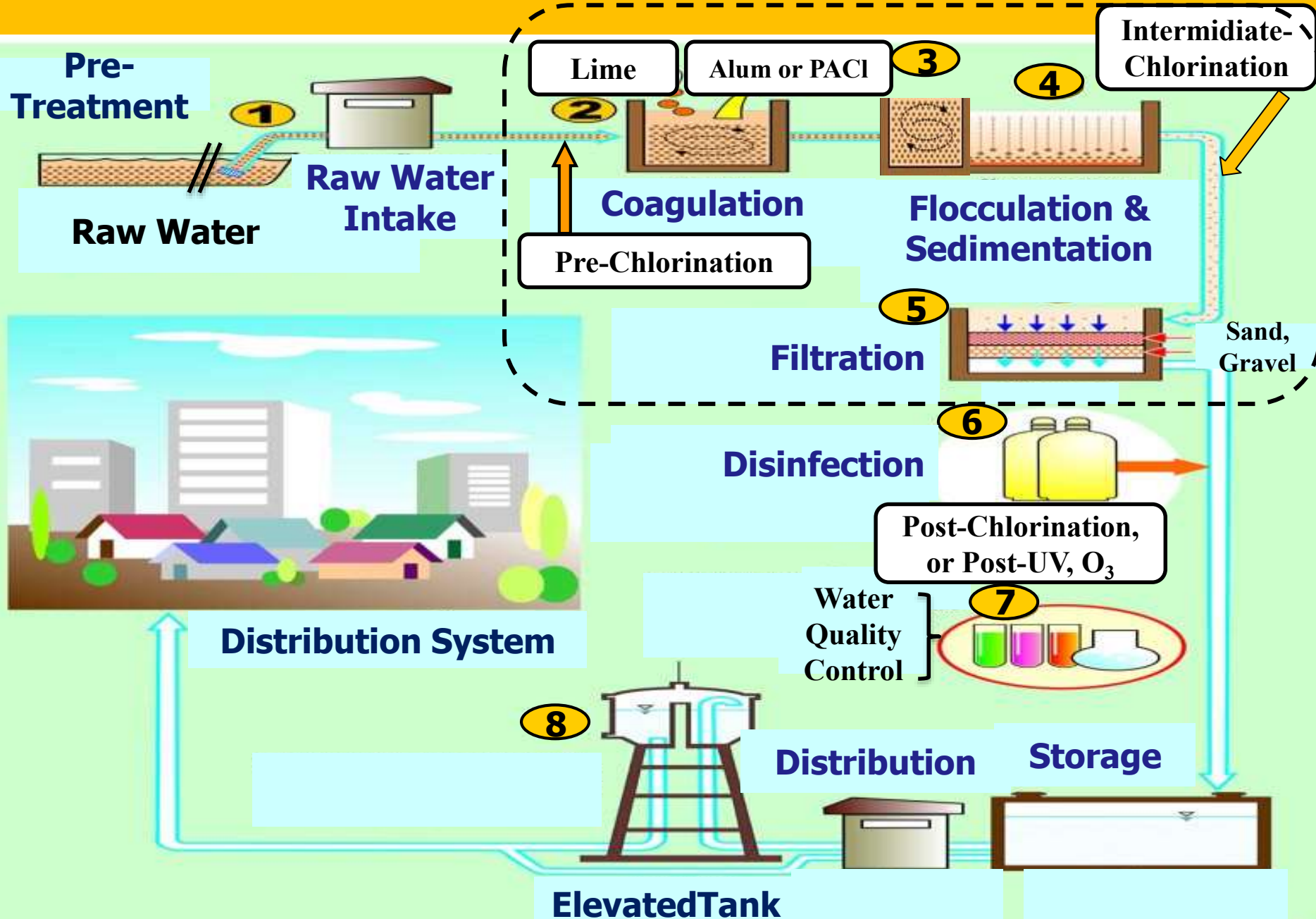
I. Chemical Characteristic

II. Physical Characteristic

III. Microbiological
Characteristic



Conventional Treatment Process



Water Treatment Process for Surface Water

Intake station

Presidimentation: May be necessary if water comes from fast-flowing streams. Removes larger suspended solids. Chemicals may be added to oxidize organics or to arrest their biological oxidation.

Pre-Sedimentation

Pre-chlorination

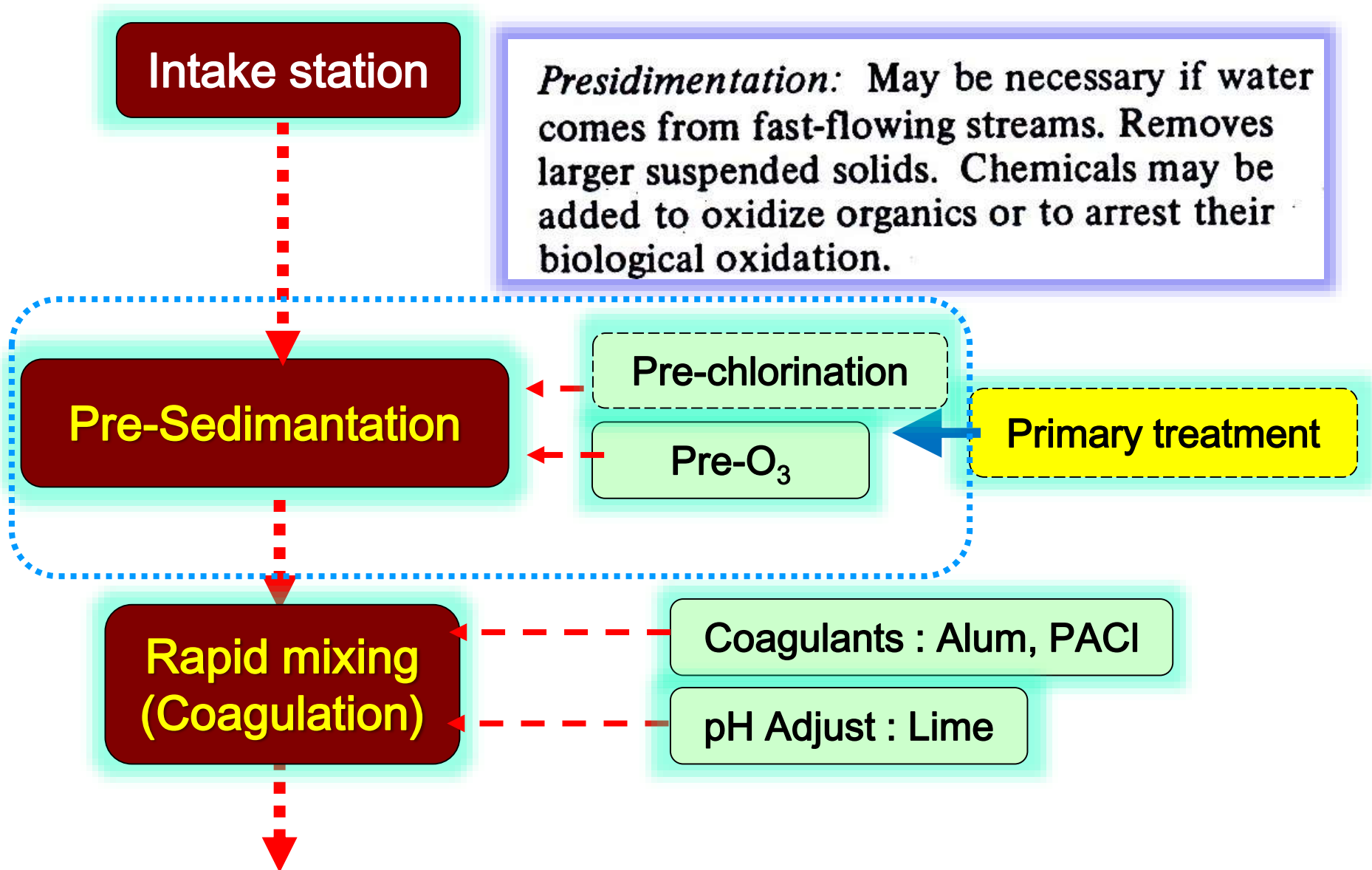
Pre-O₃

Primary treatment

Rapid mixing
(Coagulation)

Coagulants : Alum, PACl

pH Adjust : Lime



Mixing, flocculation, settling: Removes turbidity by coagulating colloids and settling them out; may also remove color caused by large organic molecules.

Coagulant Aids : Polymer

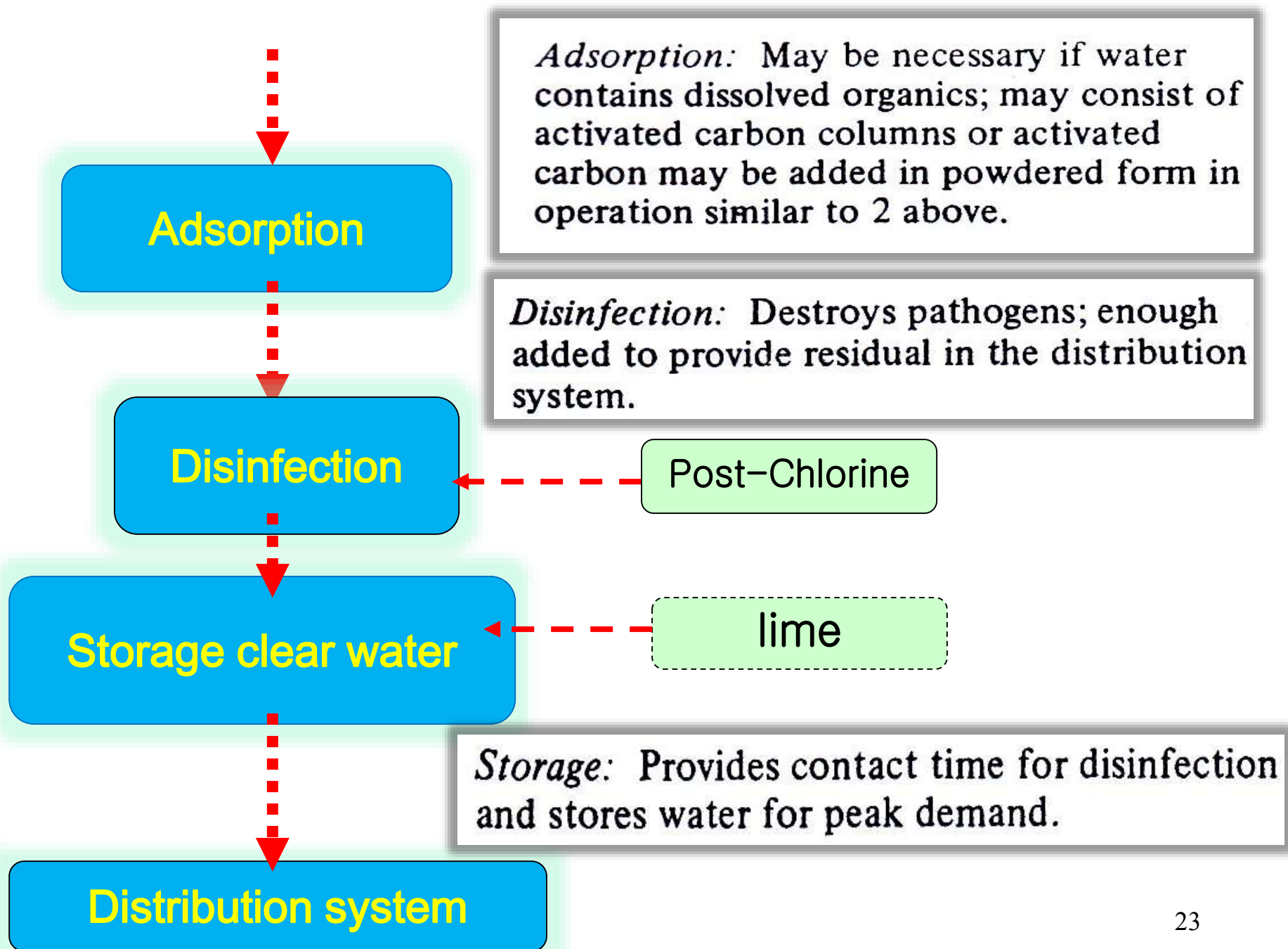
**Slow mixing
(Flocculation)**

Sedimentation

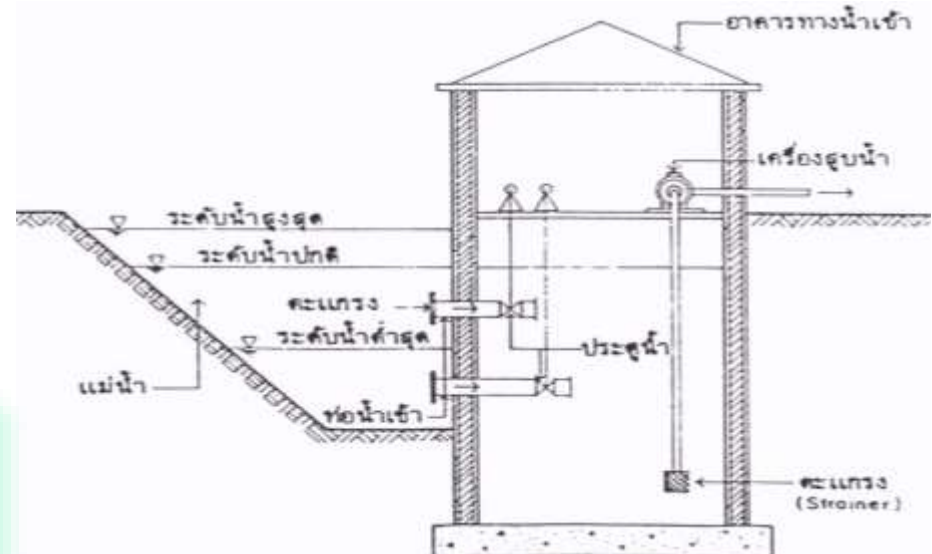
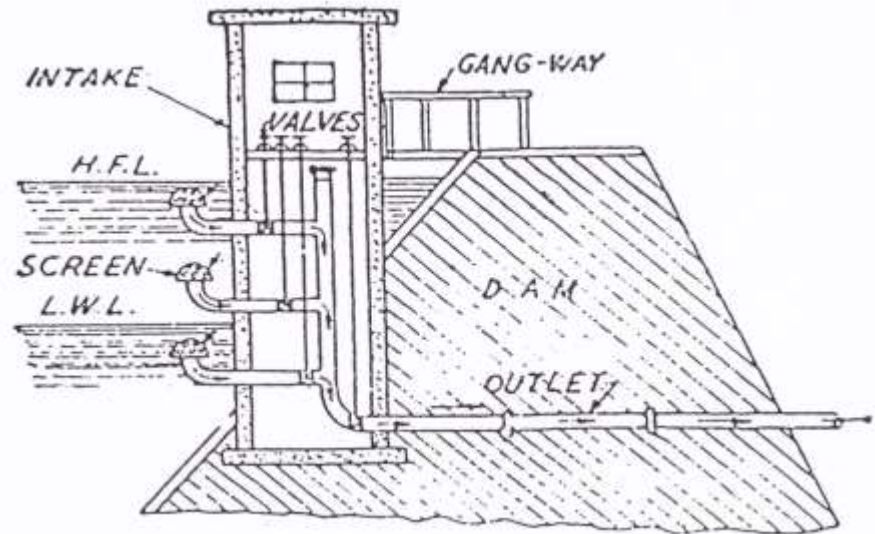
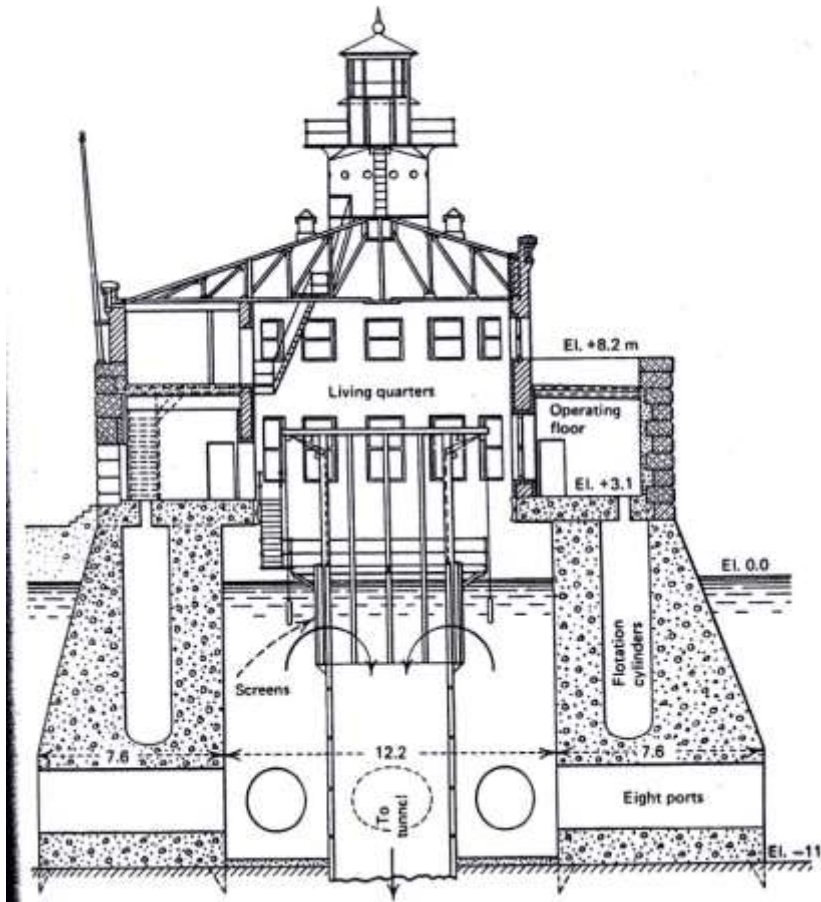
Filtration

Intermediate-Chlorine

Filtration: Polishes to remove remaining turbidity; disinfectant may be added to prevent biological growth on filter medium.

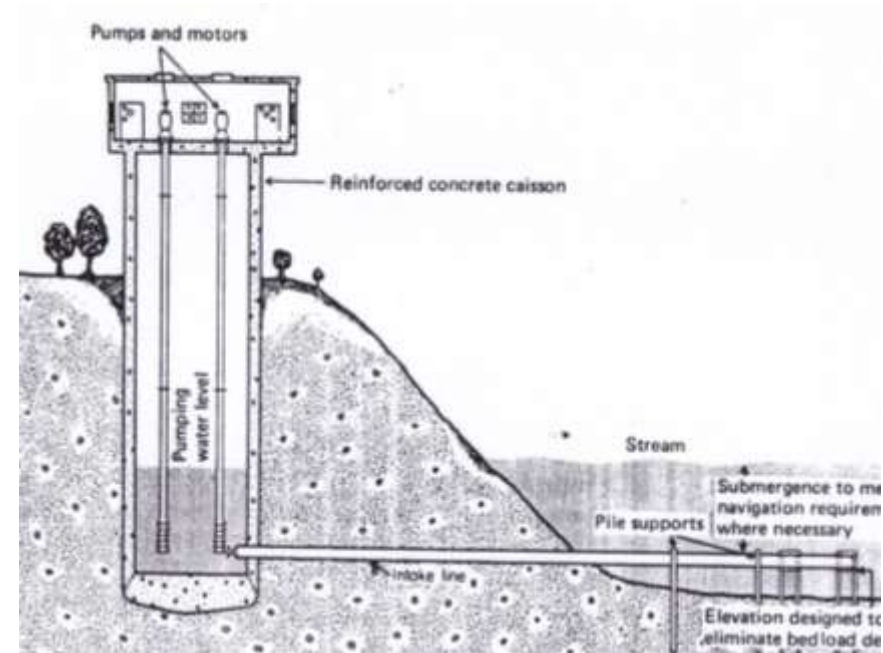
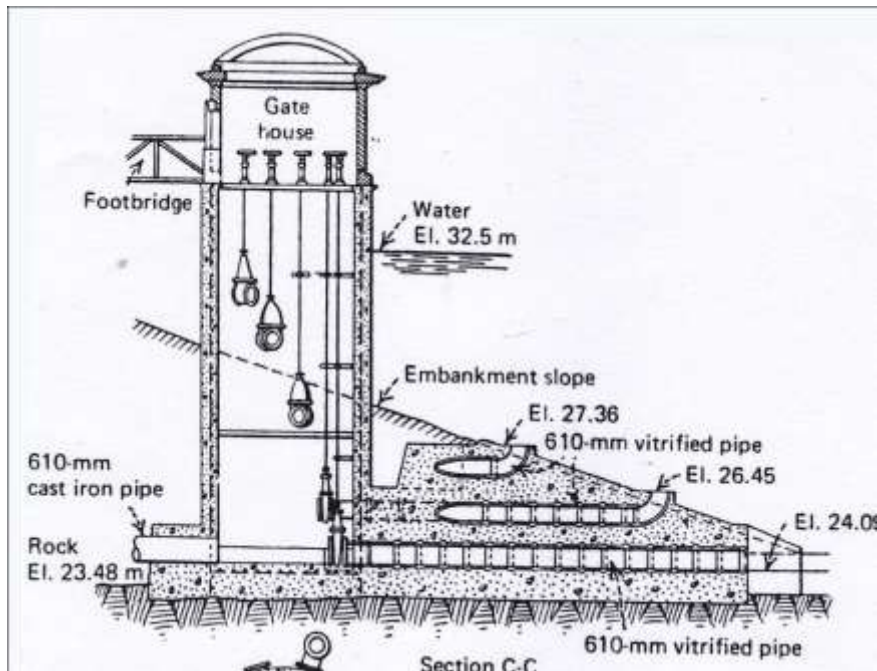
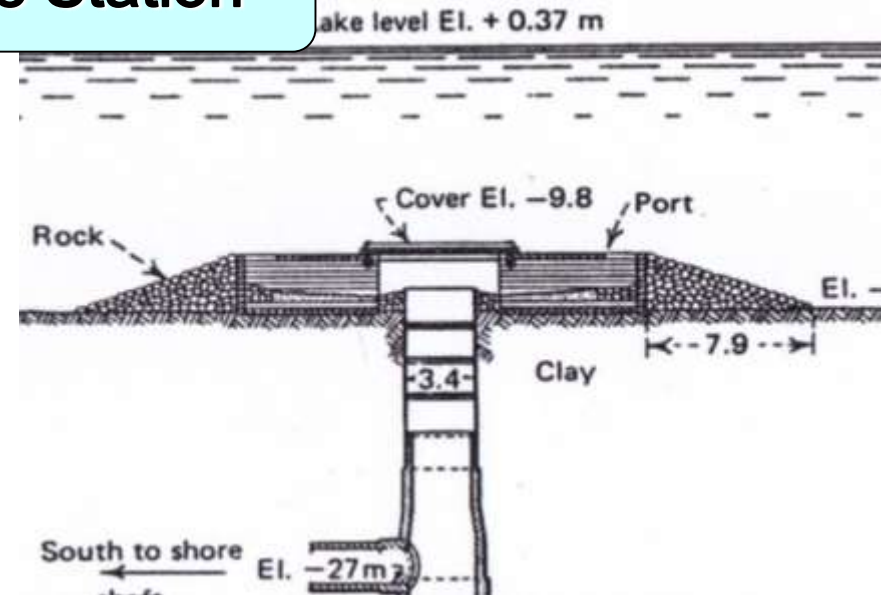
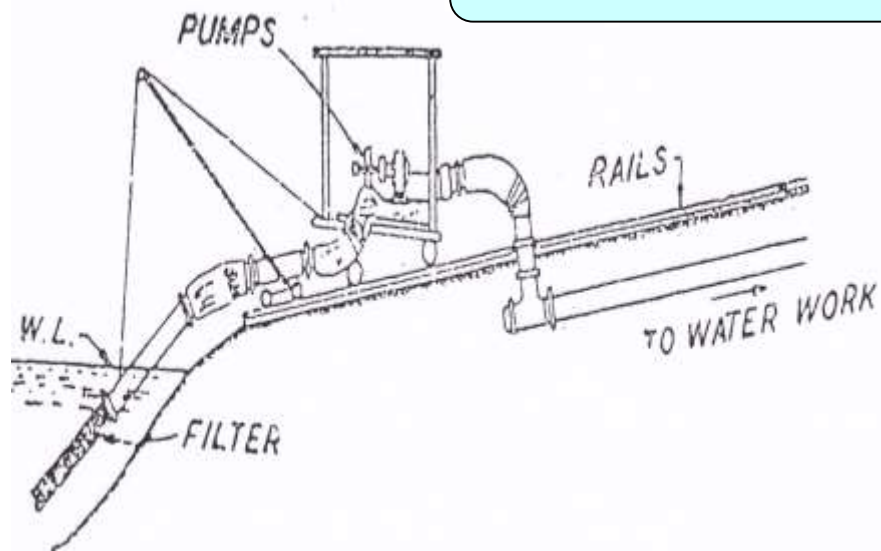


Intake Station and Primary Treatment



Typical of Intake Station

Typical of Intake Station





PWA Intake Station





PWA Intake Station

Intake Pumping Station

A photograph of an intake pumping station. In the foreground, there are several concrete structures, likely part of a dry well or intake chamber, partially submerged in water. In the background, there are large blue pipes, valves, and a corrugated metal roof structure. A white truck is visible in the distance. The scene is outdoors with trees and a clear sky.

Above Ground

Dry Well

Pontoon

Turbine

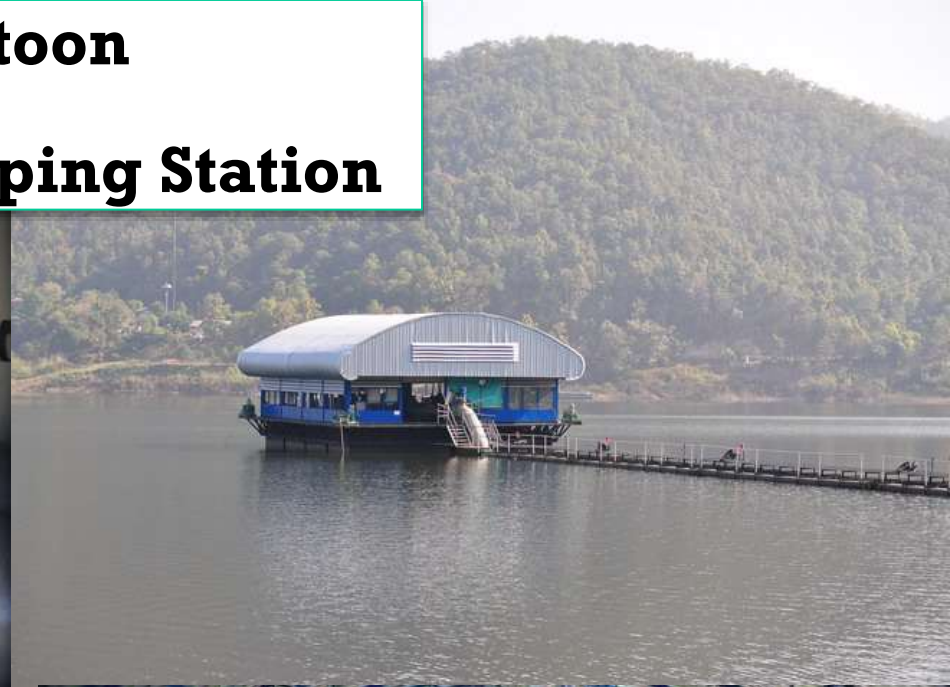
ABOVE GROUND Intake Pumping Station



Dry Well Intake Pumping Station



Pontoon Intake Pumping Station





Turbine
Intake Pumping Station





**PWA Intake Station
with problems of
Water quality and
Water quantity**

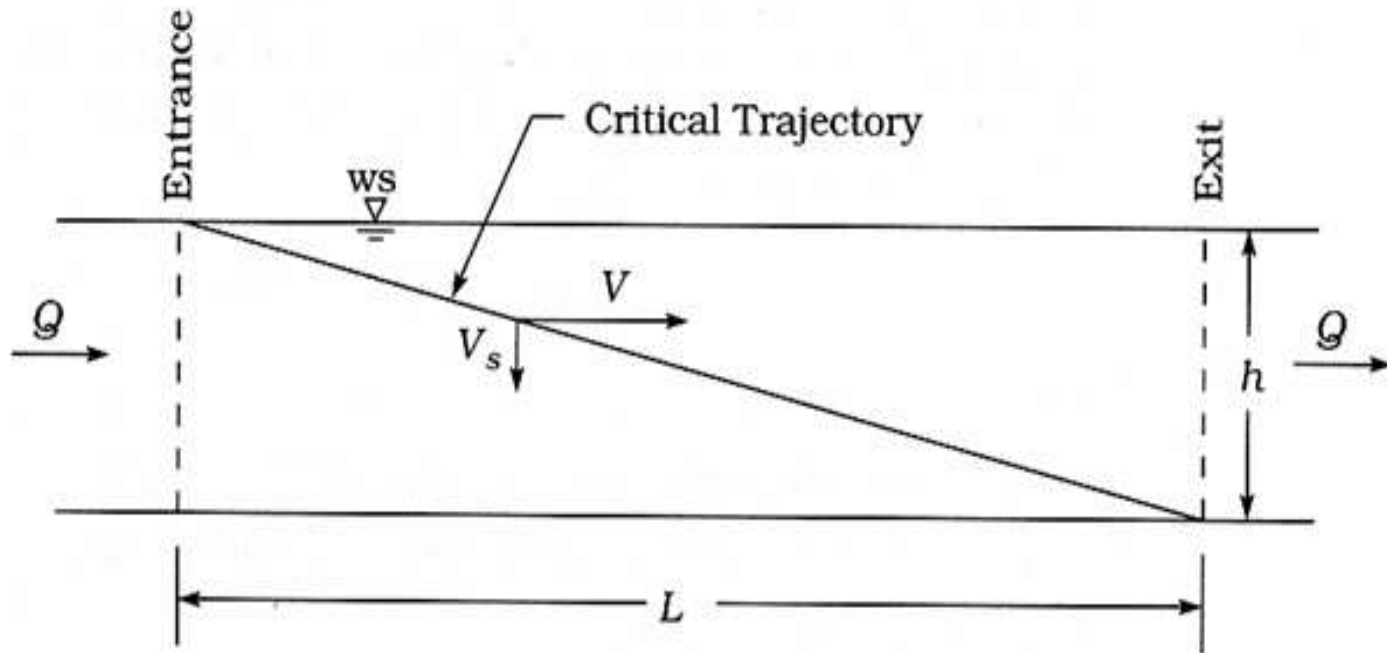


Screen Chamber



Screen

Sedimentation



Critical Trajectory of the Design Particle
In a horizontal-velocity Grit Removal Chamber

The sedimentation of discrete particle may be described by Newton's law and Stoke's Law.

Newton's law

$$v = \left[\frac{4g(\rho_s - \rho)d}{3C_d \rho} \right]^{1/2}$$

$$= \frac{g}{18\mu}(\rho_s - \rho)d^2$$

v = terminal settling velocity

ρ_s = mass density of particle

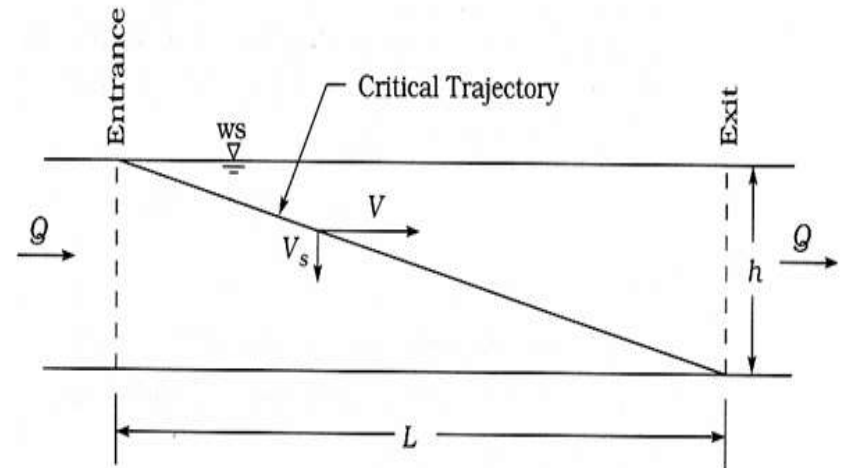
ρ = mass density of fluid

d = diameter of particle

g = gravitational constant

C_d = dimension drag coefficient

$$= \frac{24}{N_R} = \frac{24\mu}{vd\rho}$$



Stroke' Law

$$v_s = \frac{Vh}{L} = \frac{h}{L} \frac{Q}{wh} = \frac{Q}{wL}$$

V_s = surface over flow rate

V = velocity of water

h = depth of chamber

L = length of chamber

W = width of chamber

Q = flow rate

Table Settling velocities of various size particles

Particle diameter (mm.)	Size typical of	Settling velocity
10	Pebble	0.73 m/s
1	Coarse sand	0.23 m/s
0.1	Fine sand	1.0×10^{-2} m/s (0.6 m/min)
0.01	Silt	1.0×10^{-4} m/s (8.6 m/d)
0.0001	Large colloid	1.0×10^{-8} m/s (0.3 m/year)
0.000001	Small colloid	1.0×10^{-13} m/s (3 m/million year)

Mixing and coagulation

Rapid mixing or flat mixing

Rapid mixing can be done by one of the following devices.

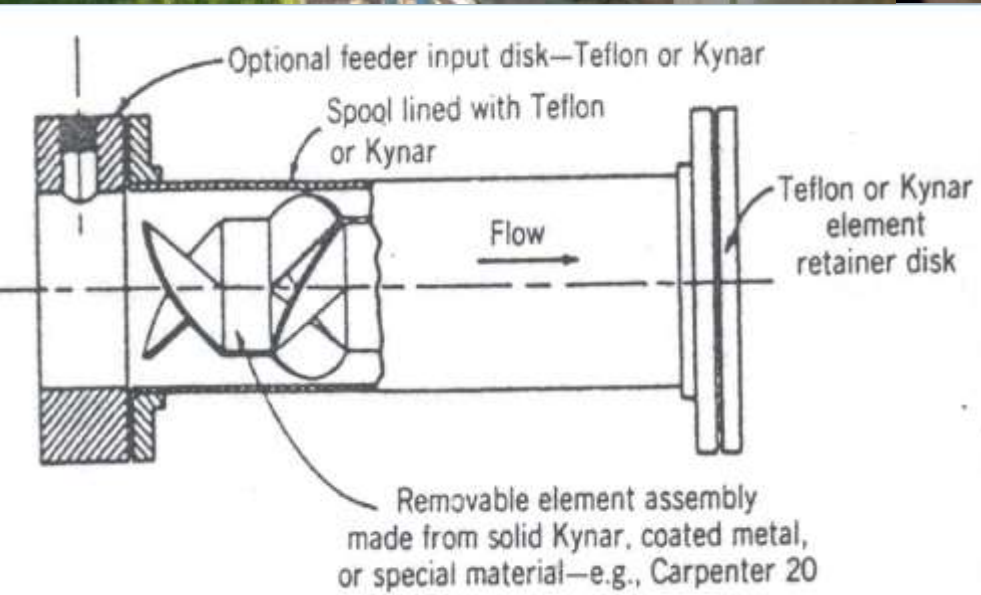
Hydraulic

- Hydraulic Jump
- Static Mixer.

Mechanical

- Propeller
- Pneumatic
- In-line Blender
- Diffusers and Injection Device

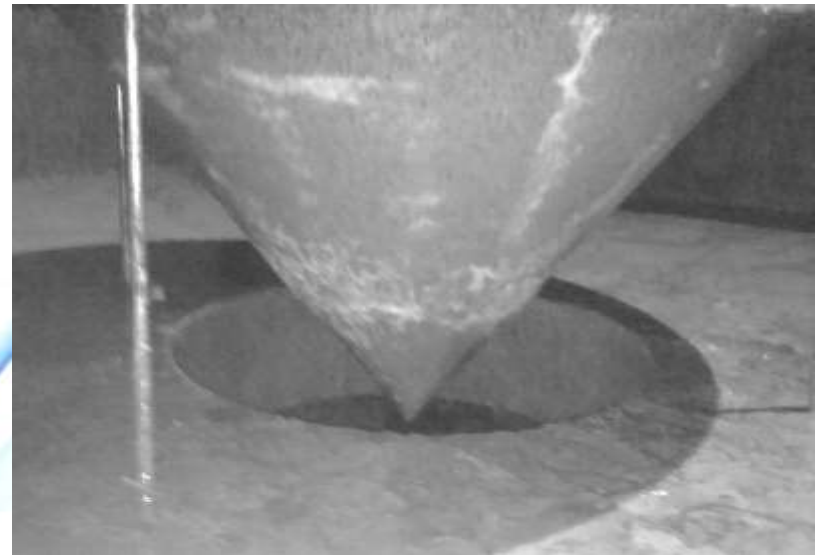
Static Mixer





Static Mixer

Mixer Cone



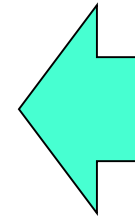
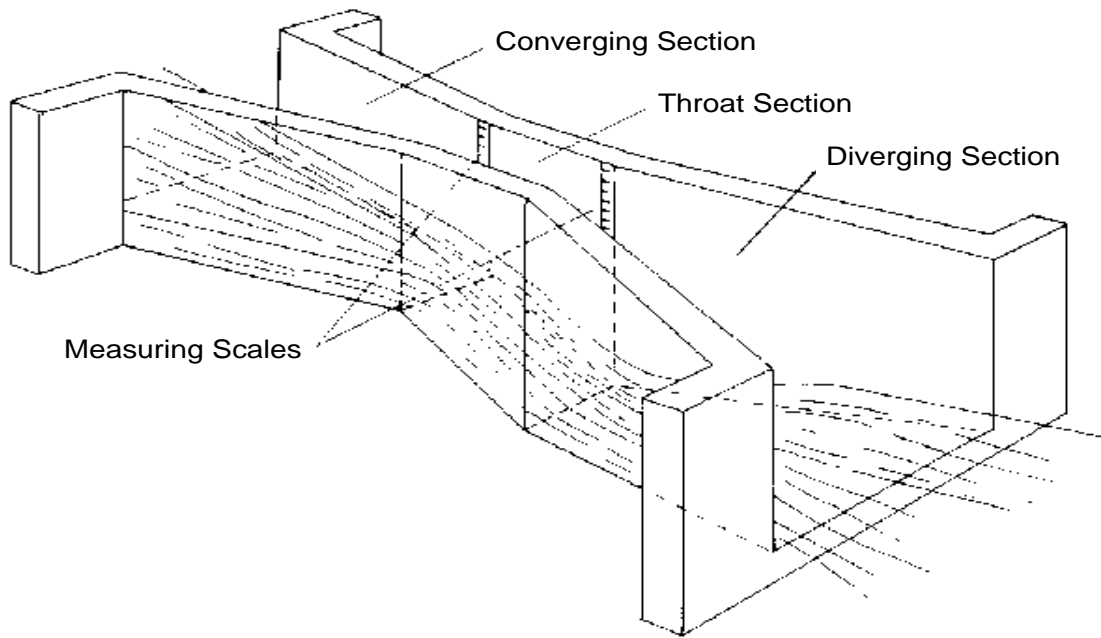
Hydraulic Jump



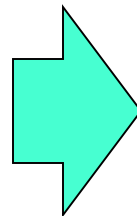
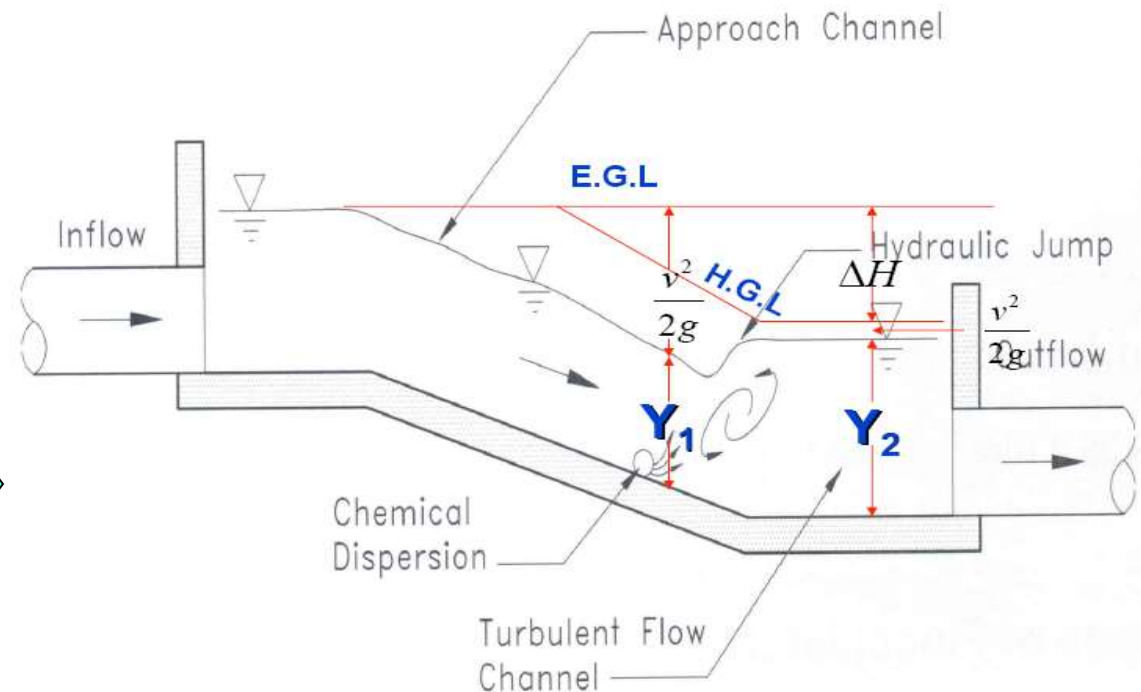
**Hydraulic jump with
Turbulent Flow**

Coagulant Feed Pipe



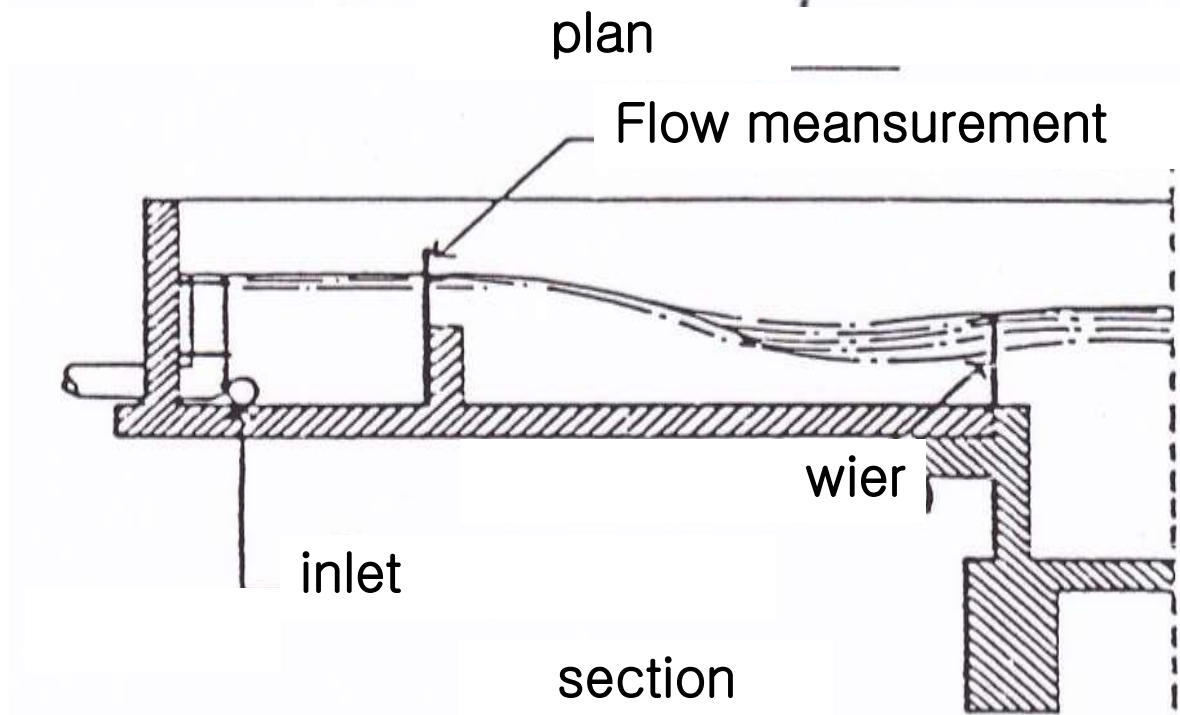
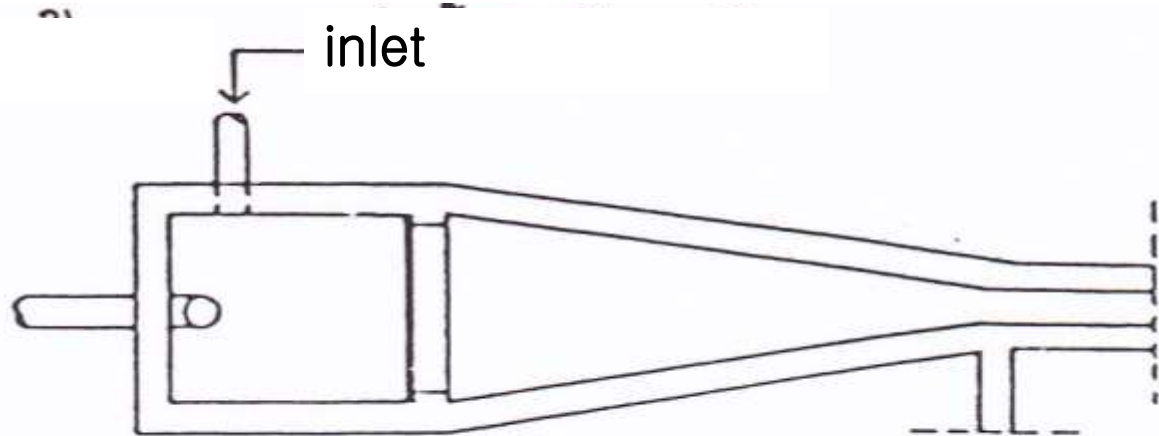


Parshall Flume



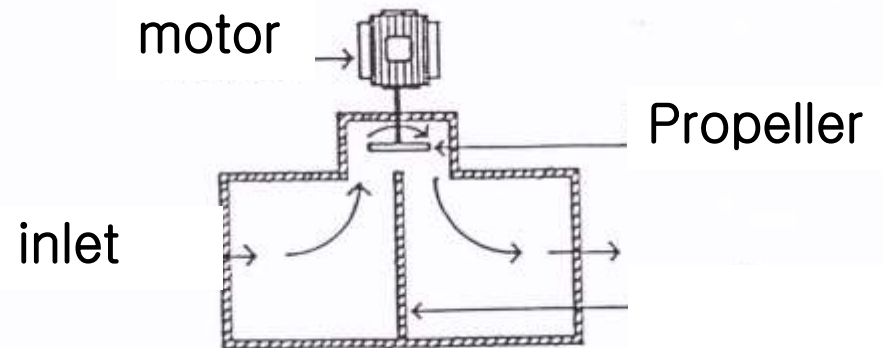
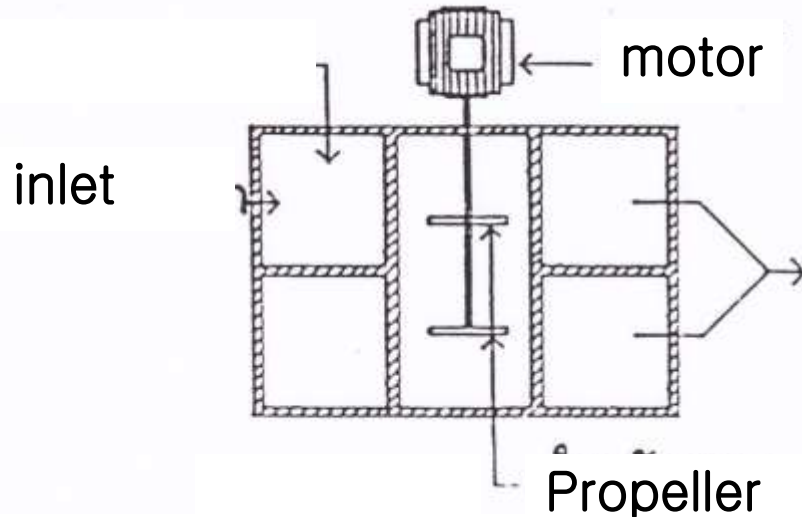
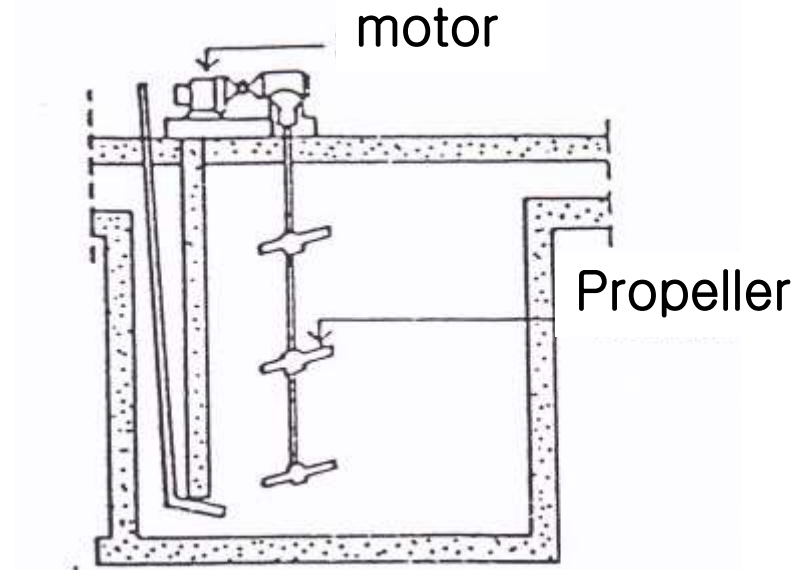
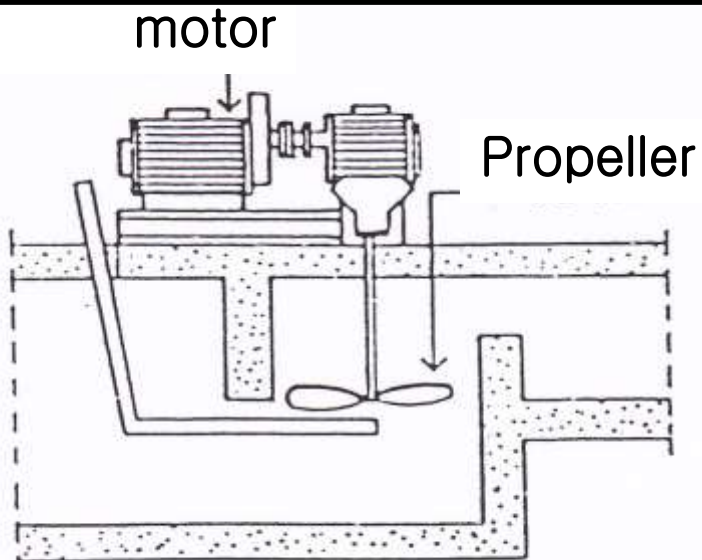
Hydraulic Jump

9/3/2015

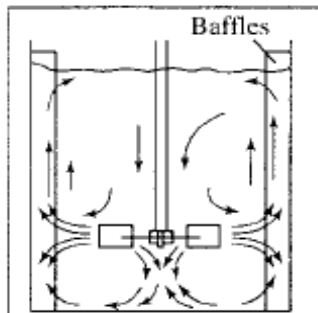


Parshall Flume

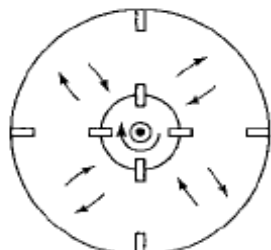
Mechanical Mixing



Typical of Propeller

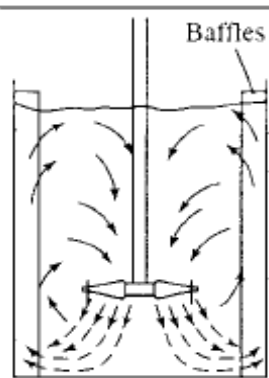


Side view

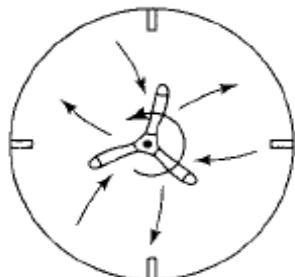


Bottom view

Radial Flow

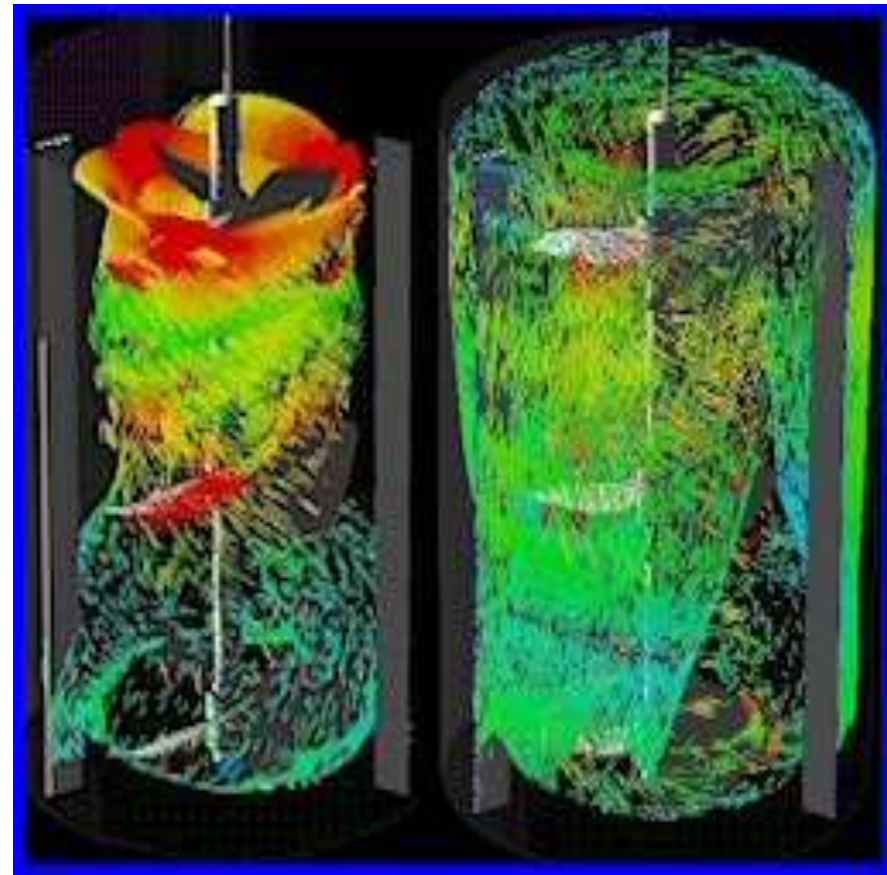


Side view



Bottom view

Axial Flow



Typical of Propeller



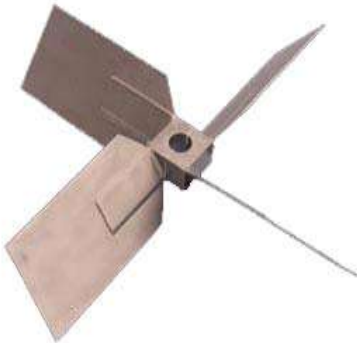
Straight-blade



Flat-blade
disk impeller



Pitched-blade
axial-flow impeller

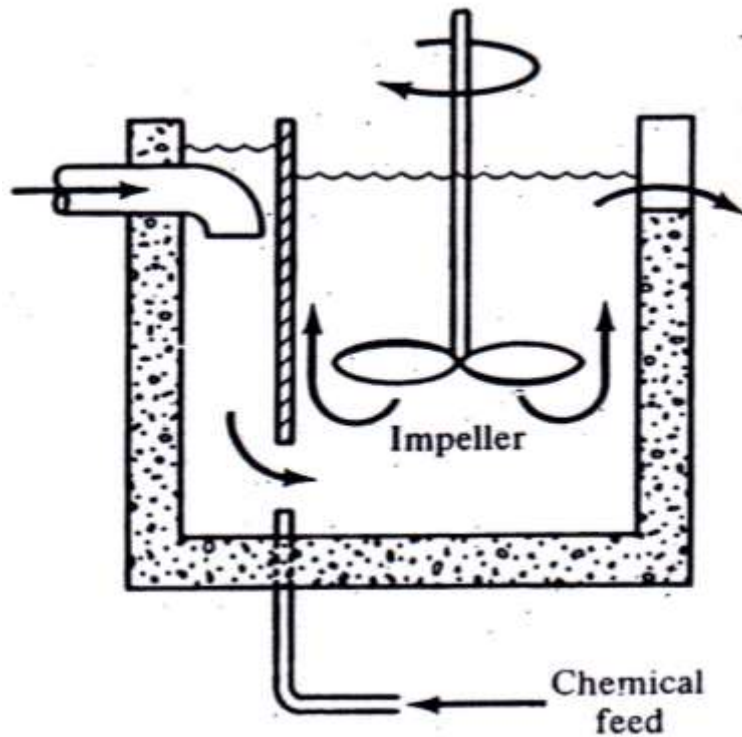


Pitched-blade
axial-flow impeller

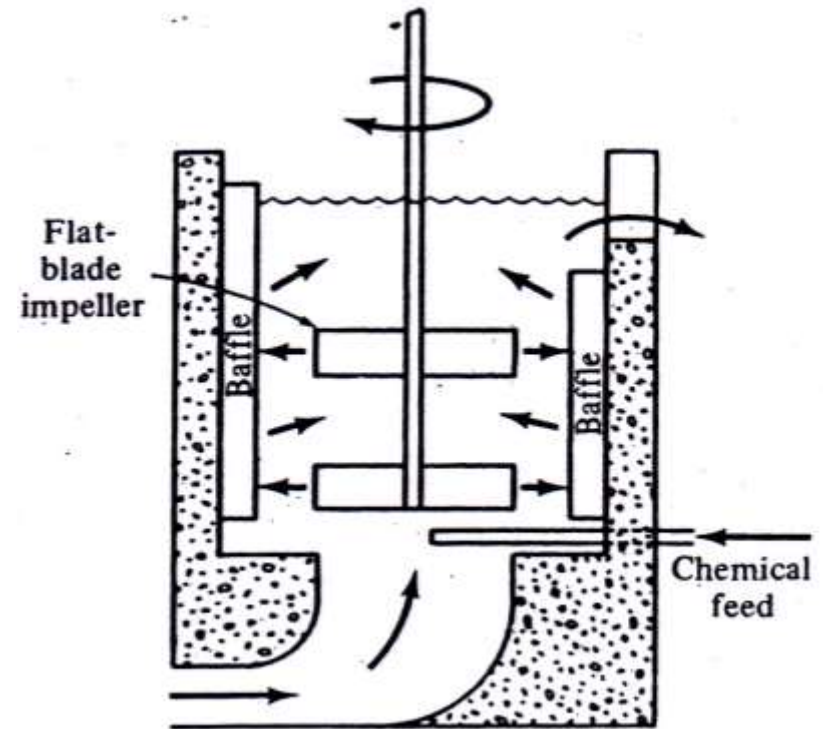


Marine-type pitched-
blade axial-flow
impeller

Typical of Propeller



Back-mix impeller



Flat-blade impeller

Typical of Rapid Mixing

Chemical Coagulants

- Aluminum sulphate : Alum ;
 $\text{Al}_2(\text{SO}_4)_3 \cdot 18\text{H}_2\text{O}$
- Poly aluminum Chloride (PACl)
- Ferric Chloride ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$)
- Sodium Aluminate ($\text{Na}_2\text{Al}_2\text{NO}_4$)





Aluminum sulphate :Alum ; $\text{Al}_2(\text{SO}_4)_3 \cdot 18\text{H}_2\text{O}$



Coagulant Storing And Feeding Devices







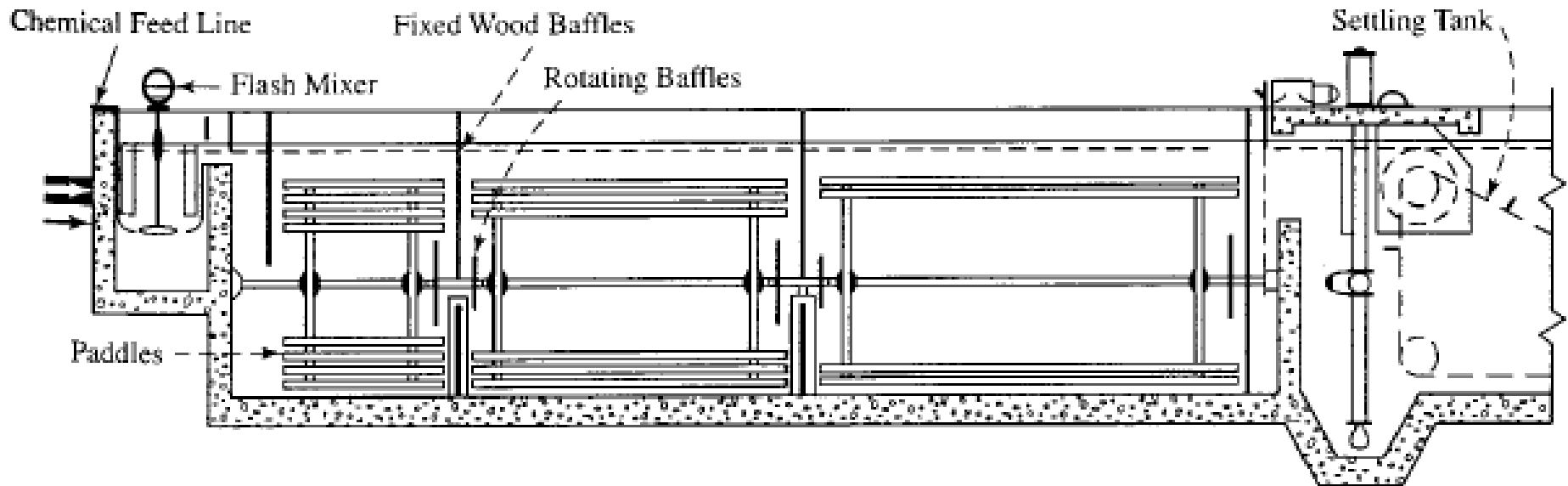
**Chemical House and
Chemical Storage tank**

Slow Mixing or Flocculation

Slow Mixing can be done by one of the following devices.

- I. Mechanical
 - Propeller type
 - Paddle type

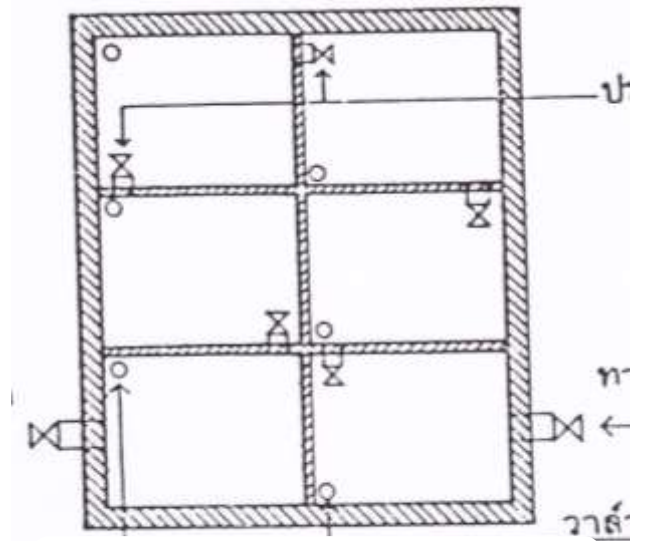
- II. Hydraulic
 - Baffle type



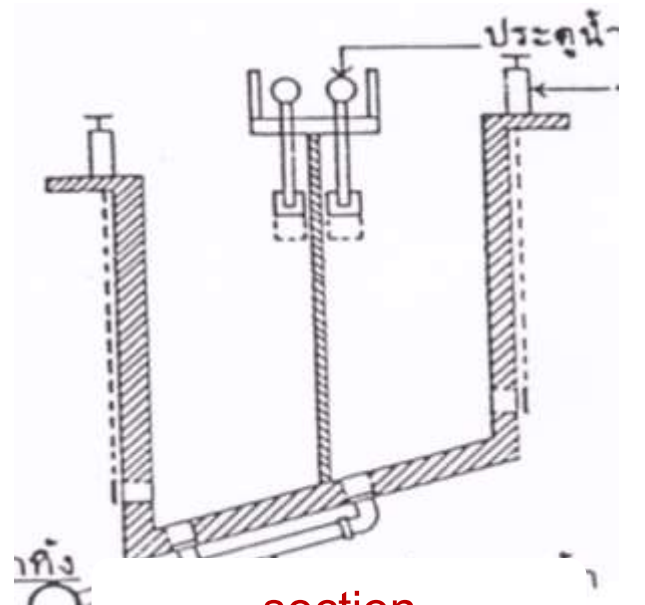
Hydraulic Slow Mixing ; Paddle type



Hydraulic Slow Mixing ; Baffle type



Plan



section



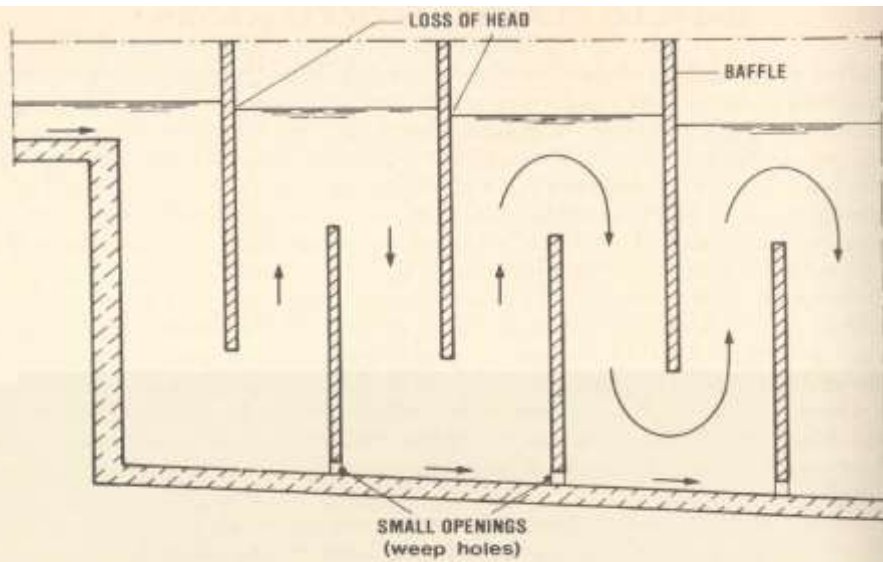
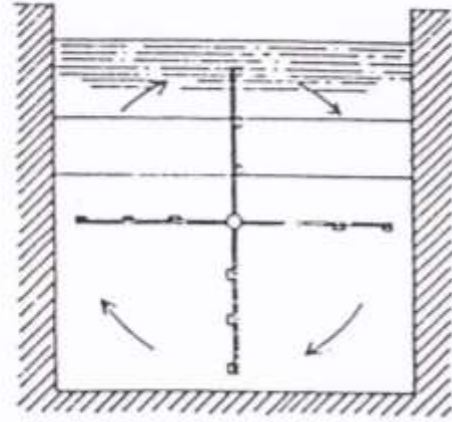
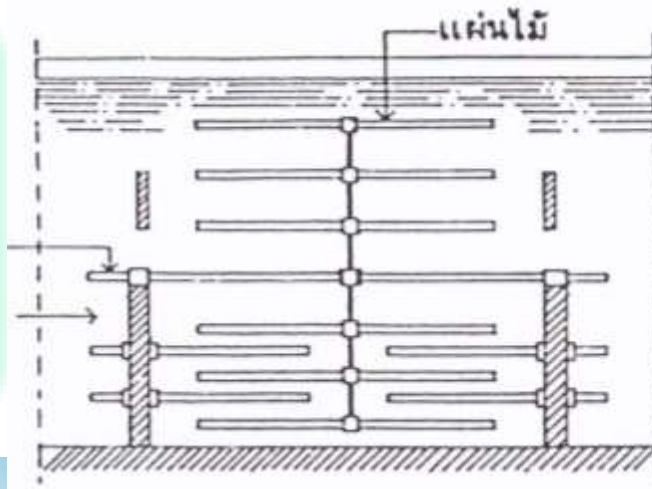


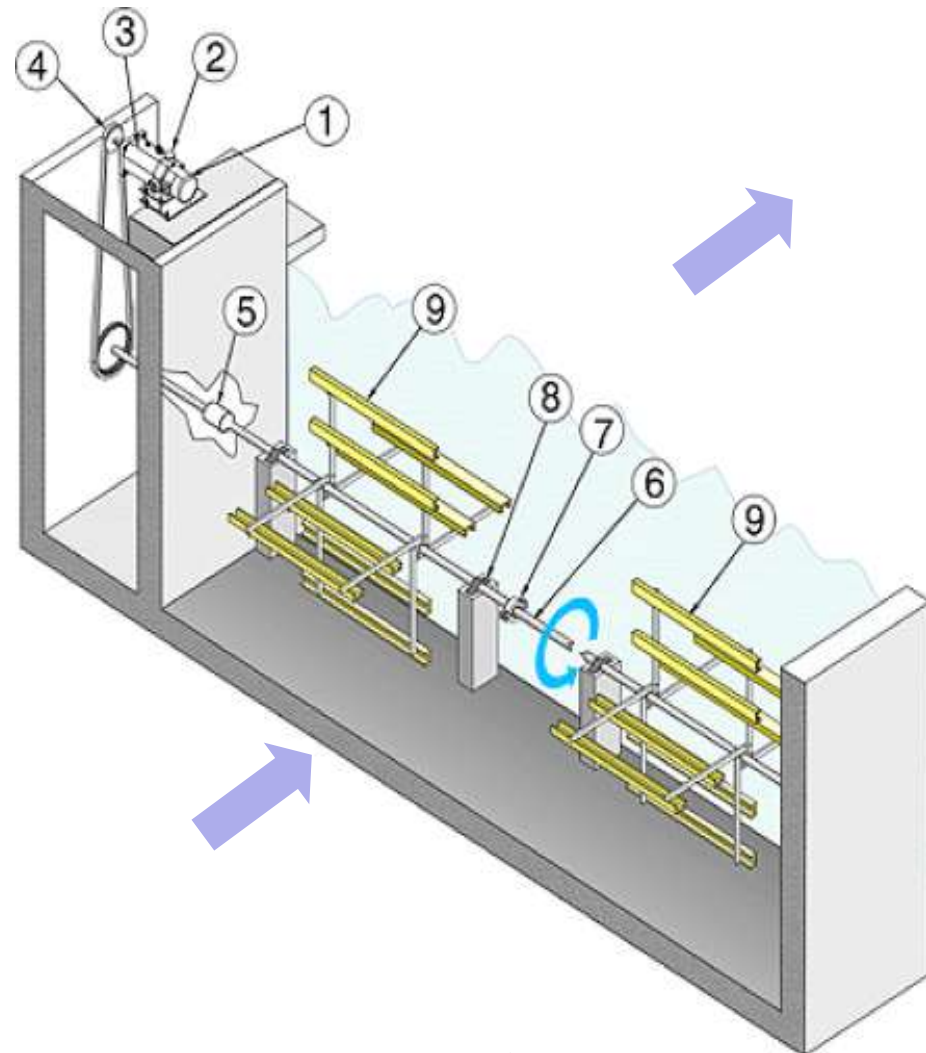
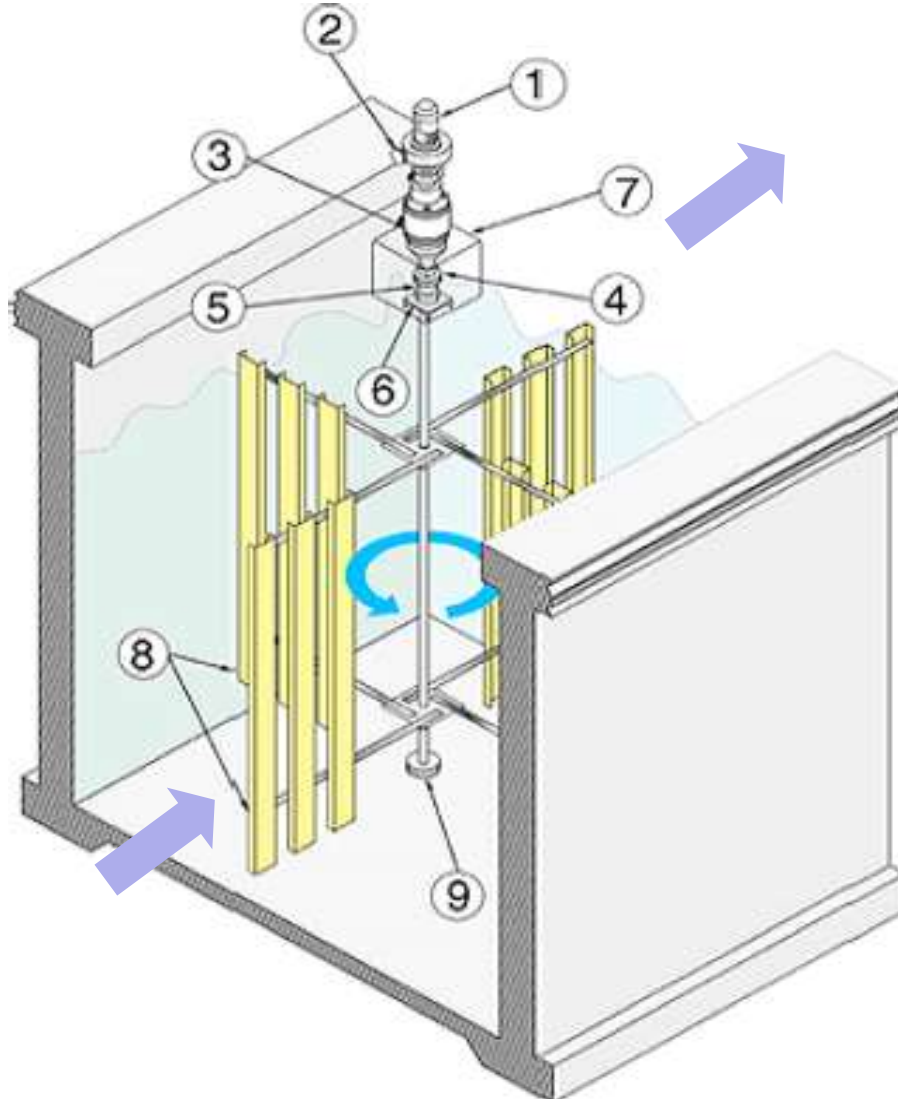
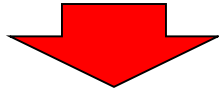
Figure 6.3. Vertical-flow baffled channel flocculator (cross-section). Source: IRC, 1981b.



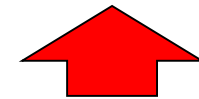
Mechanical Slow Mixing ; Paddle type



Vertical Paddle Flocculator



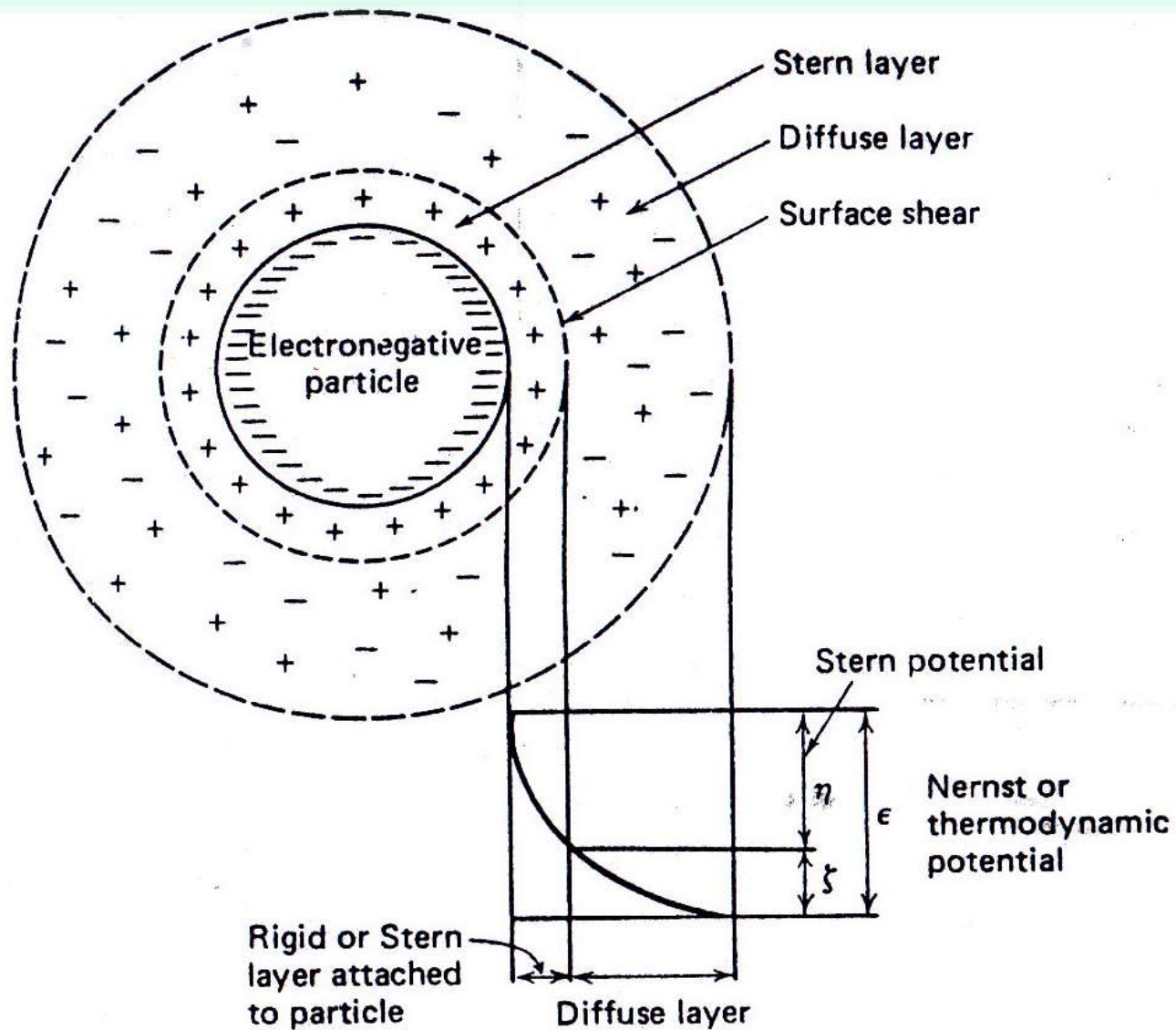
Horizontal Paddle Flocculator

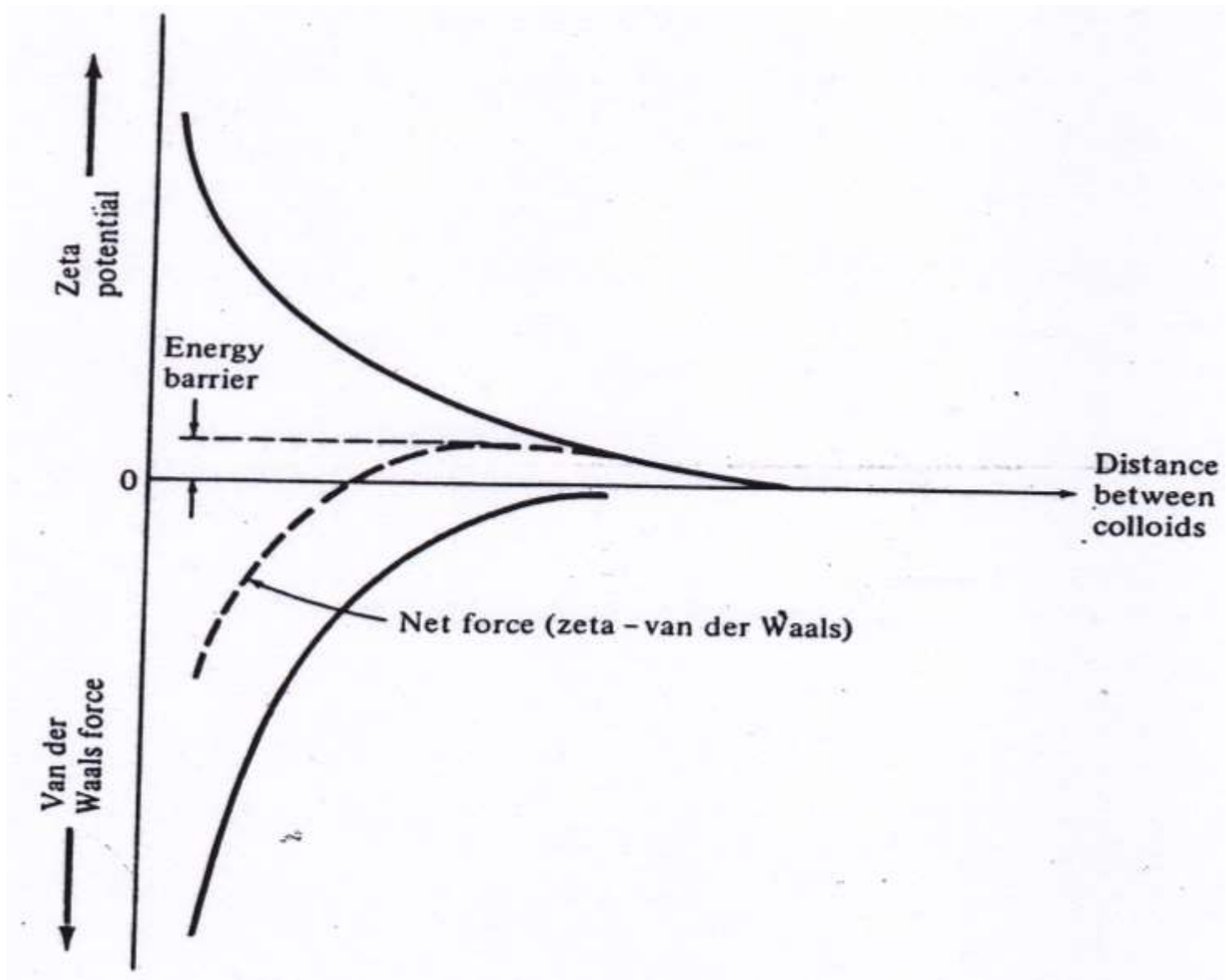


Mechanical Mixers (Propeller)



Colloid & Coagulation



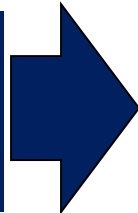


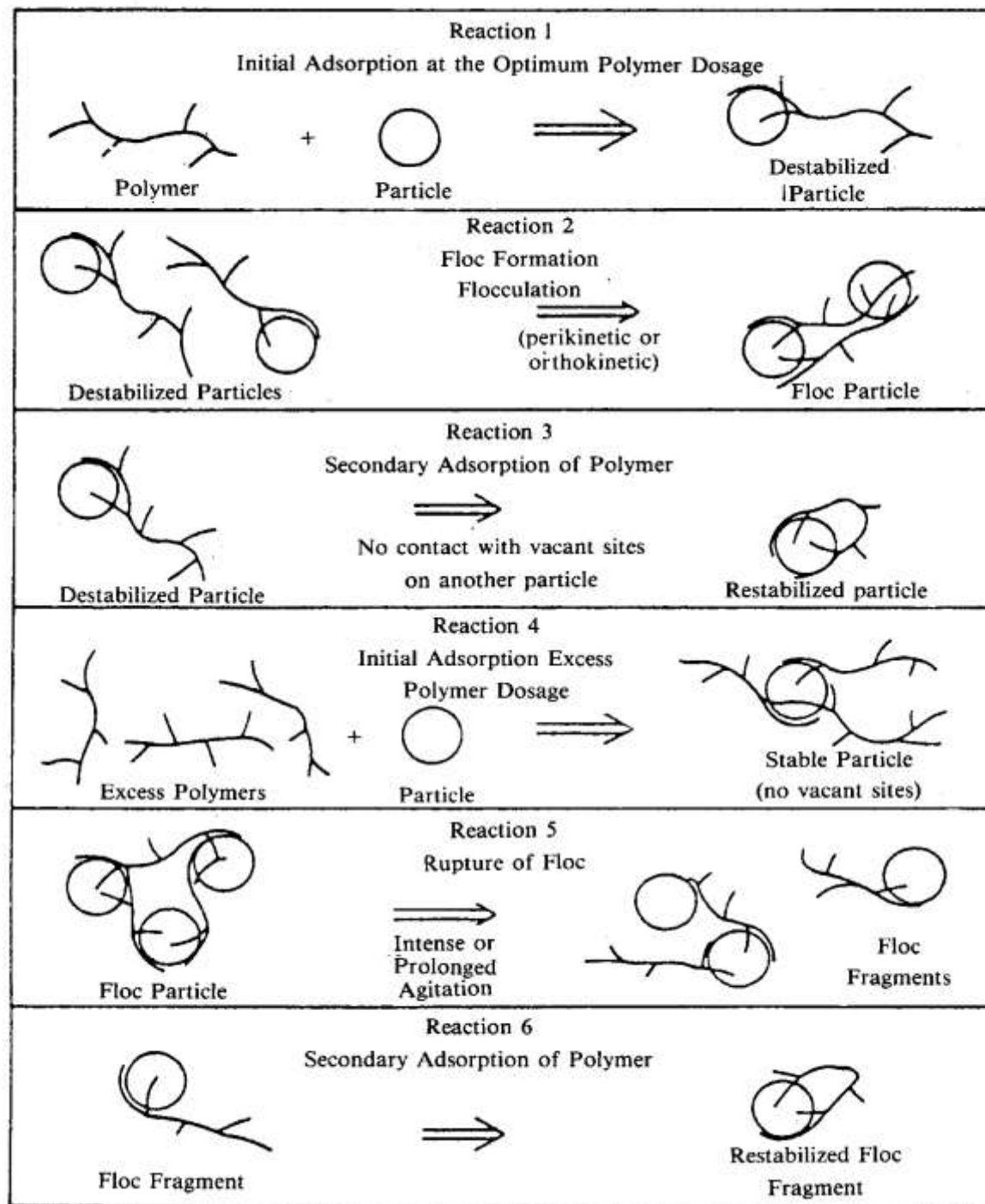
Force fields between colloids of like charge

Coagulant Aid

Coagulant aid, do not aid, but rather In the subsequent flocculation of the destabilized particles. Agents include oxidizers such as chlorine and weighting agents such as **clay** (ex. Bentonite clay) **and activated silica**

POLYALUMINIUM
CHLORIDE (PACI)





Reaction
from
Polymer
Dosage

The coagulation process

The coagulation process removes the suspended impurities of water and considerably reduce the load on filtration process .

Flocculation process

- Flocculation are slow stirring mechanisms or hydraulic, which form floc.
- fully disperse in the whole water.
- mixing by mixing devices.
- rapid mixing or flat mixing
- slow mixing.

Sedimentation

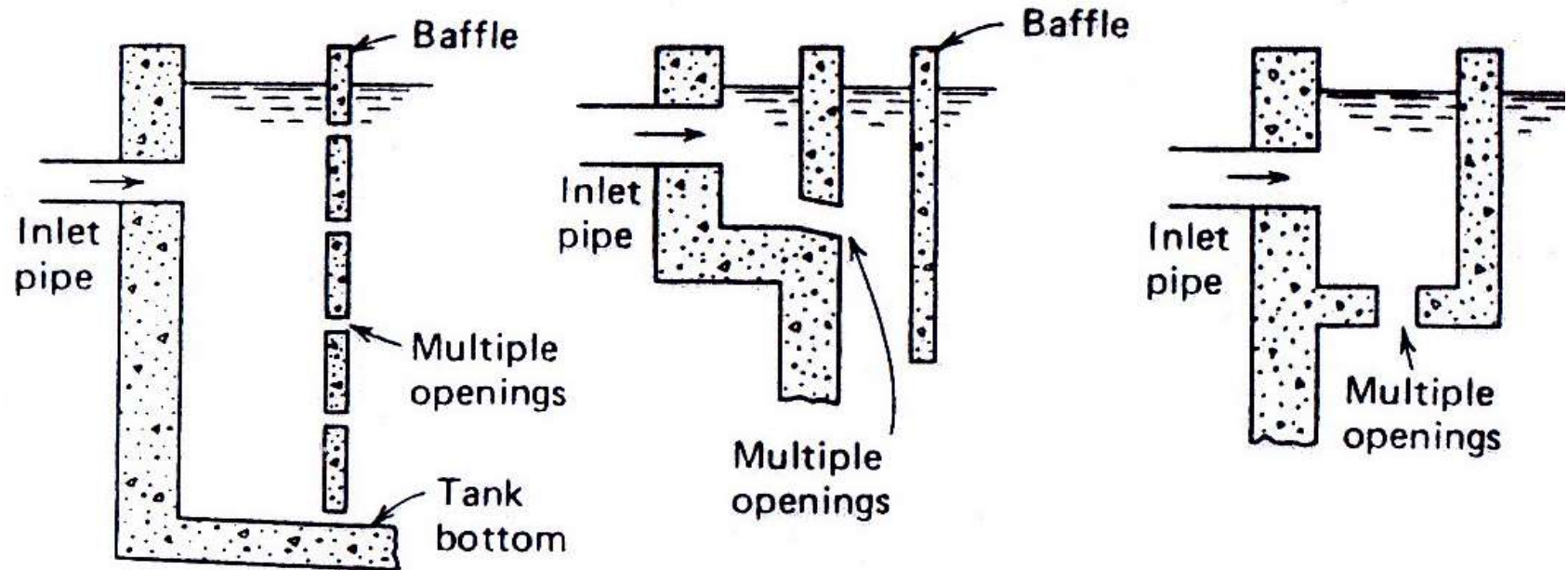
Sedimentation tanks

- Rectangular or square tank.
- Circular tank.
- Hopper bottom tank.

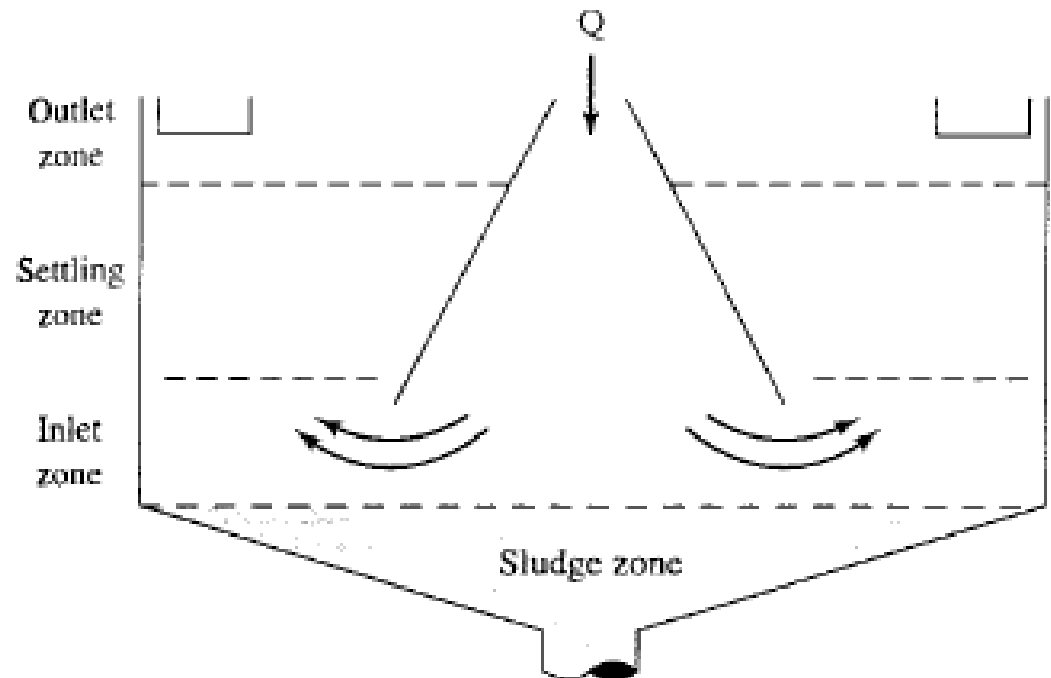
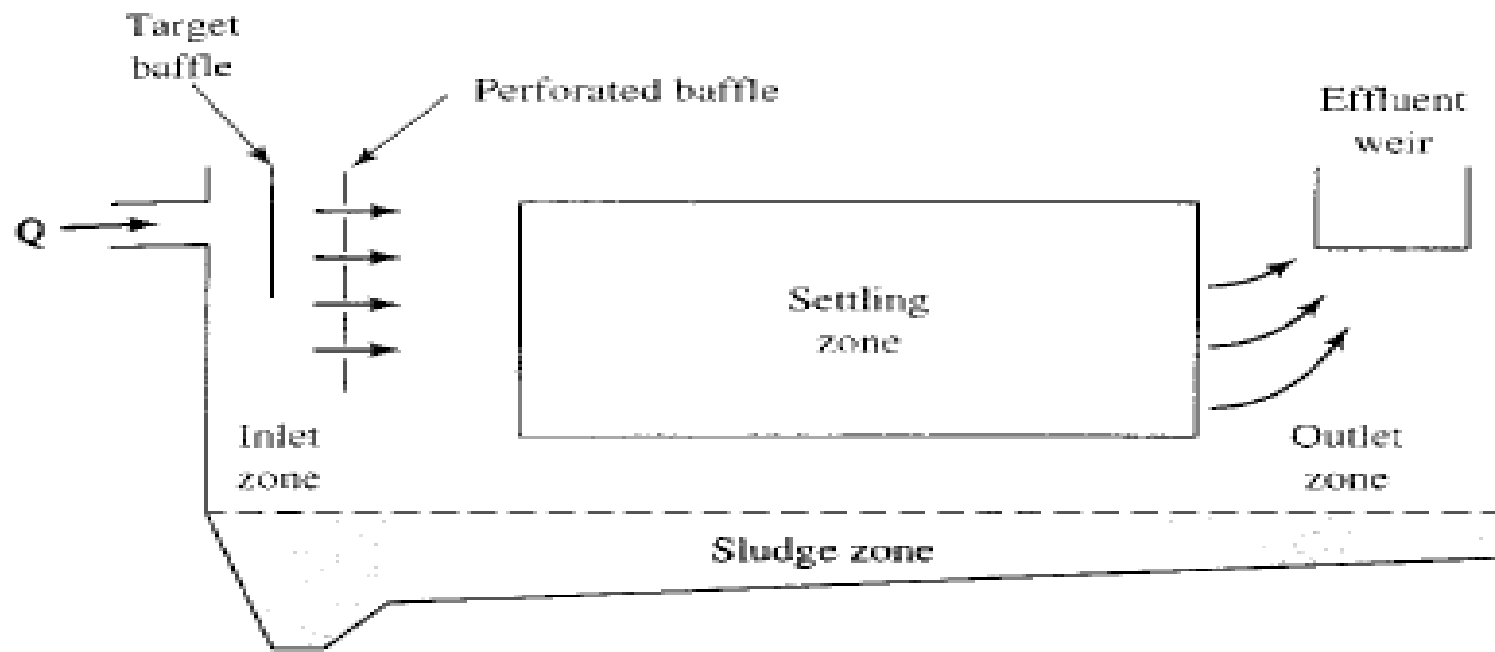
Dividing zone of Sedimentation tanks

- I. Inlet Zone
- II. Settling Zone
- III. Sludge Zone
- IV. Outlet Zone

Sedimentation

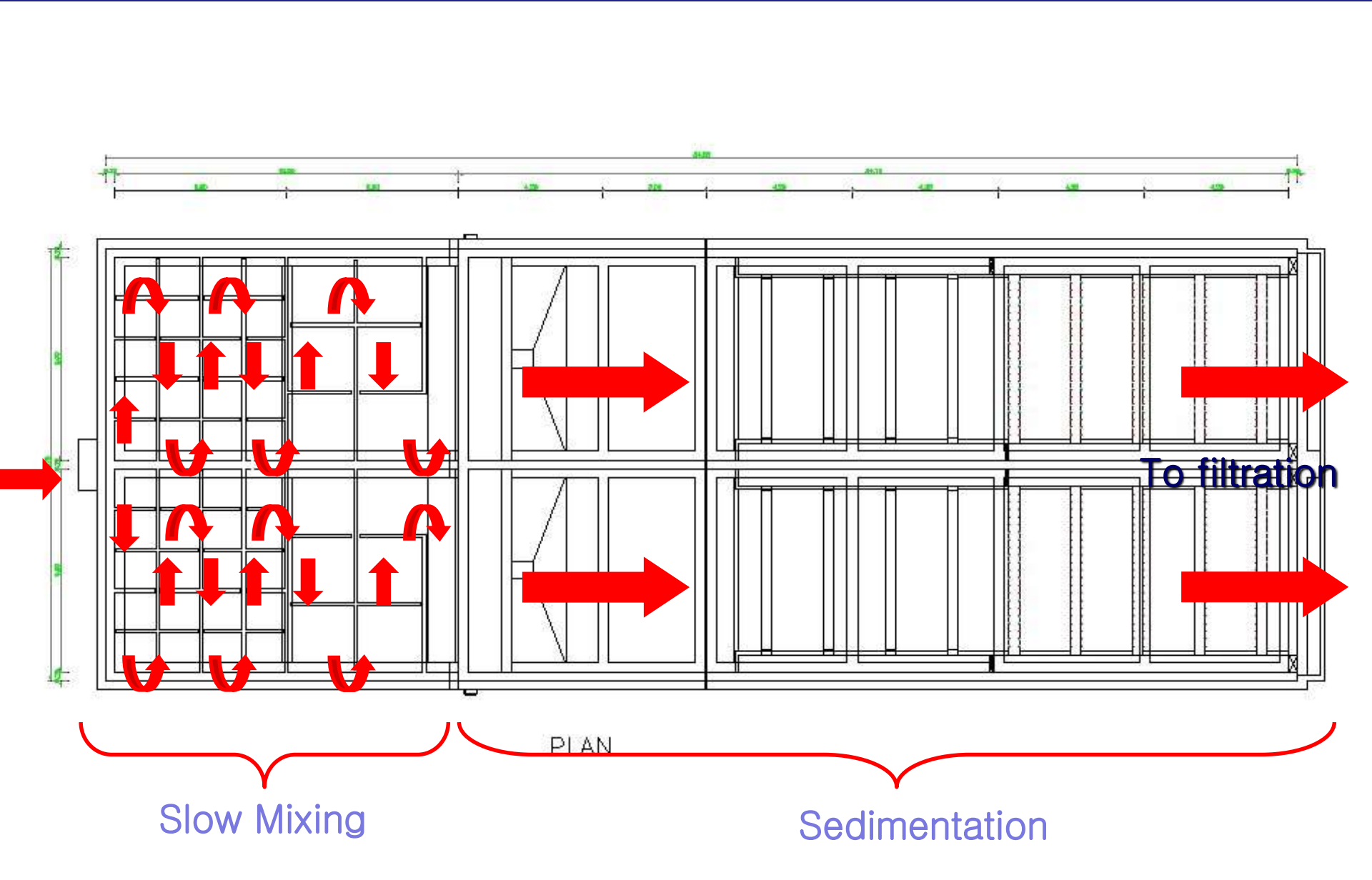


Typical of Inlet Zone

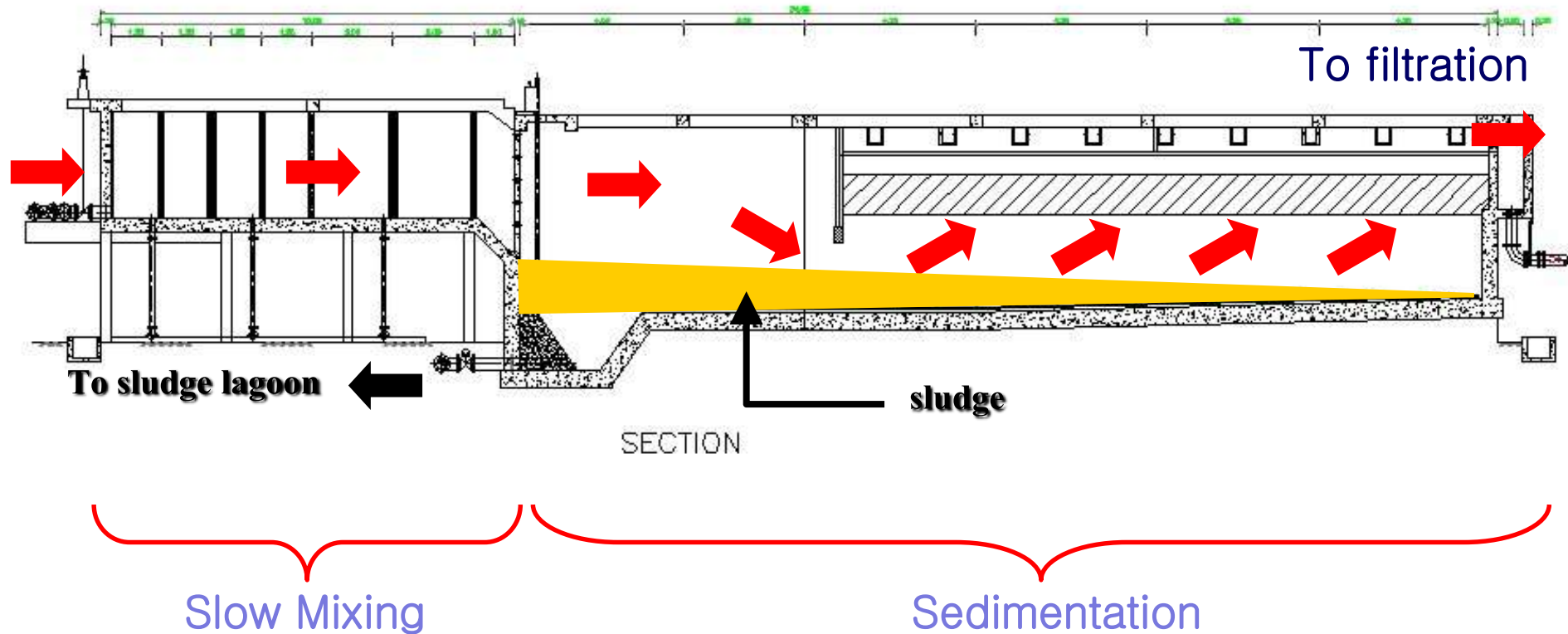


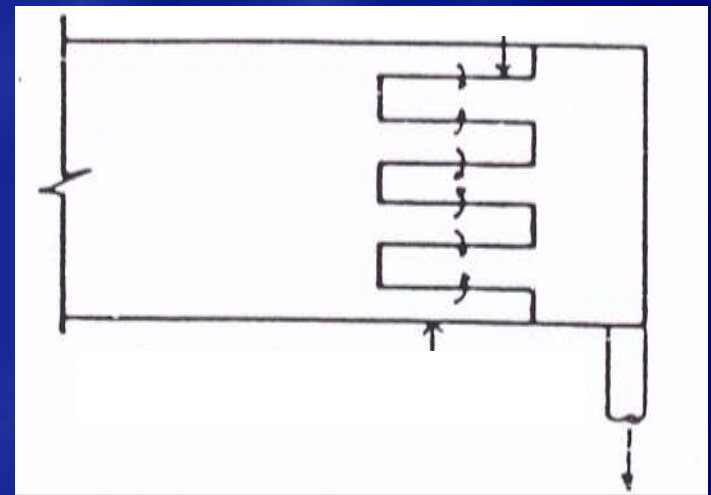
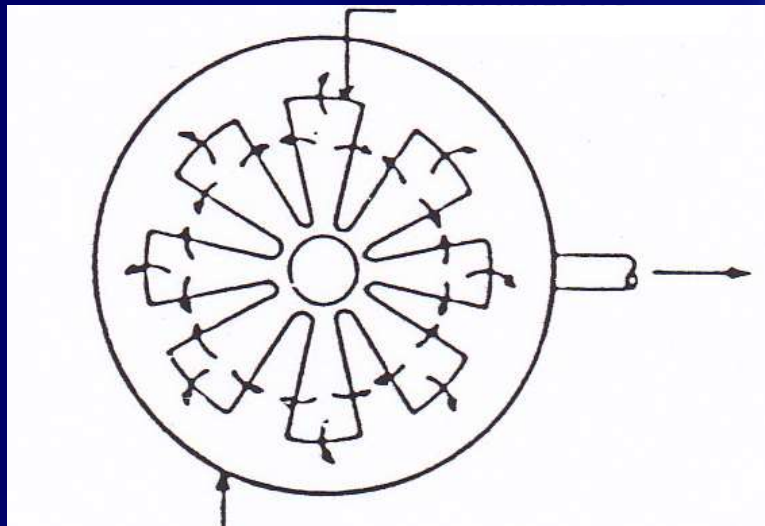
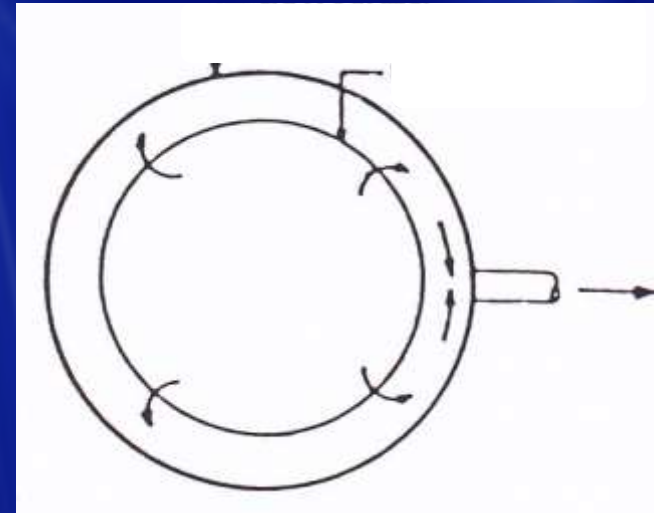
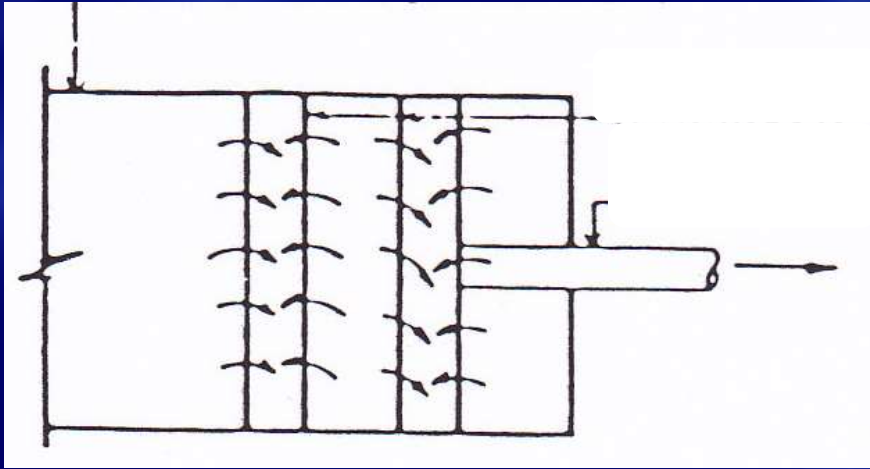
**Typical of
Sedimentation tanks**

COAGULATION&FLOCCULATION

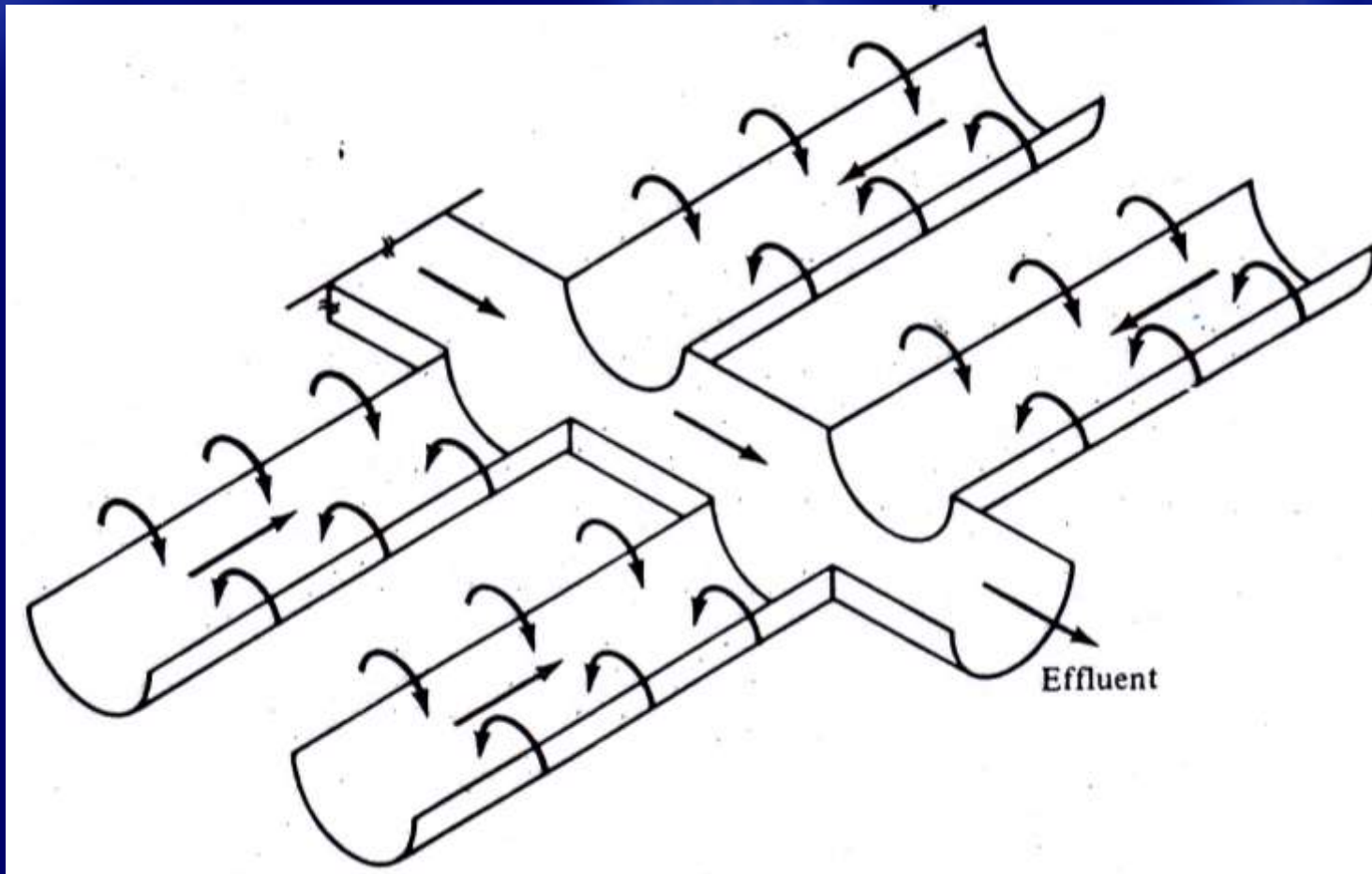


COAGULATION&FLOCCULATION





Typical of Outlet Zone



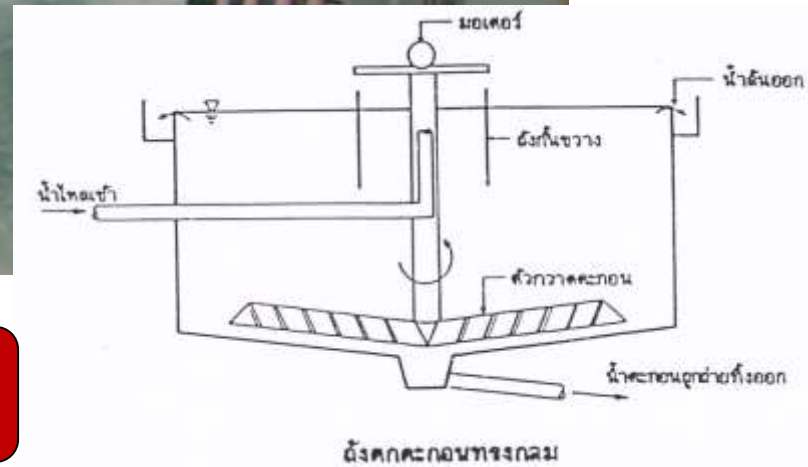
**Typical of Outlet Zone
Inboard weir arrangement to increase weir length)**

Rectangular Sedimentation Tank

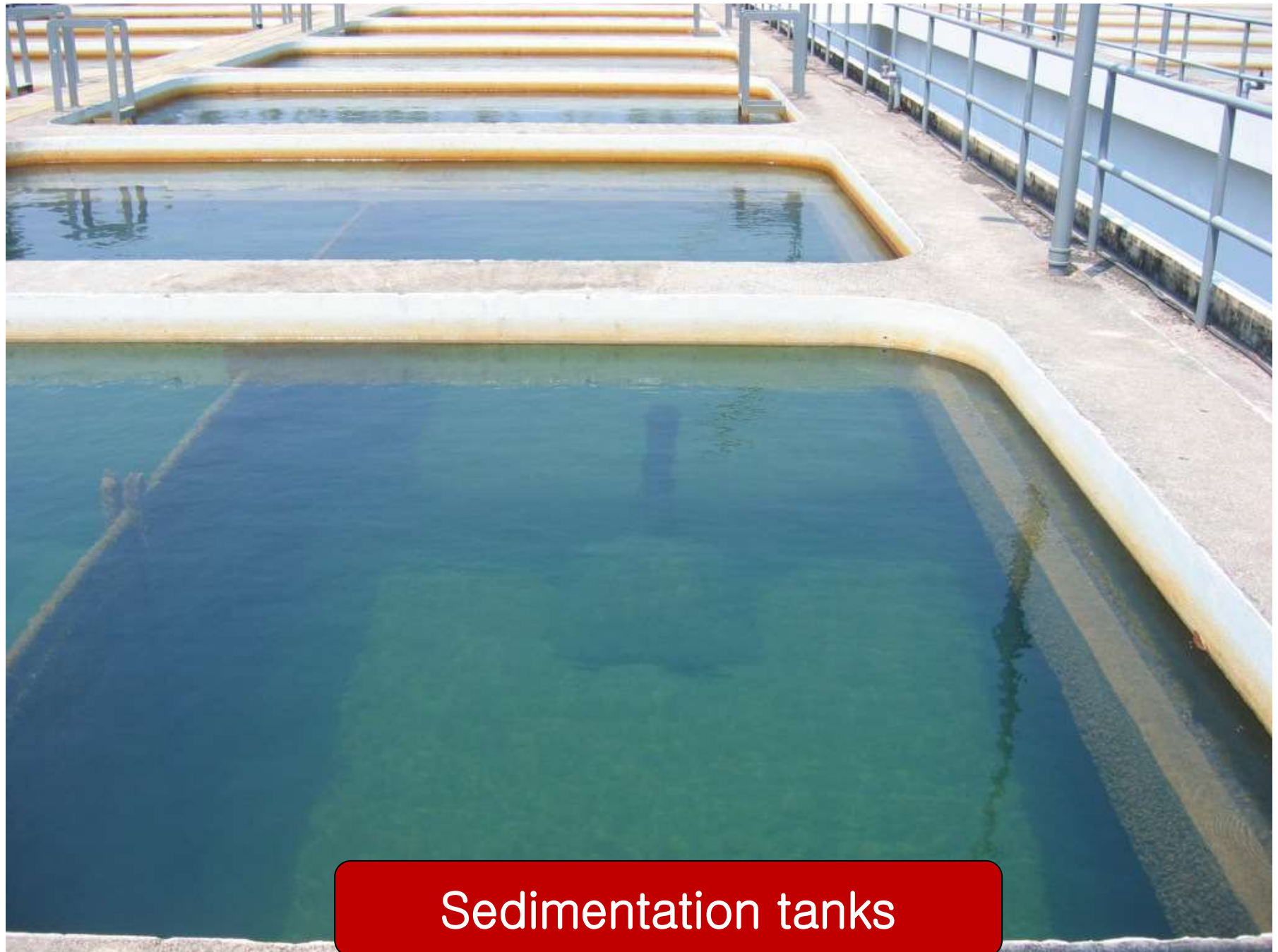




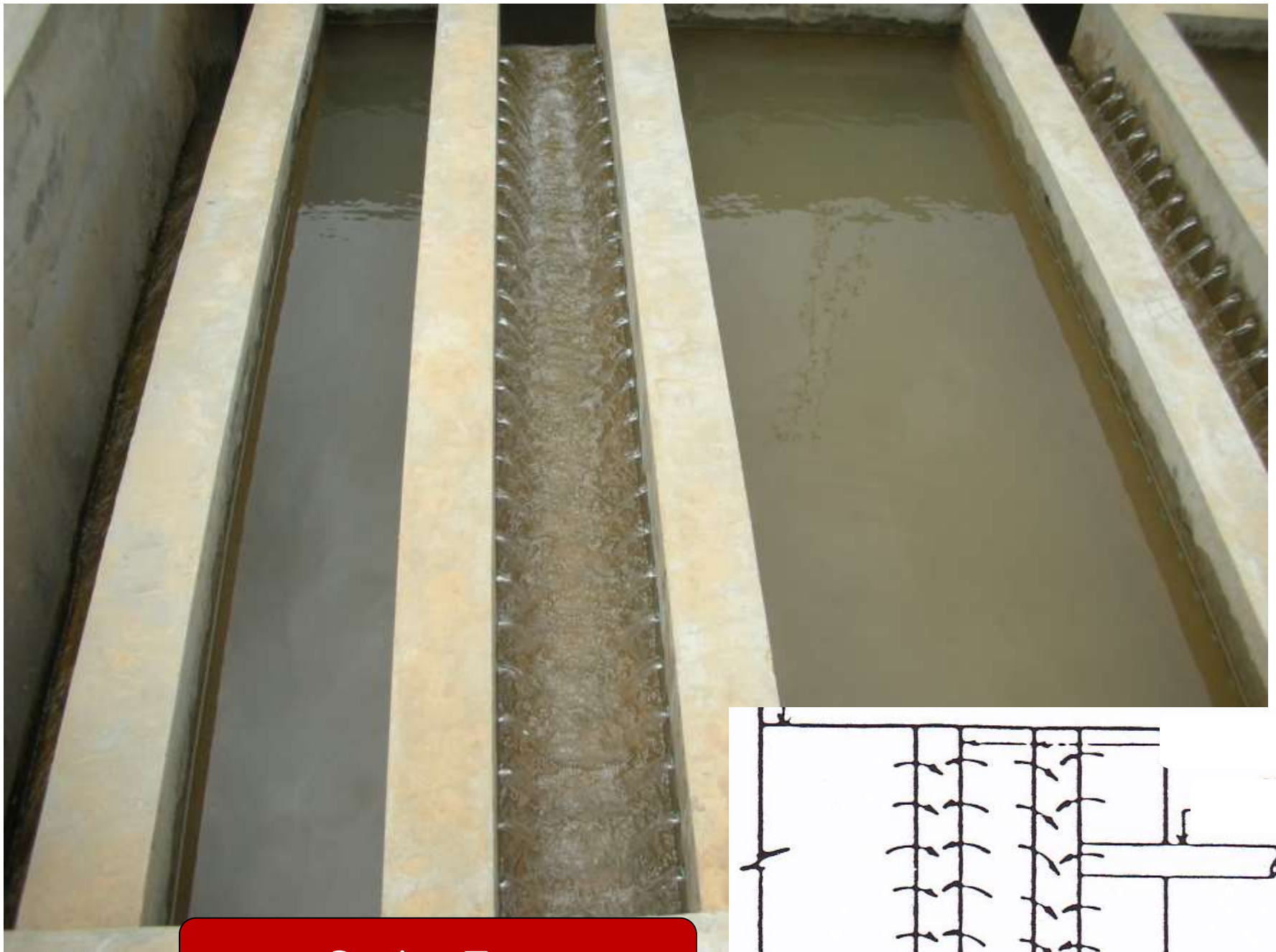
Sedimentation tanks



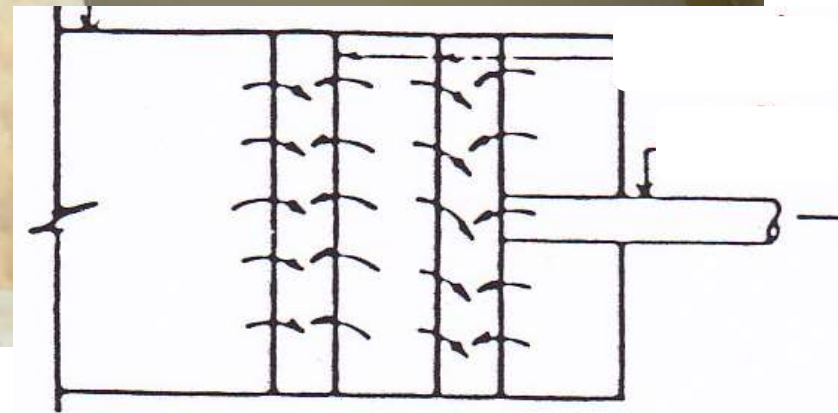
Sedimentation tanks

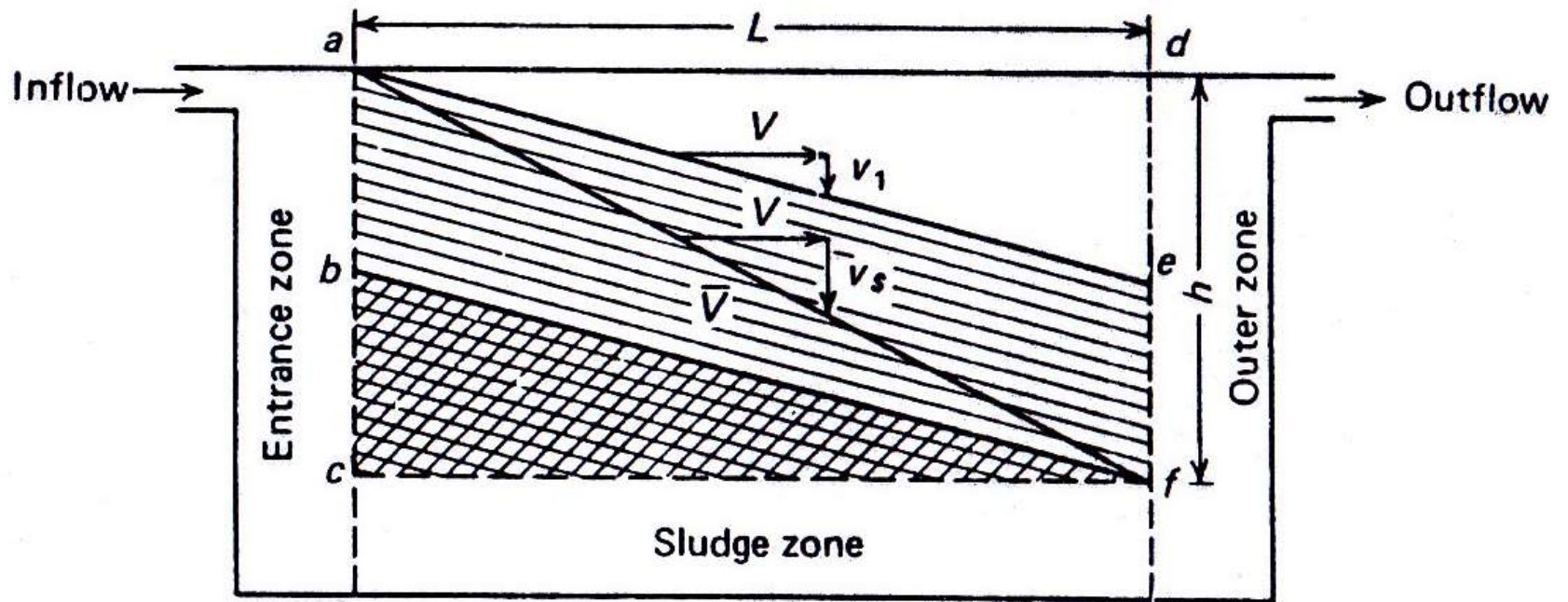


Sedimentation tanks

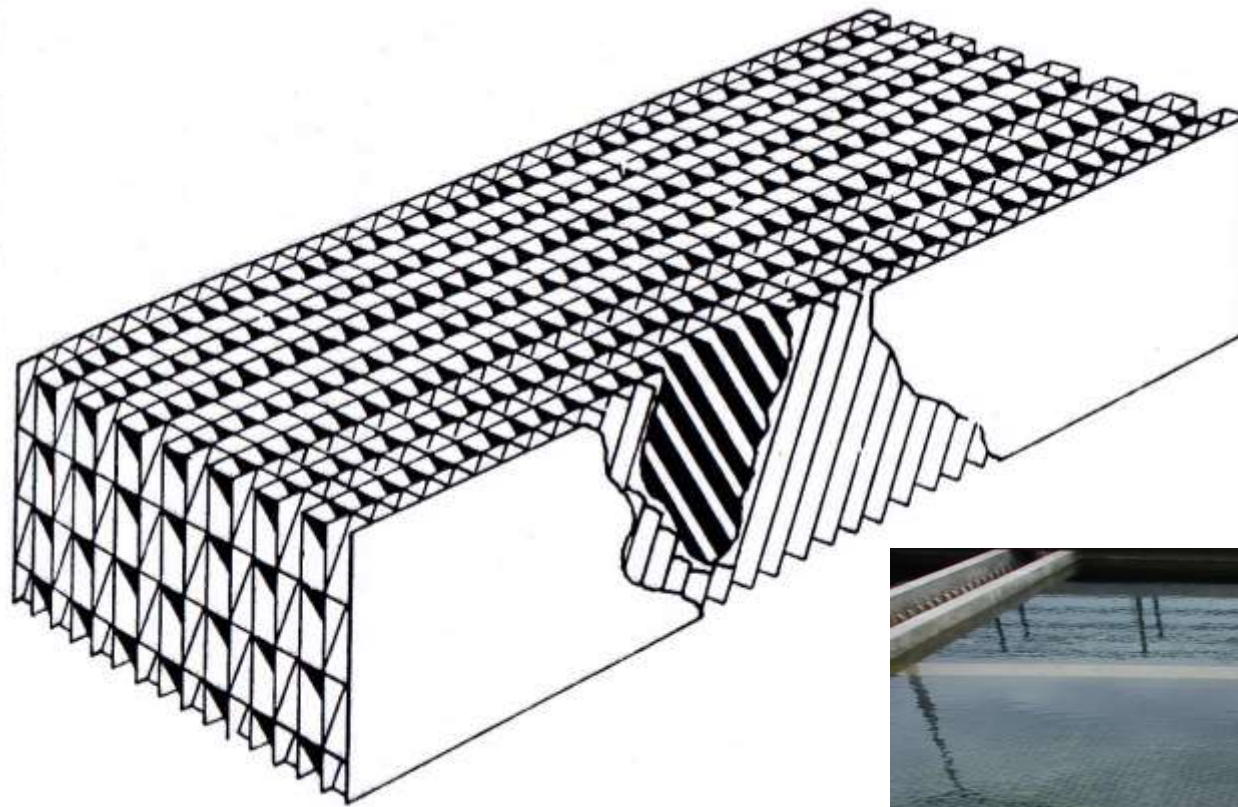


Outlet Zone





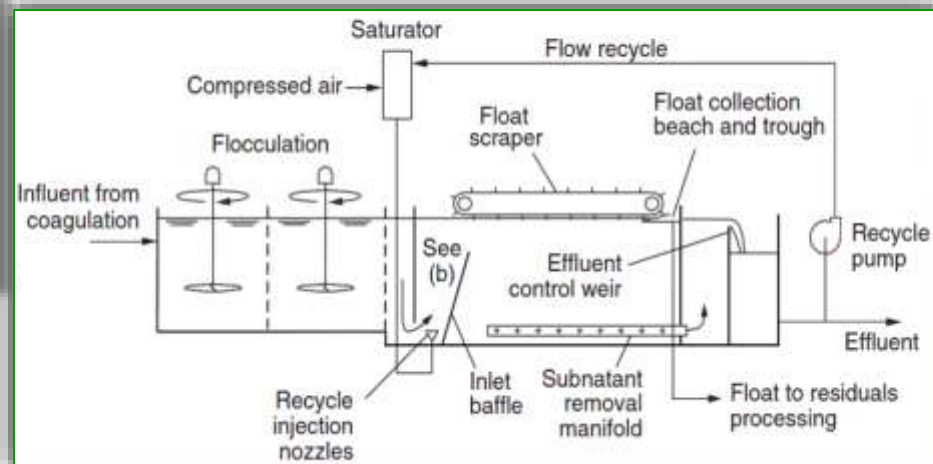
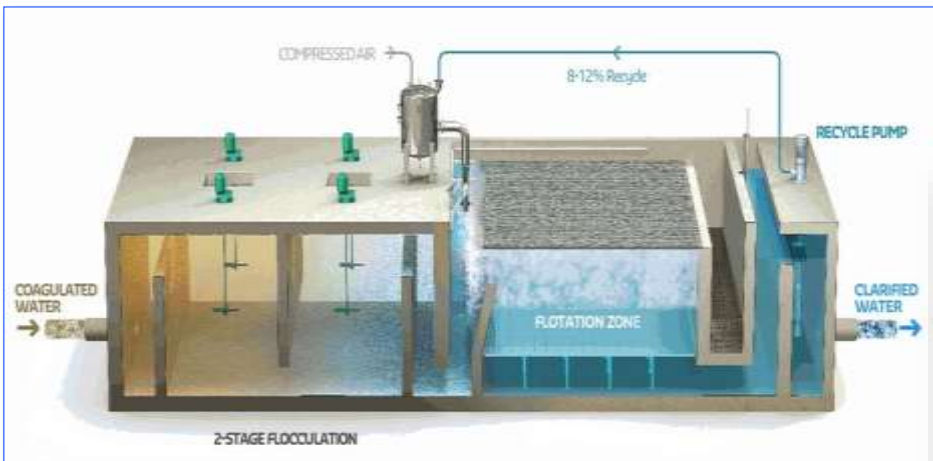
Ideal Setting Basin



Tube Settler

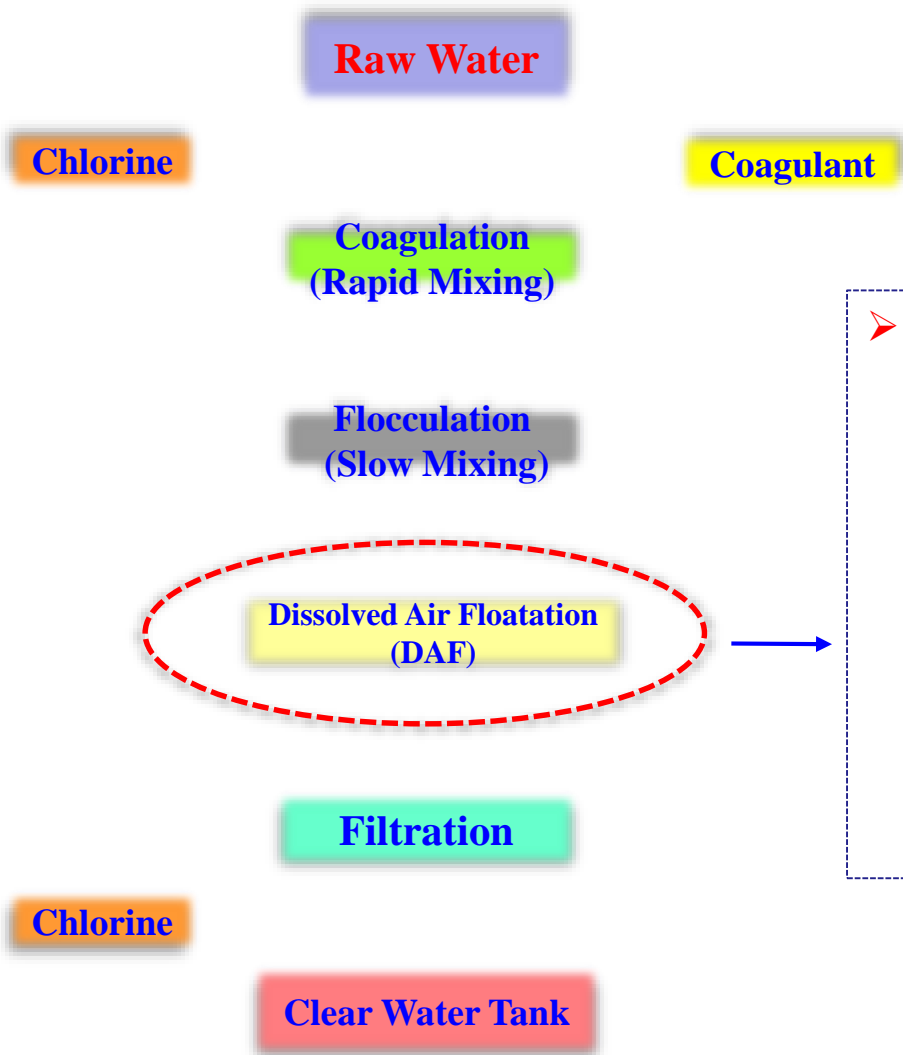


Dissolved Air Flotation (DAF)



- DAF is a water treatment process that clarifies waters by the removal of suspended matter such as oil or solids.
- The removal is achieved by dissolving air in the water under pressure and then releasing the air at atmospheric pressure in a flotation tank or basin.
- The released air forms tiny bubbles which adhere to the suspended matter causing the suspended matter to float to the surface of the water where it may then be removed by a skimming device.

Dissolved Air Flootation (DAF) system



➤ **The characteristics of the raw water system for DAF system:**

- ✓ DAF system are supplies with low turbidity which are suitable with algae in water.
- ✓ The color in water that are made from organic material.
- ✓ Water containing are iron (Fe) and manganese (Mn).
- ✓ Water turbidity do not exceeding 100 NTU



Advantages and Disadvantages...!!!



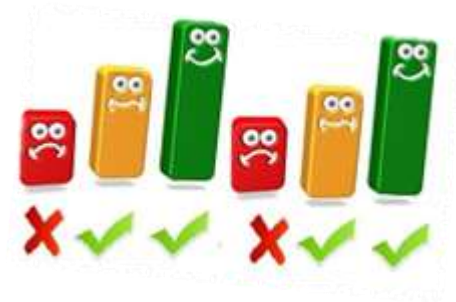
Advantages

- High loading rate: Typically 10–20 m/h. New process variants have operated successfully up to 40–45 m/h.
- Very thick float (sludge) product: Typically 2–3% total solids float can be achieved using hydraulic or mechanical skimming devices. Float can be dewatered without intermediate thickening.
- Often, no polymer is required, as DAF does not require a large, dense floc. Coagulant dosages may also be reduced in some circumstances.
- Shorter flocculation times, as compared to gravity separation, are possible, because a smaller floc particle size is required.
- Rapid startup, typically <30–60 min to reach steady state, depending on size.
- Excellent algae removal efficiencies.
- Excellent *Giardia* and *Cryptosporidium* removal efficiencies (~2–2.5 log), depending on temperature.
- Smaller footprint required as compared to conventional flocculation and gravity sedimentation

Disadvantages

- Requires a cover or housing to protect the float layer from wind and precipitation.
- Mechanically more complex than conventional gravity clarifiers.
- More power intensive as compared to conventional flocculation and sedimentation (2.5–3 to 0.75–1 kWh/ $10^3 \text{ m}^3 \cdot \text{d}$).
- Generally not well suited for clarification of high-turbidity silt-laden waters.
- Because DAF is more mechanically intensive, may not be suitable for locations where equipment maintenance is likely to be neglected.

Conventional and DAF



	Conventional	Dissolved Air Floatation
Detention time (min)	10 - 20	10 – 15
Mixing intensity (G) sec-1	50 - 100	
Contact zone loading rate (m/h)	100 - 200	120 – 300
Contact zone detention time (min)	1 – 2.5	1.0 – 2.0
Hydraulic loading	5 - 15	10 - 30
Separation zone loading rate (m/h)	6 - 18	20 - 40
Basin depth (m)	2.0 – 3.5	2.5 – 4.5
Recycle rate (%)	6 – 12	
Saturator gauge pressure (kPa)	400 – 600	
Saturator efficiency (%)	80 – 95 packed	

Filtration Theory

I. Mechanical straining : Unsettled floc from coagulation tank and settle particles form a mat on the top of sand bed which further arrests very fine particles and remove them from the water.

II. Sedimentation : Very small particles of suspended matter, colloidal particles and some bacteria settle in these.

III. Biological Action : Organic impurities form a layer on the top of sand bed which is know as “Schnutzdecke”or “dry skin”.

IV. Electrolytic Action : The sand particles ionized matter in the water carry electrical charges of opposite nature.

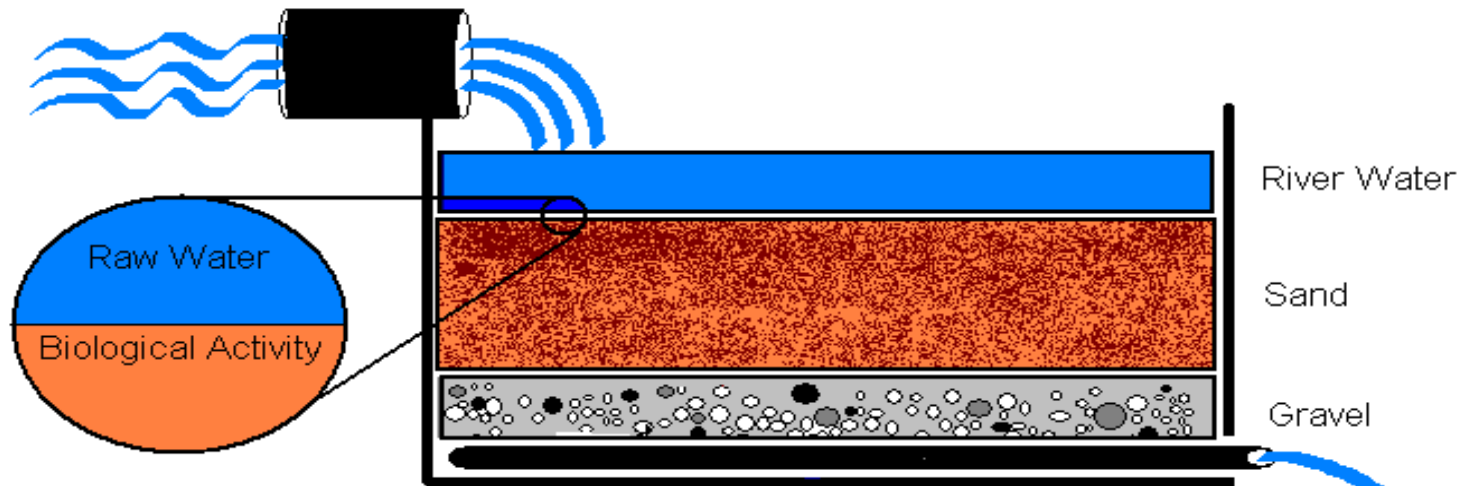
Classification of Filter

I. Gravity Filter

- Slow Sand Filter
- Rapid Sand Filter

II. Pressure Filter

North Santiam River



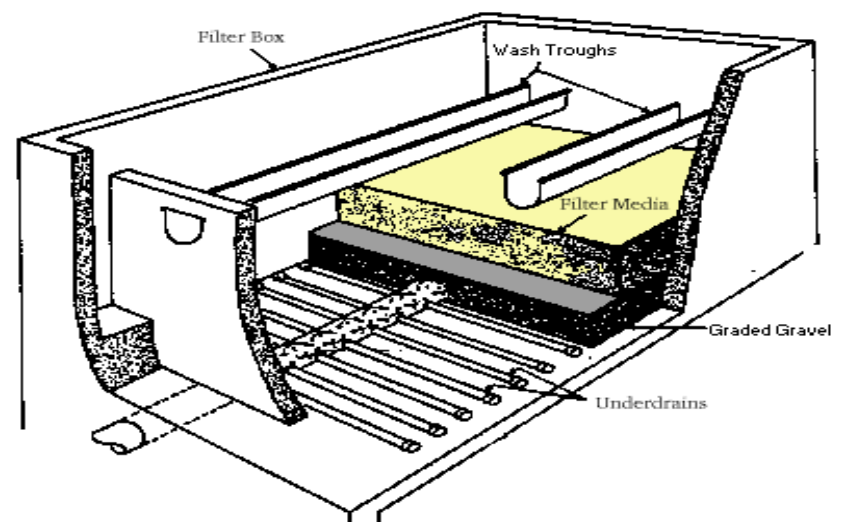
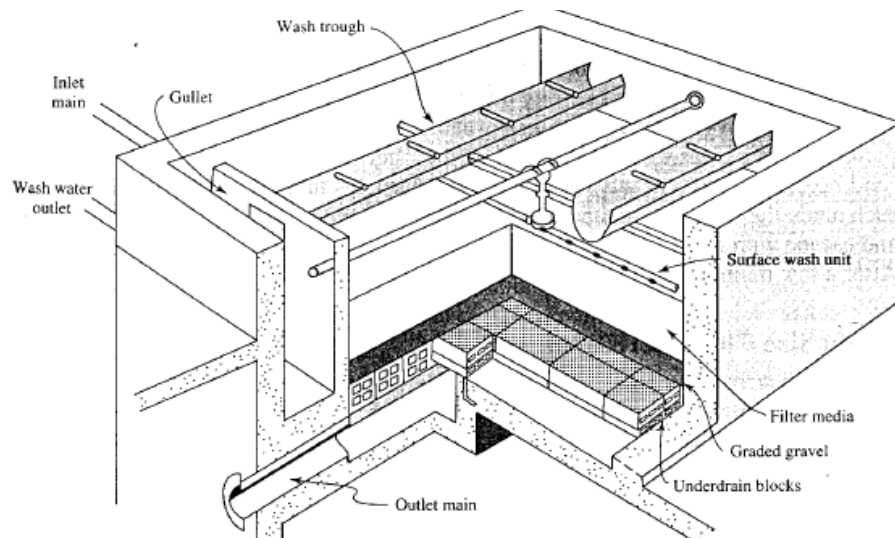
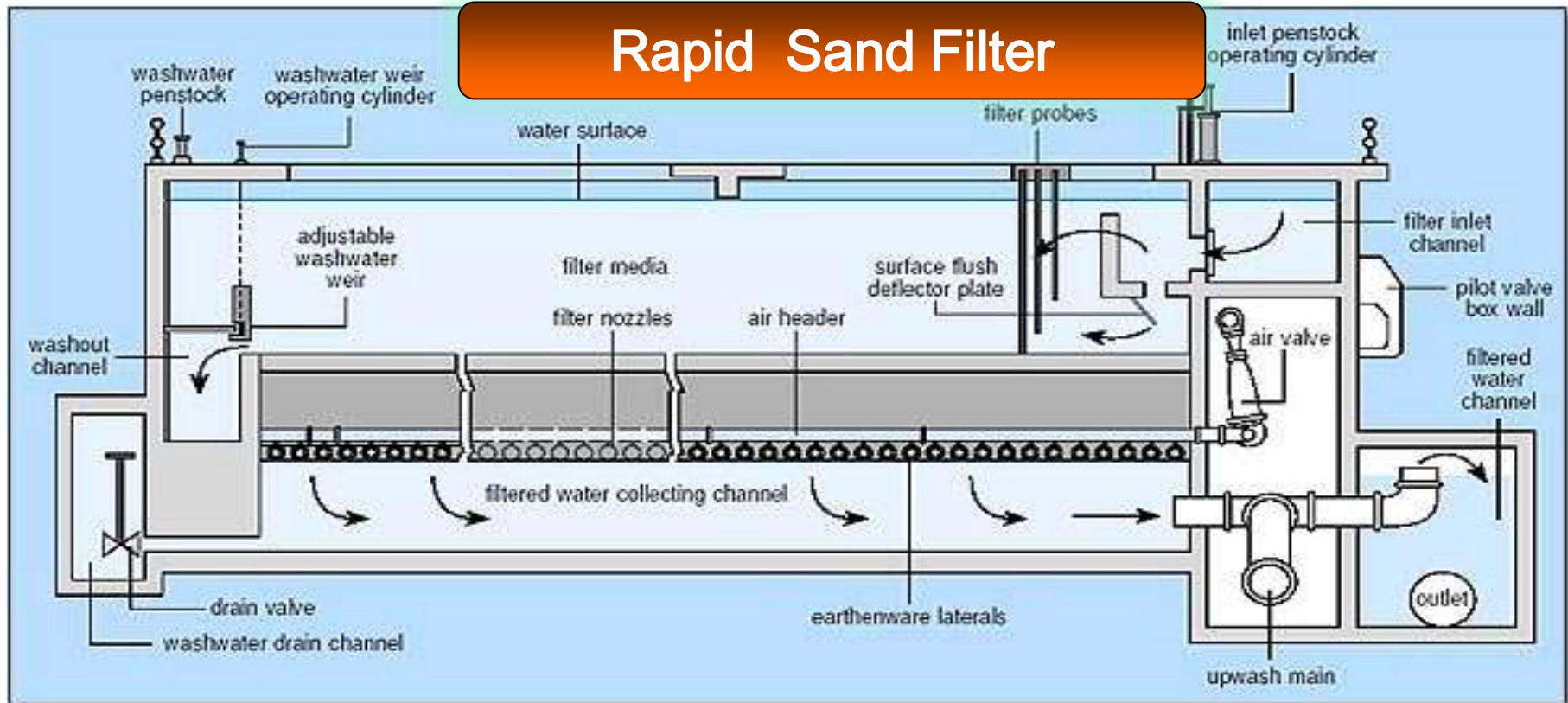
Slow Sand Filters at Geren Island

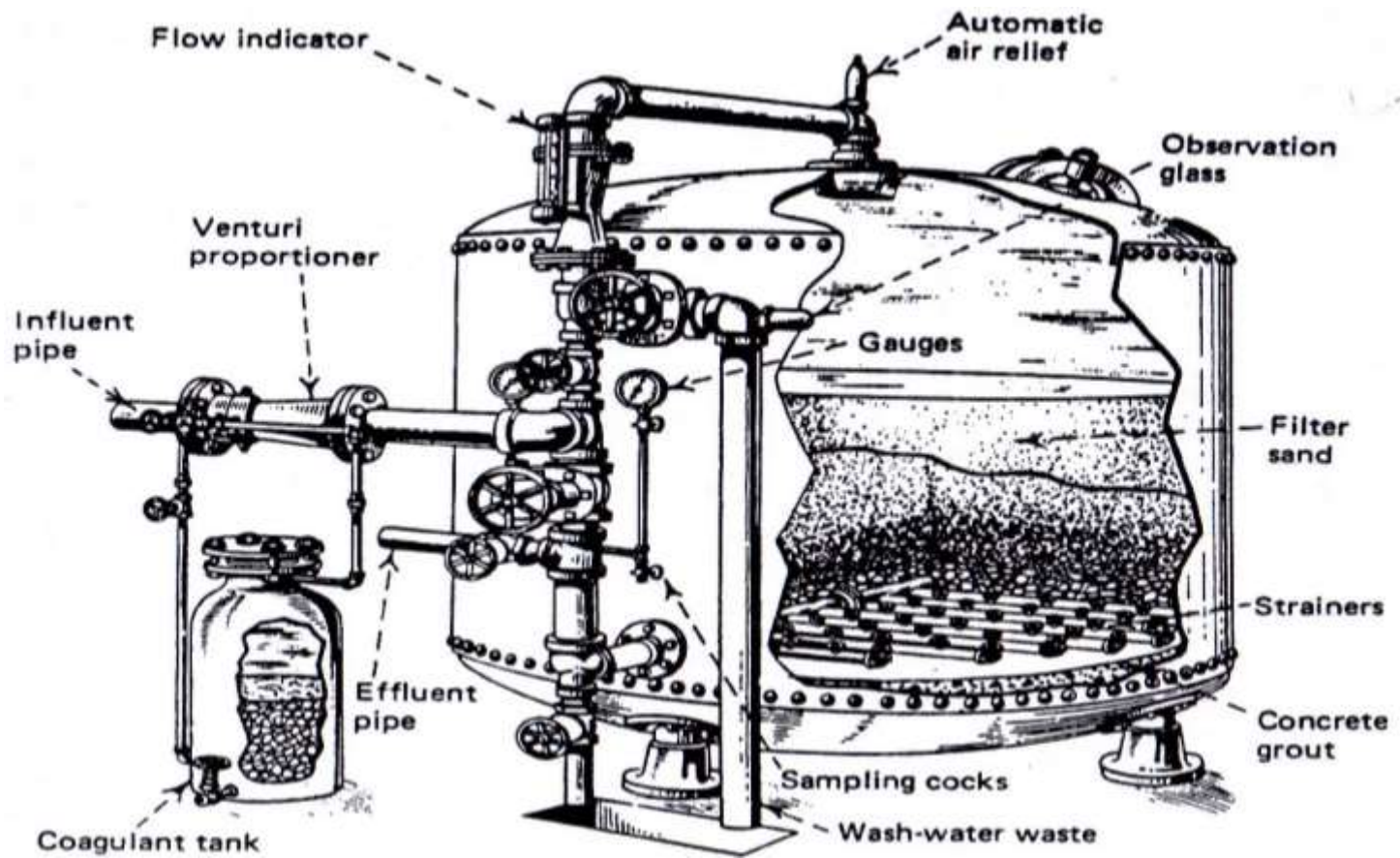
To Disinfection
and Fluoridation

Slow Sand Filter



Rapid Sand Filter



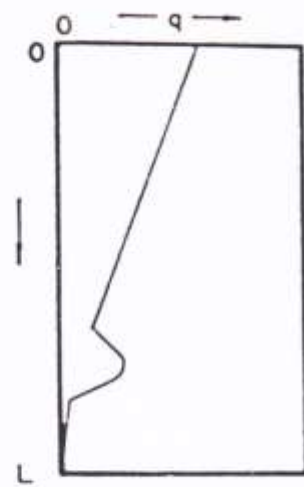
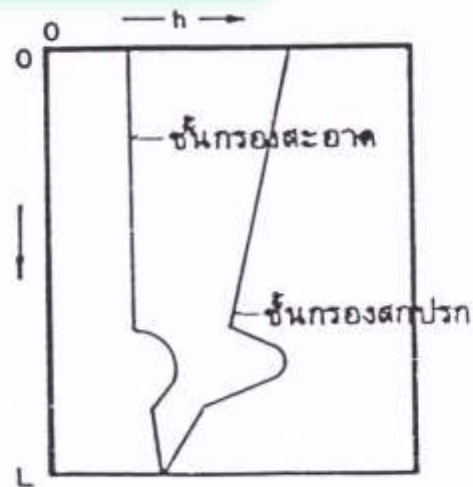
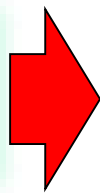


Pressure Filter



Rapid Sand Filter

head loss





Filter media

Filter Media :

- I. Sand
- II. Coal or Anthracite
- III. Activated Carbon ; GAC
- IV. Garnet sand and ilmenite

Effective size and uniformity coefficient

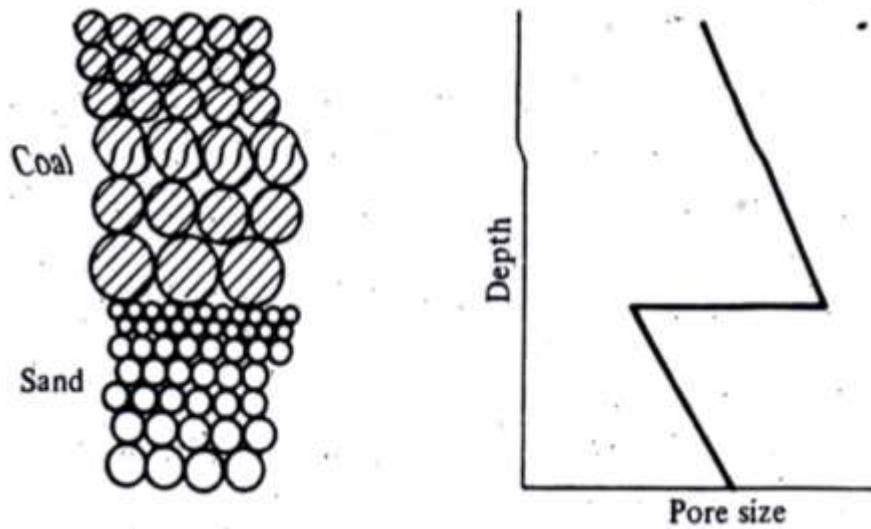
The size and uniformity of filter media are specified by *effective size* and the *uniformity coefficient*.

Coarse material require higher backwash velocity for fluidization but are less likely to form large agglomerates called *mudball* during backwash.

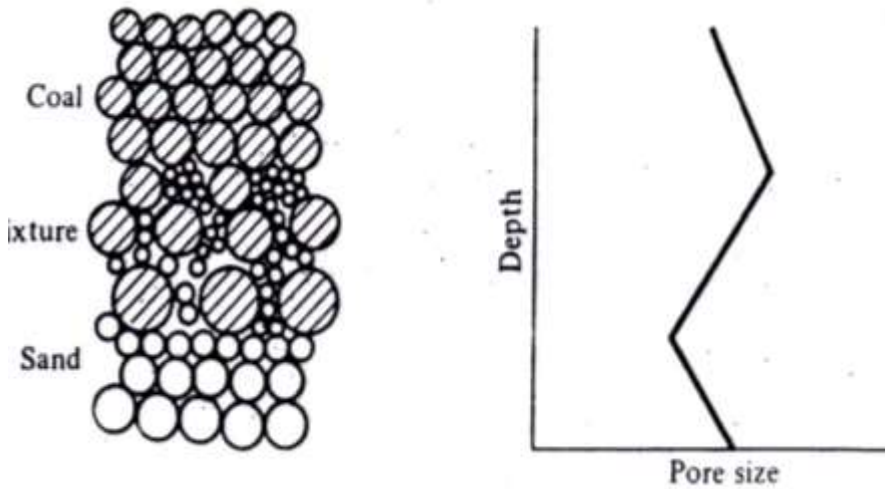
Effective size and uniformity coefficient

The size and uniformity of filter media are specified by *effective size* and the *uniformity coefficient*.

Coarse material require higher backwash velocity for fluidization but are less likely to form large agglomerates called *mudball* during backwash.



Sharp gradation



partial mixing

Mudball

Size gradation in dualmedia

Depth of media bed

I. Single media : 0.50 to 0.75 meter .

II. Dual media : Sand bed 0.30, anthracite 0.45 meter.

$$\frac{d_1}{d_2} = \left[\frac{\rho_2 - \rho_w}{\rho_1 - \rho_w} \right]^{2/3}$$

d = size of particle , ρ = specific gravity

Gravel for Filter

Gravel supports the sand and allows the filtered water to move freely towards the underdrainage. The gravel is Placed In 5-6 layer having finest size on the top.



Sand&Gravel



Anthracite

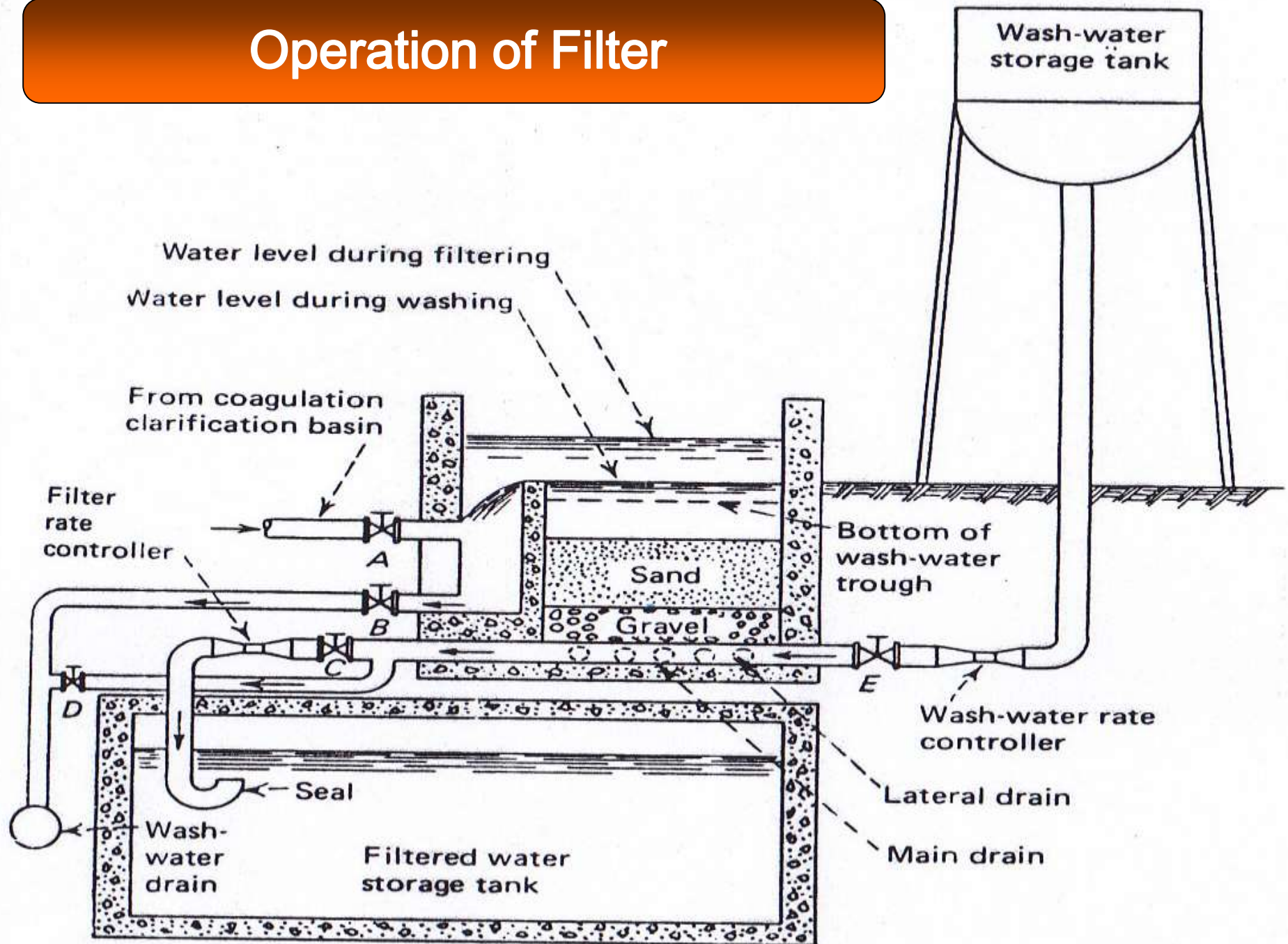


Activated Carbon

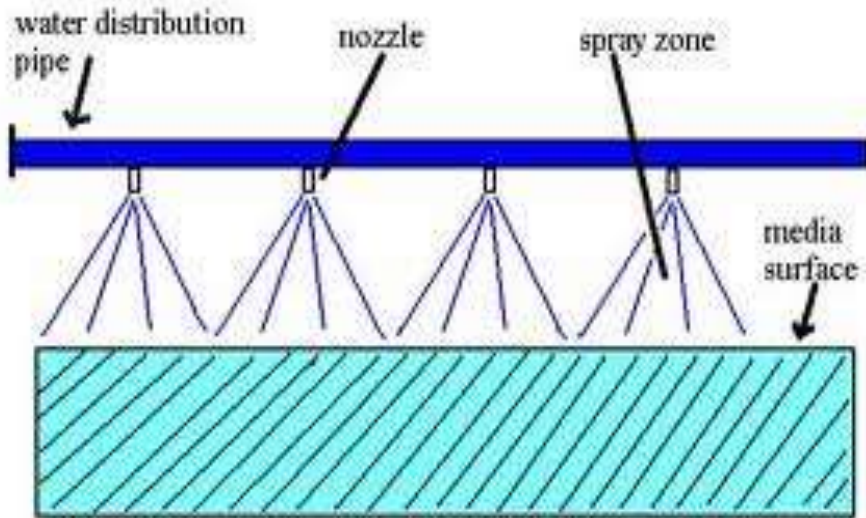
Grading of Gravel

Thickness of layer in cm	Size of gravel in mm
5 - 8	4.7-2.4
5-8	12.7-4.7
7-13	19.0-12.7
7-13	38.0-19.0
13-20	63.0-38.0

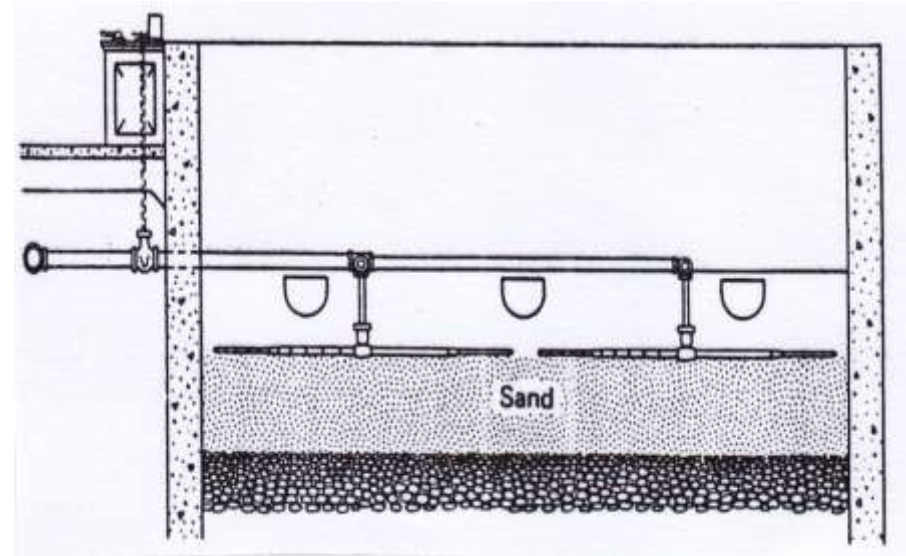
Operation of Filter



Surface wash



- water at the rate of 270 litres/sq.m/min.
- pressure of 0.7 to 1.1 ksc.
- Through nozzles.
- Nozzles are kept vertical on the surface of sand bed.



Rotating- arm surface wash

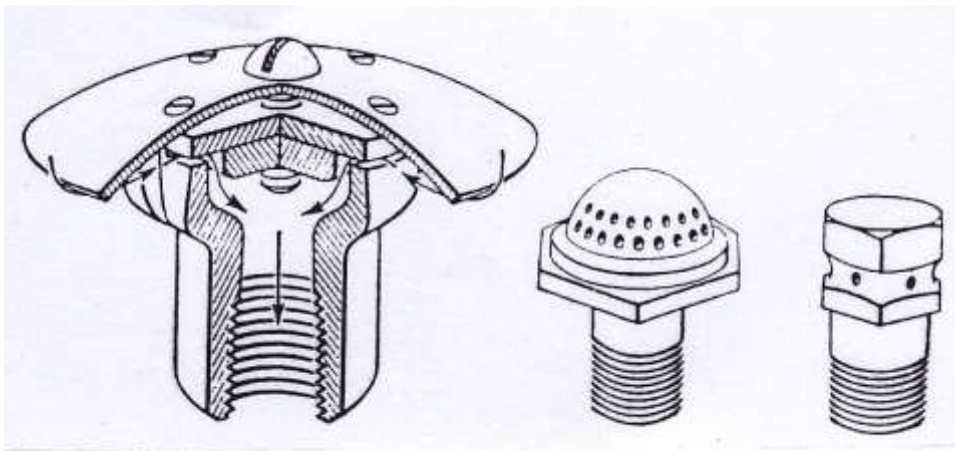


Surface wash pipe



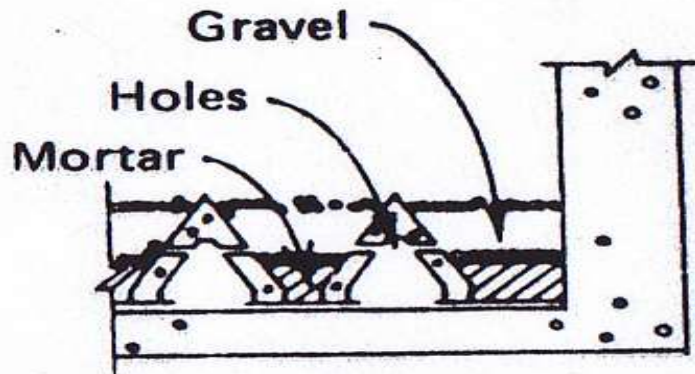
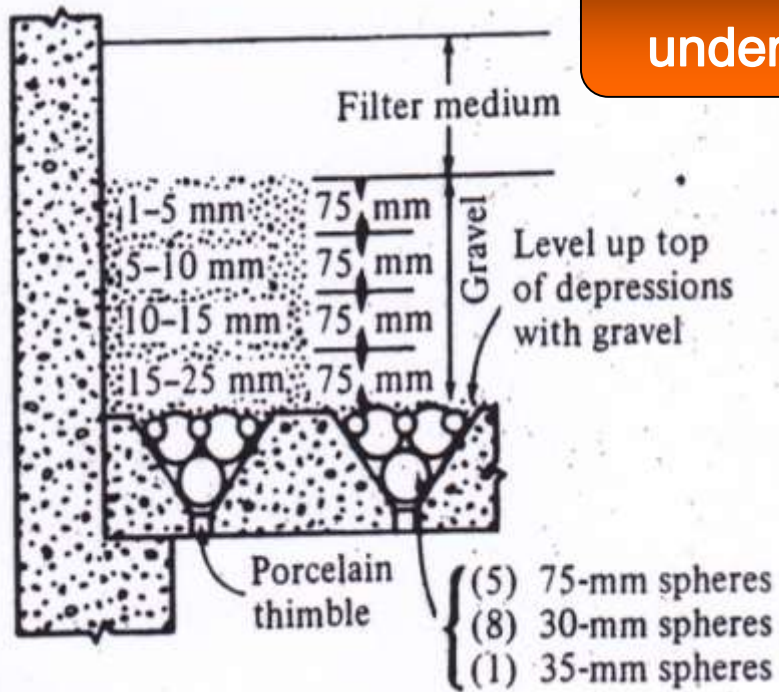
The Underdrainage System

In the bottom of the filter underdainage system is laid to collect the filter water and to distribute wash water uniformly on the filter bed of sand. There are various types under-drainage system for exam. *the manifold and pipe laterals , vitrified tile blocks, the wheeler filter bottom and the porous plate bottom.*

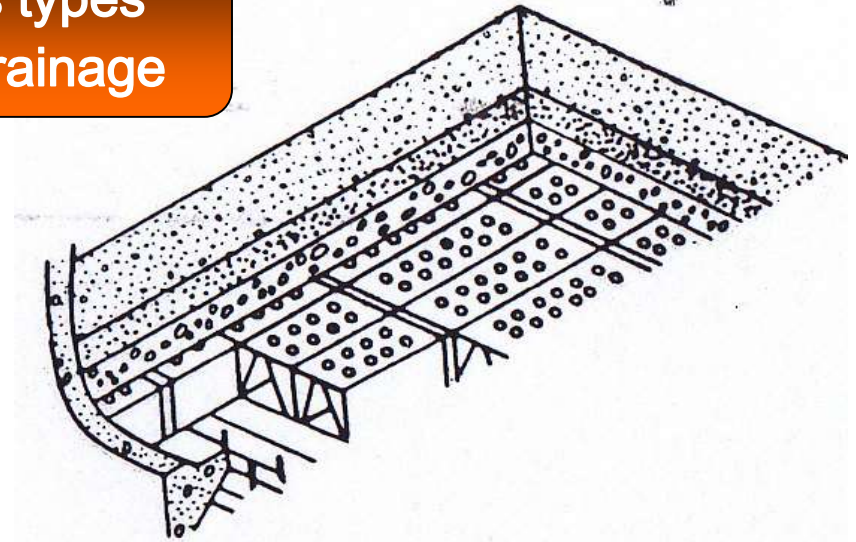


Types of strainers used
in underdrainage system

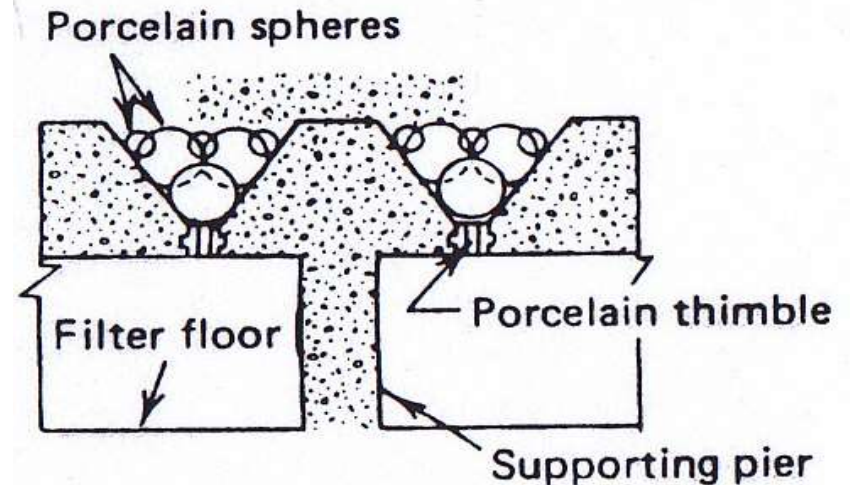
Various types under-drainage



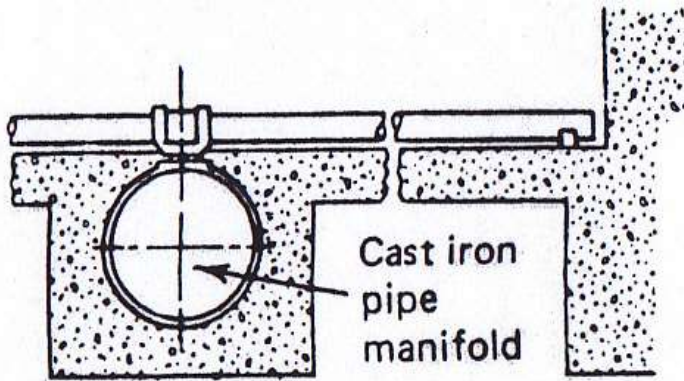
Teepee underdrain



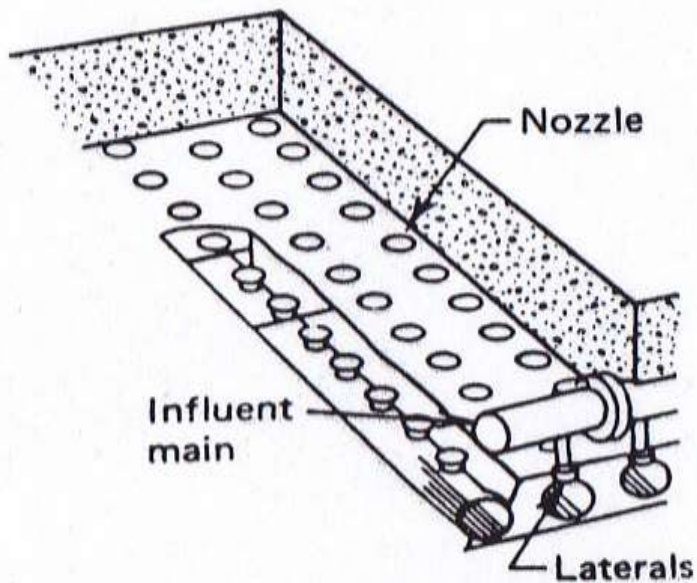
Fiber-glass underdrain



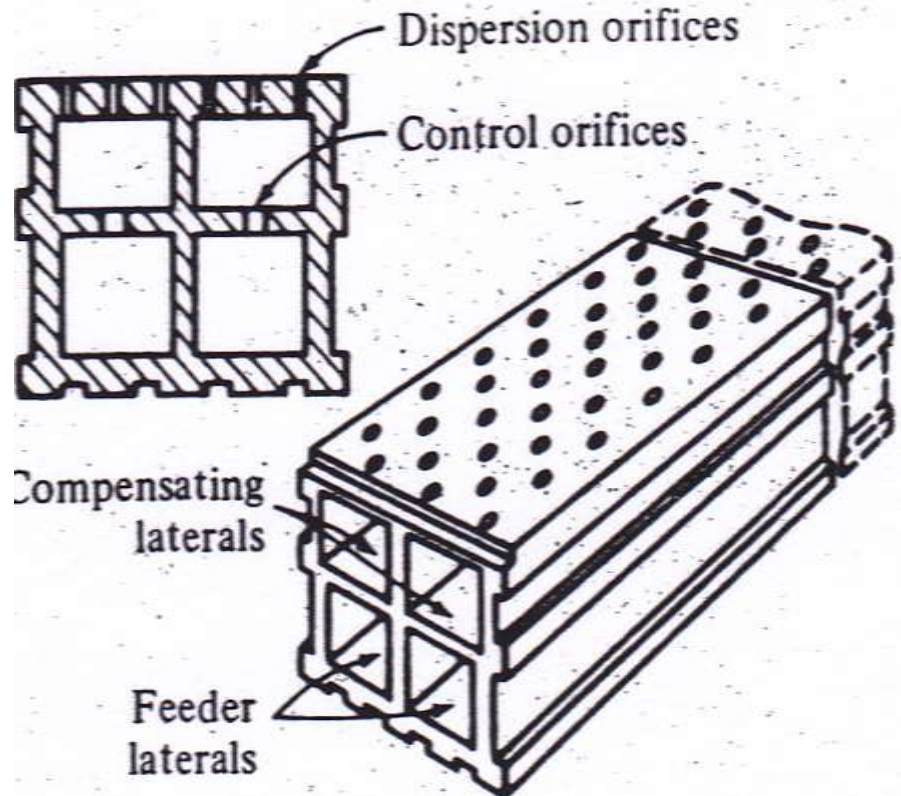
Wheeler underdrain



Pipe underdrain

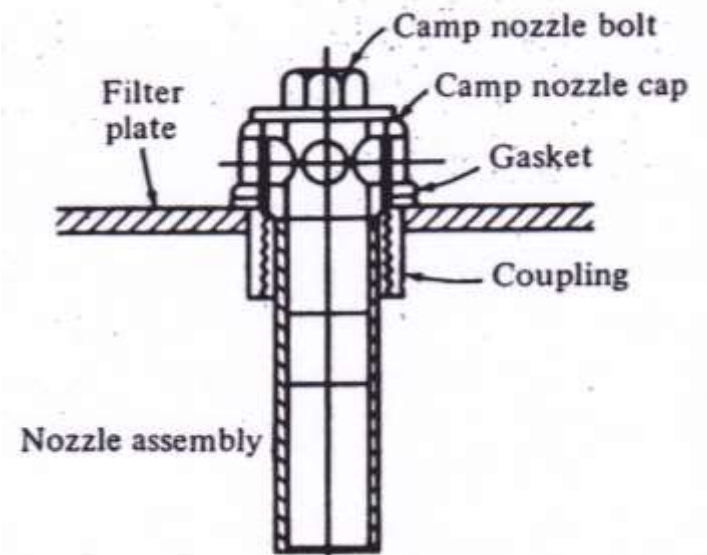
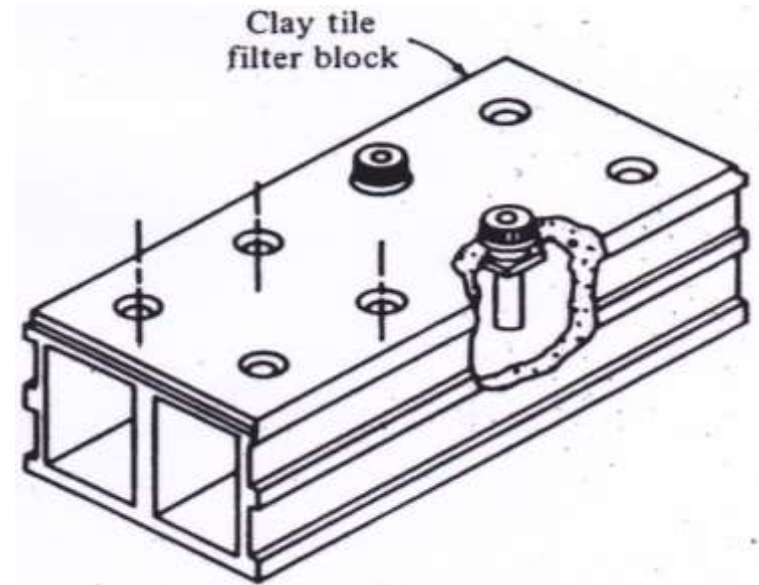
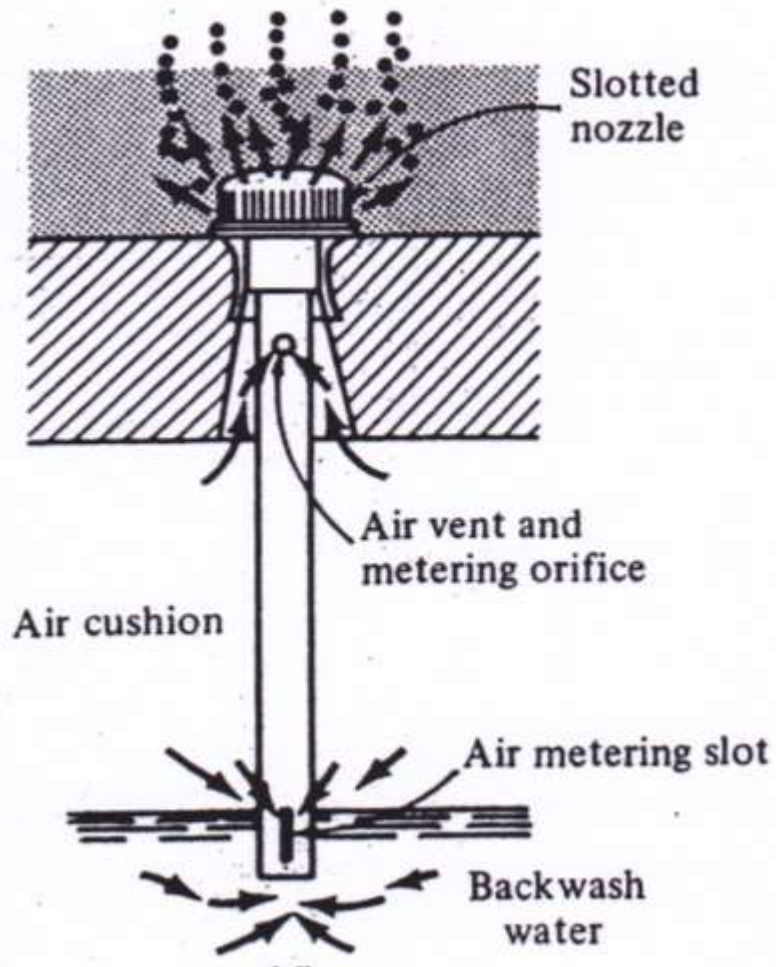


Air/water pipe underdrain



Tile underdrain

Various types
under-drainage



Various types
under-drainage

Advantage of pressure filter

- I. Compact unit automatic.
- II. For small water works.
- III. Flexible.
- IV. Small number of fitting.

Disadvantage of pressure filter

- I. Overall capacity of the filter is small.
- II. Cannot be used for treating large quantity of water.
- III. Quality control and inspection is not possible.
- IV. The filter media, gravel and repair of under drainage system is difficult.
- V. Efficiency is poor.
- VI. Require high cost of power.

Disinfection

The chemicals or substances which are use for killing the bacteria are known as *disinfectants*. And the process of killing the bacteria is known as *disinfection of water*. *Chlorine* has been found as the most ideal disinfectant, and is widely used mostly at all the water works.

Requirements of Good Disinfection

- I. Destroy all the harmful pathogenic organism.
- II. Not take more time.
- III. Economical and easily available.
- IV. Non toxic .
- V. Leave some residual concentration and do not require high skill.

Method of Disinfection

- I. Boiling the water.
- II. Ultra-violet rays.
- III. The use of iodine and Bromine .
- IV. The use of ozone(O_3).
- V. The use of excess lime.
- VI. Using potassium permanganate($KMnO_4$).
- VII. Treatment with silver or electro-katadyn process.
- VIII. Chlorine(Cl_2) or Chlorinedioxide (ClO_2).

Form of chlorine

- I. Liquid chlorine
- II. Gaseous chlorine
- III. Chlorine dioxide
- IV. Chloramines i.e. the mixer of chlorine and ammonia.
- V. Bleaching powder

Addition of Chlorine to Water

When chlorine is added in water;

- I. Water containing ammonia and organic nitrogen compound, monochloramine(NH_2Cl) dichloramine(NHCl_2) and tri-chloramine(NCl_3) are released, but their distribution depends on the pH-value of water.
- II. Water is free from organic impurities, hypochlorous acid (HOCl), hypochlorite ion (OCl^-) are released and their distribution depends on the pH-value of water.
- III. Water contains ,sewage and waste water, when chlorine is added complex organic chloromines are released.

Factors Affecting Bacterial Efficiency of Chlorine

- I. Time of contact .
- II. The concentration of disinfectant.
- III. The number of organism.
- IV. Temperature of water .
- V. pH value of water.
 - in the form of *hypochlorite*..
- VI. The presence of various chemical.

Free Chlorine

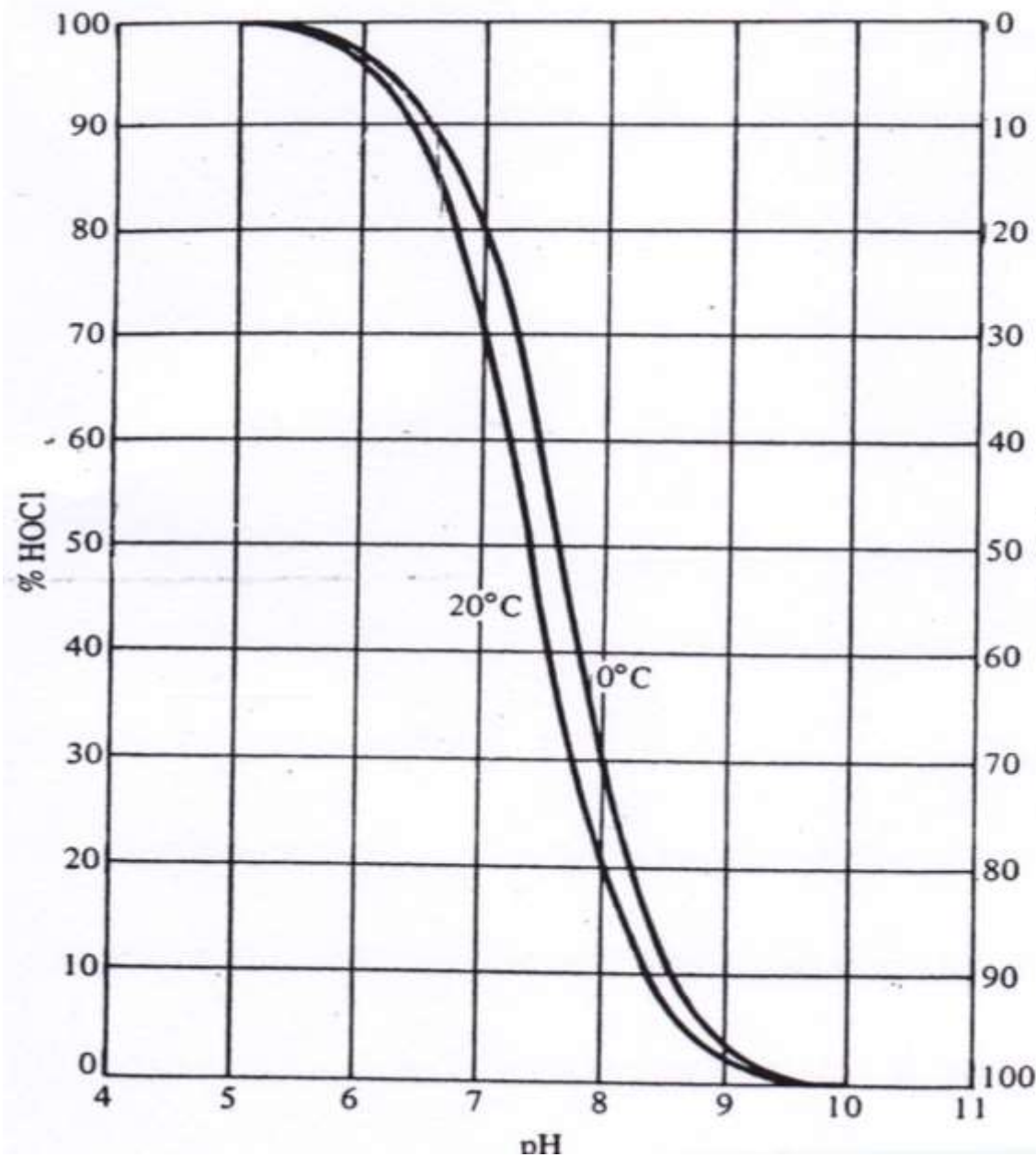
When chlorine is dissolved in water, it hydrolysis immediately as;



HOCl and OCl⁻ are called free available chlorine.

chlorine compounds

Various chlorine compounds which are used as disinfectants are *hypochlorites* of calcium ($\text{Ca}(\text{OCl})_2$) and sodium (NaOCl), the chloramines, chlorine dioxide and complex chlorine compound. Such as $(\text{CH}_2\text{CO}_2)_2\text{NCl}$ etc.



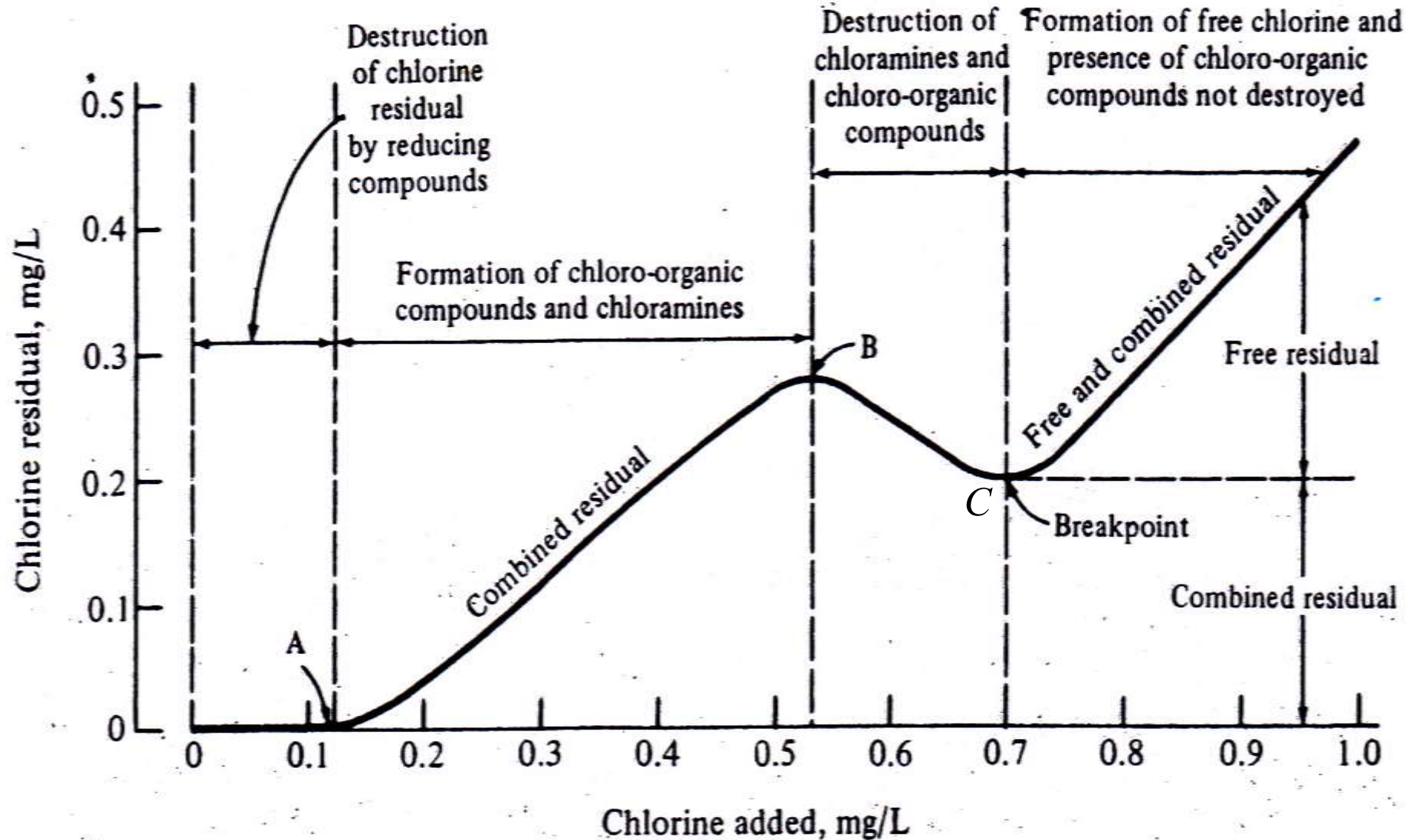
Free Chlorine

Distribution of
HOCl and OCl⁻
as a function of pH

Chlorine Demand

- I. Nature and concentration of chlorine consuming substance.
- II. Time of contact.
- III. pH-value of water.
- IV. Temperature of water.
- V. Variable conditions in the process of chlorination.
- VI. Other factors.

Break Point Chlorination



Break Point Chlorination

On studying the curve residual chlorine in the beginning increases with the apply chlorine dose, but after point *B* it suddenly drops up to point *C* and then increases. It shows formation of chloramines and their oxidation. Point *C* at which residual chlorine again starts increasing is know as *“Break Point Chlorination”*.

Advantages of Break Point Chlorination

- I. It completely oxidizes the ammonia and other impurities in water.
- II. The colour of water which is due to organic matters is also removed.
- III. It completely destroys all the disease bacteria.
- IV. It remove taste and odour from the water.
- V. It prevent growth of weed in water.

Super- Chlorination

Super- Chlorination is define as the administration of a dose considerably in excess of necessary for adequate bacterial purification of water. Under certain circumstances such as during epidemics. Of water –born diseases, high dose of chlorine is given to the water, generally 2 to 3 ppm. beyond the break point for safety of public. The addition of chlorine in excess is call *Super- Chlorination* .

De-chlorination

The method are:

- I. Sulphur dioxide (SO_2)
- II. Sodium Bi-Sulphate $(\text{NaSH}_3)_2\text{NC1}$
- III. Sodium Thisulphate ($\text{CH}_2\text{S}_2\text{O}_3$)
- IV. Activate Carbon
- V. Areation
- VI. Ammonia.

Plain Chlorination

In some places where good surface water is available, it is used with no other treatment except chlorination. Only chlorination is done and the water is safeguarded against disease. Such type of chlorination is known as *plain chlorination*. The water of lakes and springs is pure and can be used after plain chlorination.

Post- Chlorination

When the chlorine is added in the water after all treatment, it is known as *Post-chlorination*. Generally, this is done after the filtration process. The chlorine may be added in the suction pipe, but it is more suitable to add in the clear water well. The minimum contact period should be 30 minutes, before use of water.

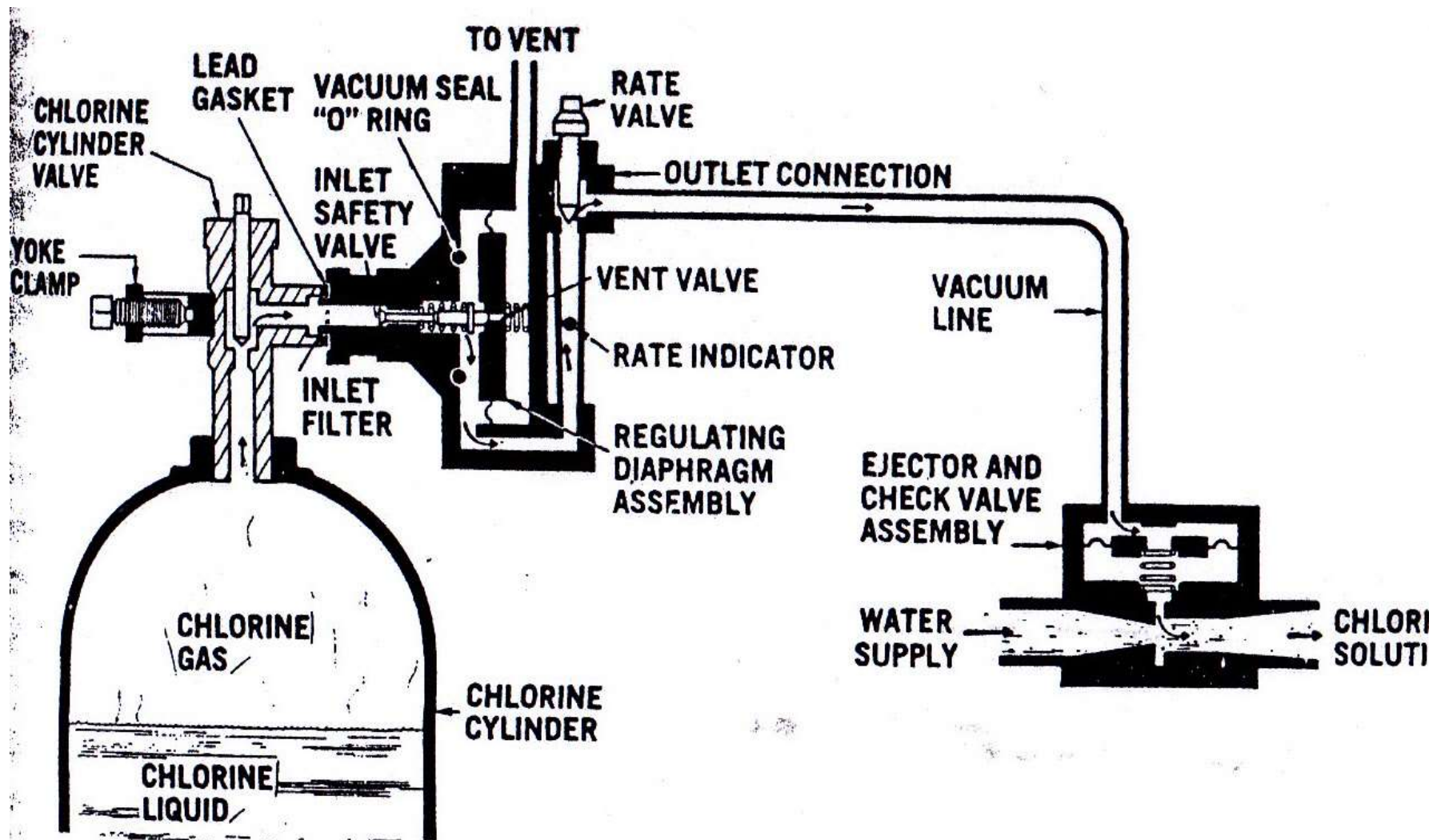


Chlorine Residuals Testing Equipment



Chlorine Gas and safety Cylinder





Gas Chlorinator



Liquid Chlorine

Management of sludge

Sludge comes from three sources:

- (i) The pre-sedimentation tank which is expected to be desludged once per year post wet season.
- (ii) The sedimentation tank is expected to be desludged 3-4 times per year.
- (iii) Backwash water from filter backwashing.

Sources of sludge and Sludge Disposal

Intake station

Pre sedimentation

Sludge removed periodically and disposed of by spreading on land.

Rapid mixing

Slow mixing

Sludge removed continuously; disposal by landfilling or other suitable means after dewatering.

Sedimentation

Backwash water decanted, and dewatered sludge disposed of with that from 2 above.

filtration



Sludge Dewatering

Dewatering processes may be usually divided into air drying and mechanical method, although some air-drying techniques employ mechanical equipment. Air drying includes those methods in which moisture is removed by evaporation and gravity or induced drainage such as sand beds, vacuum- assisted beds, wedge-wire beds, sludge lagoon, and paved beds.



Alum sludge

Sand beds, Sludge lagoons, wedge-wire beds,
paved drying beds, vacuum-assisted drying beds

Pre sedimentation

Sedimentation

filtration

Sludge
accumulating
pond

Pre -dewatering
treatment

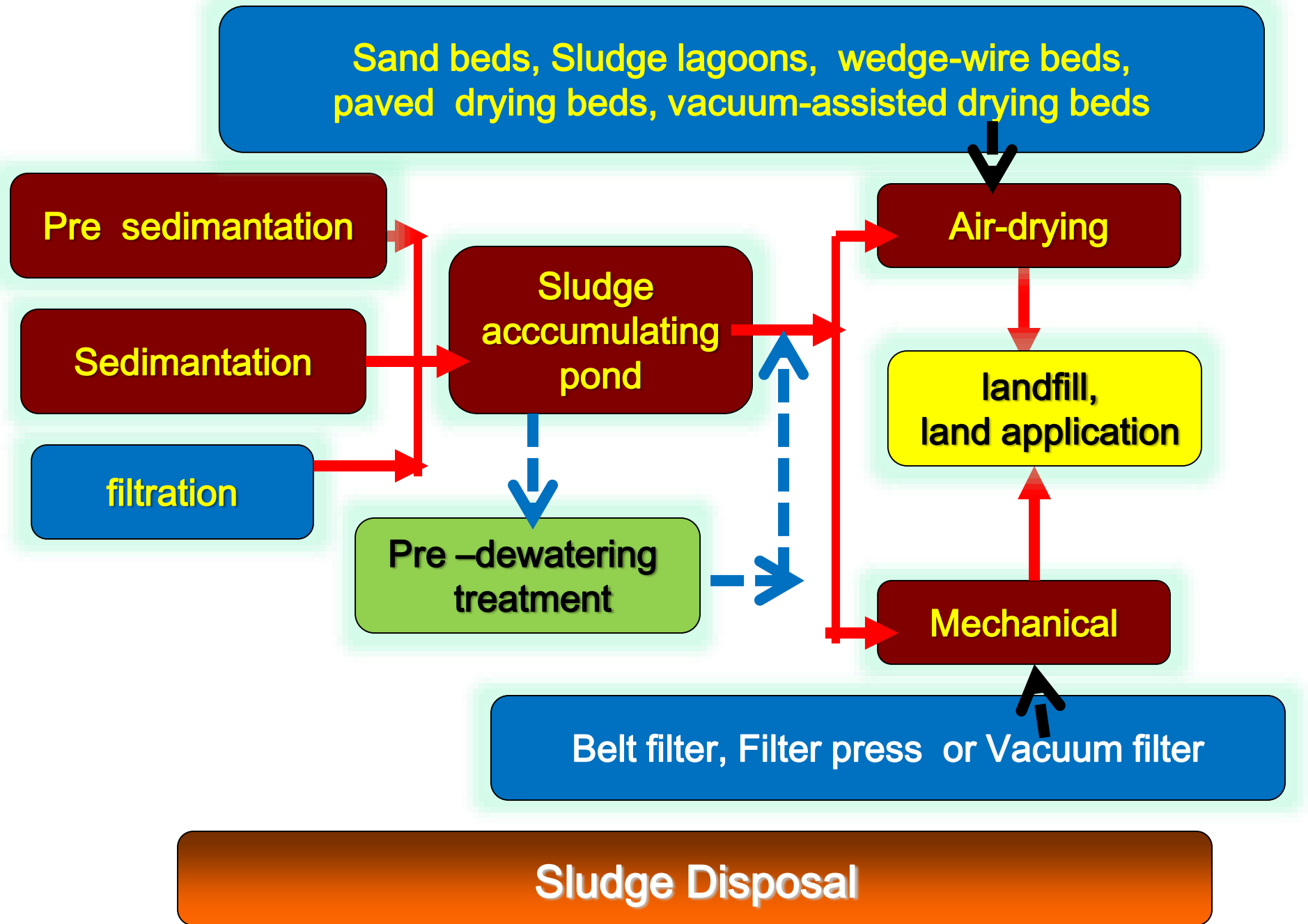
Air-drying

landfill,
land application

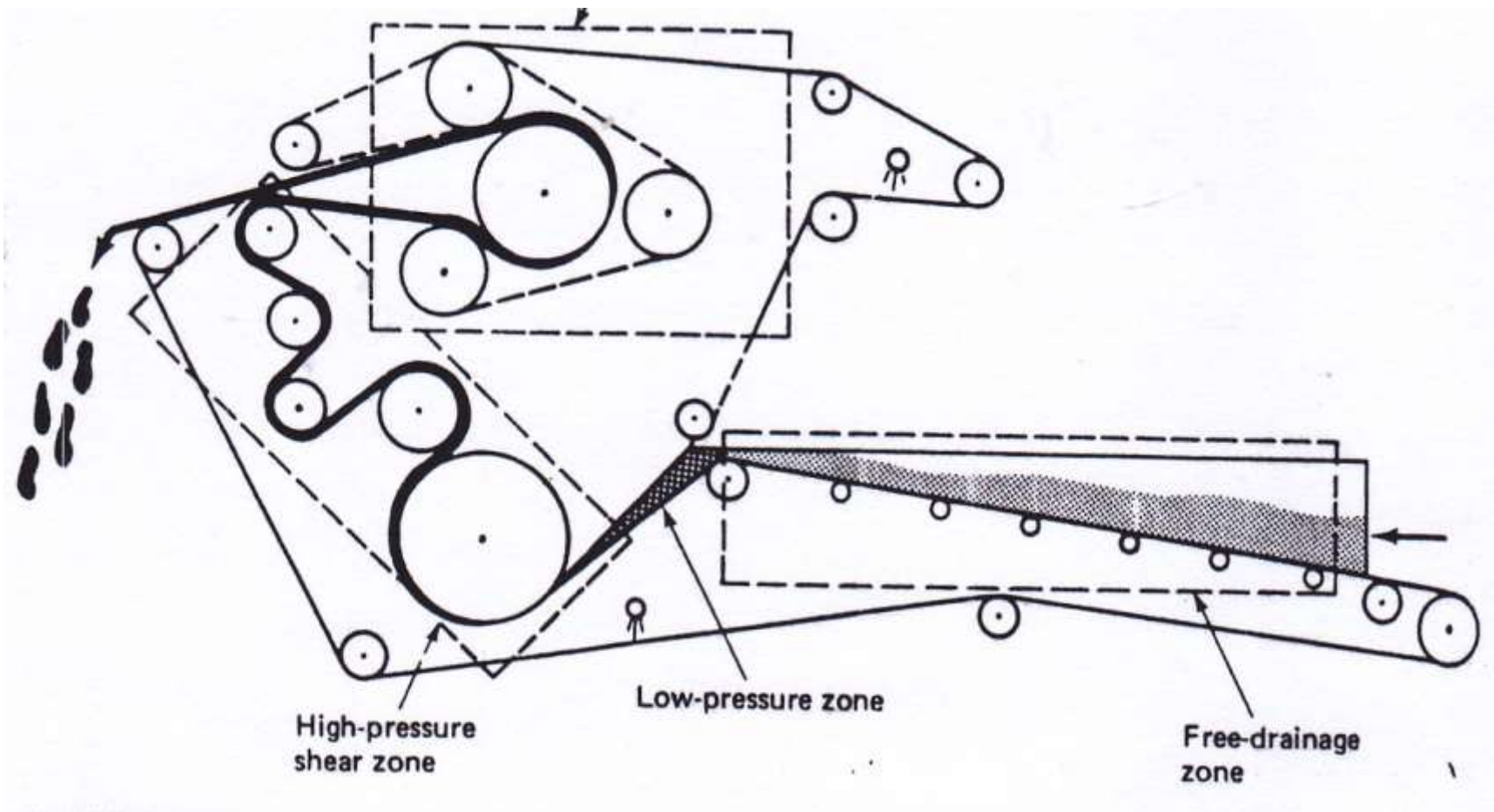
Mechanical

Belt filter, Filter press or Vacuum filter

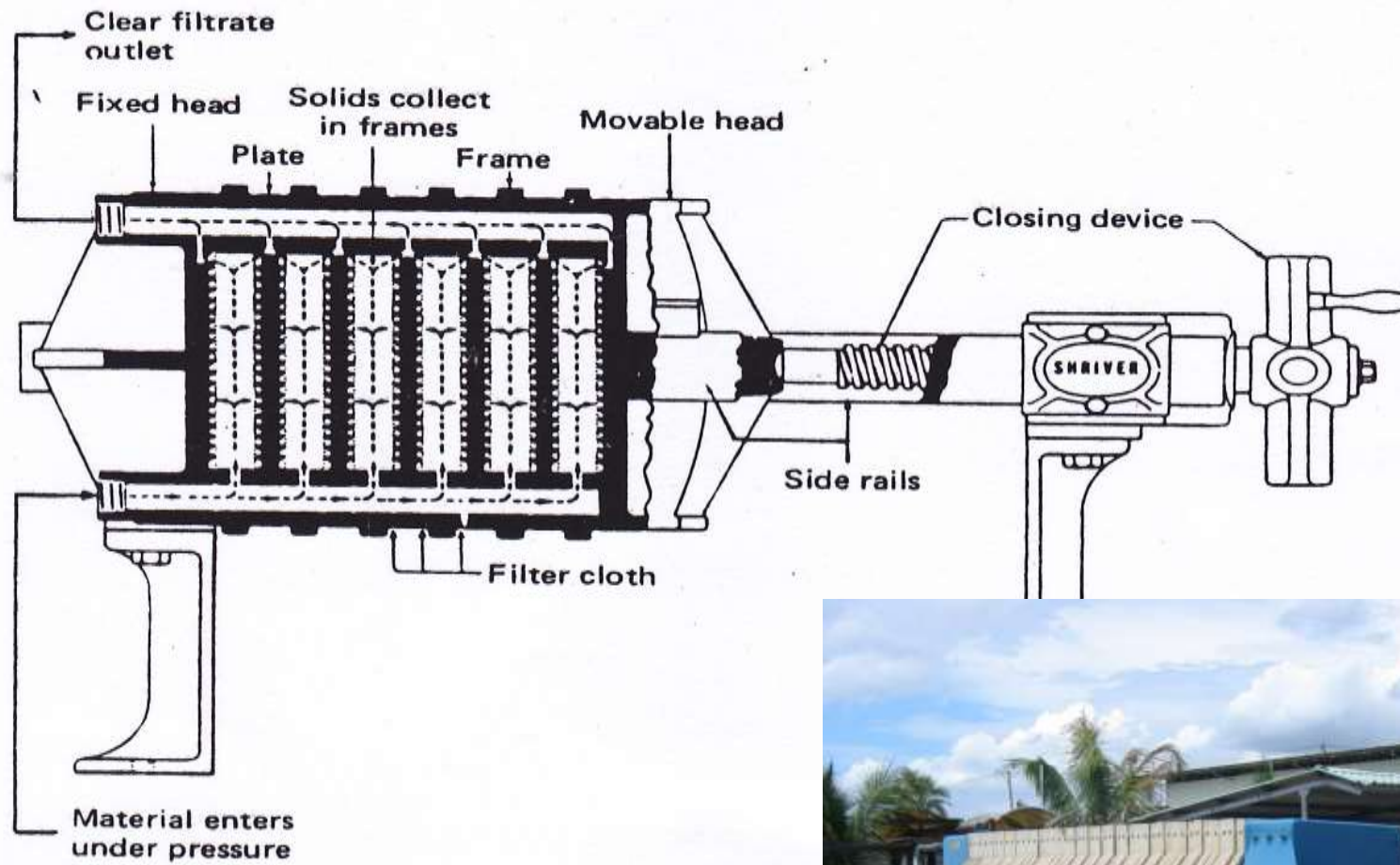
Sludge Disposal



Sludge Dewatering



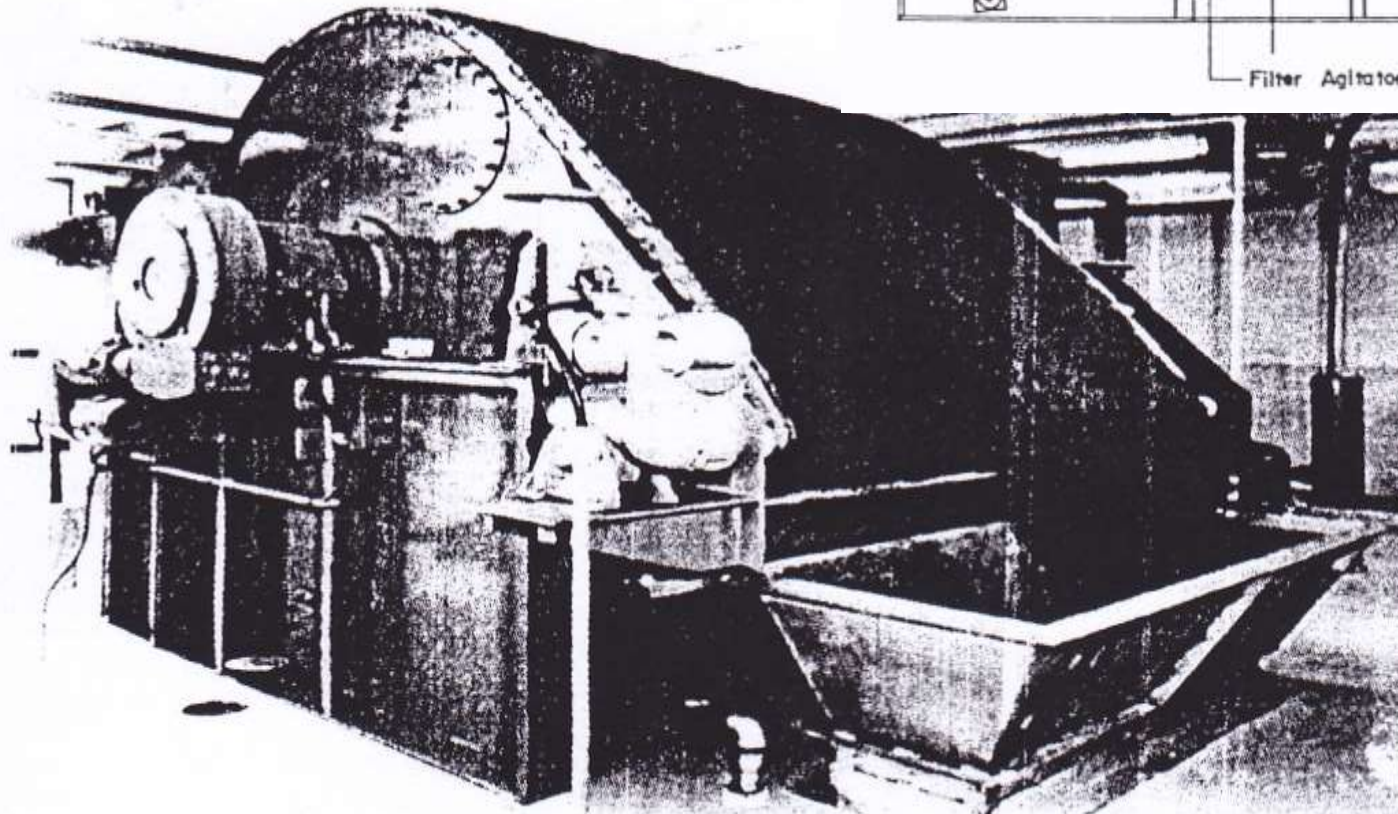
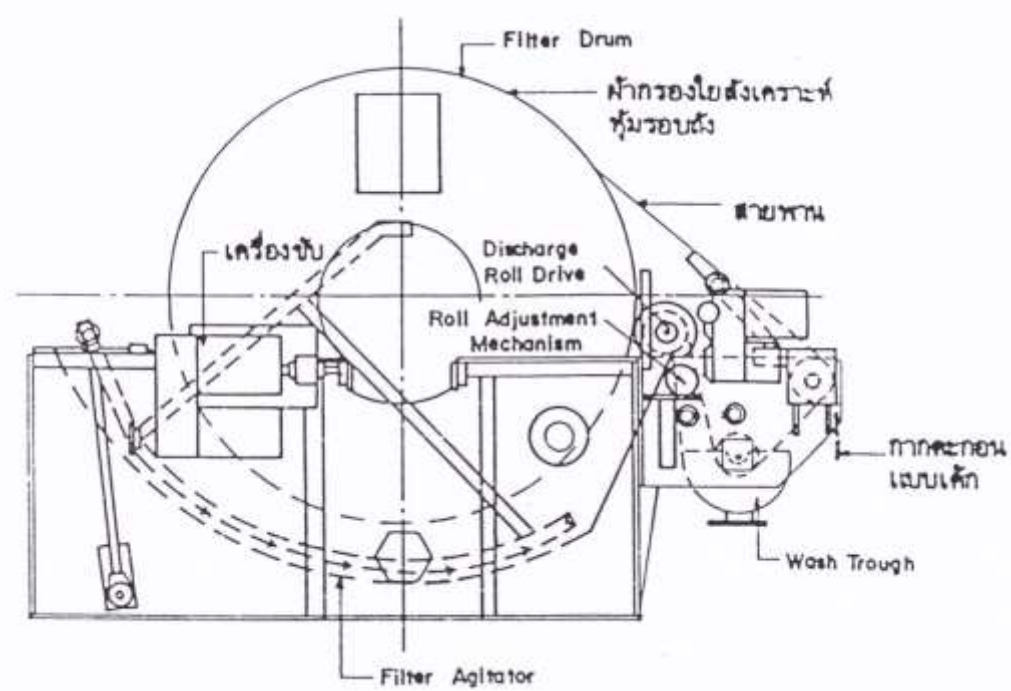
Belt filter



Filter press



Vacuum filter





Air drying (Sludge Lagoon)



Distribution Pumping Station



Above Ground

Dry Well

Above Ground Distribution Pumping Station



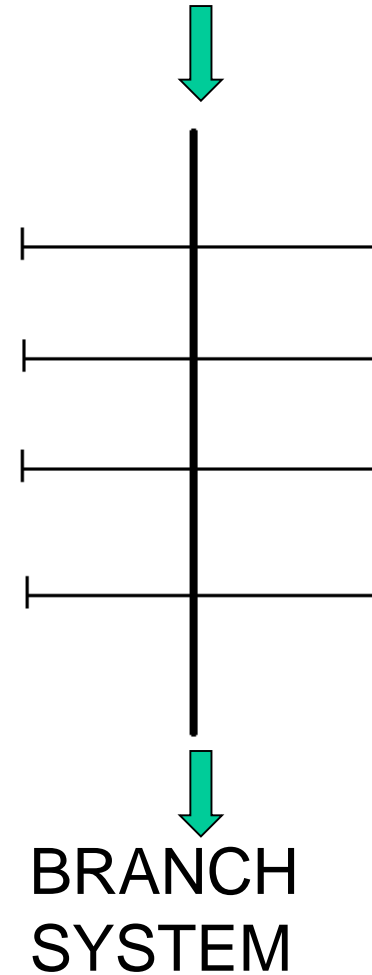
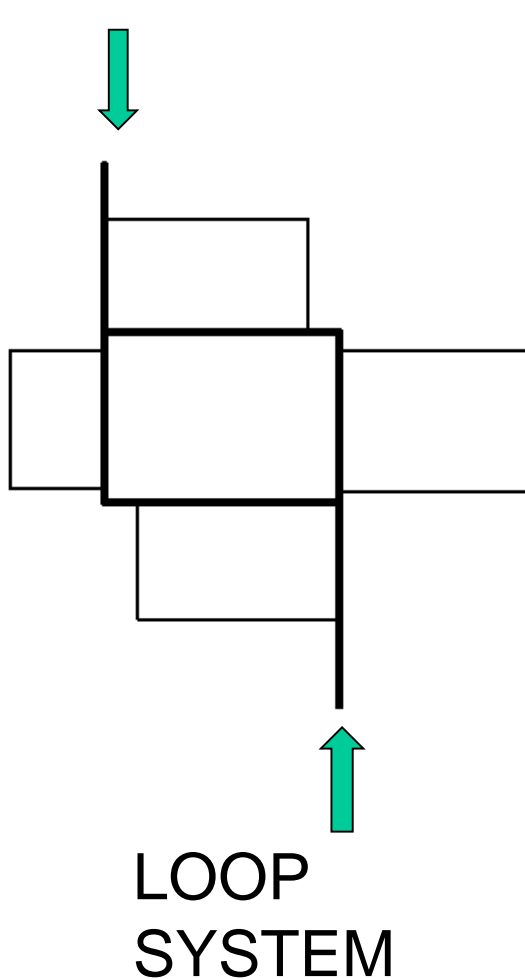
2. Dry Well Distribution Pumping Station



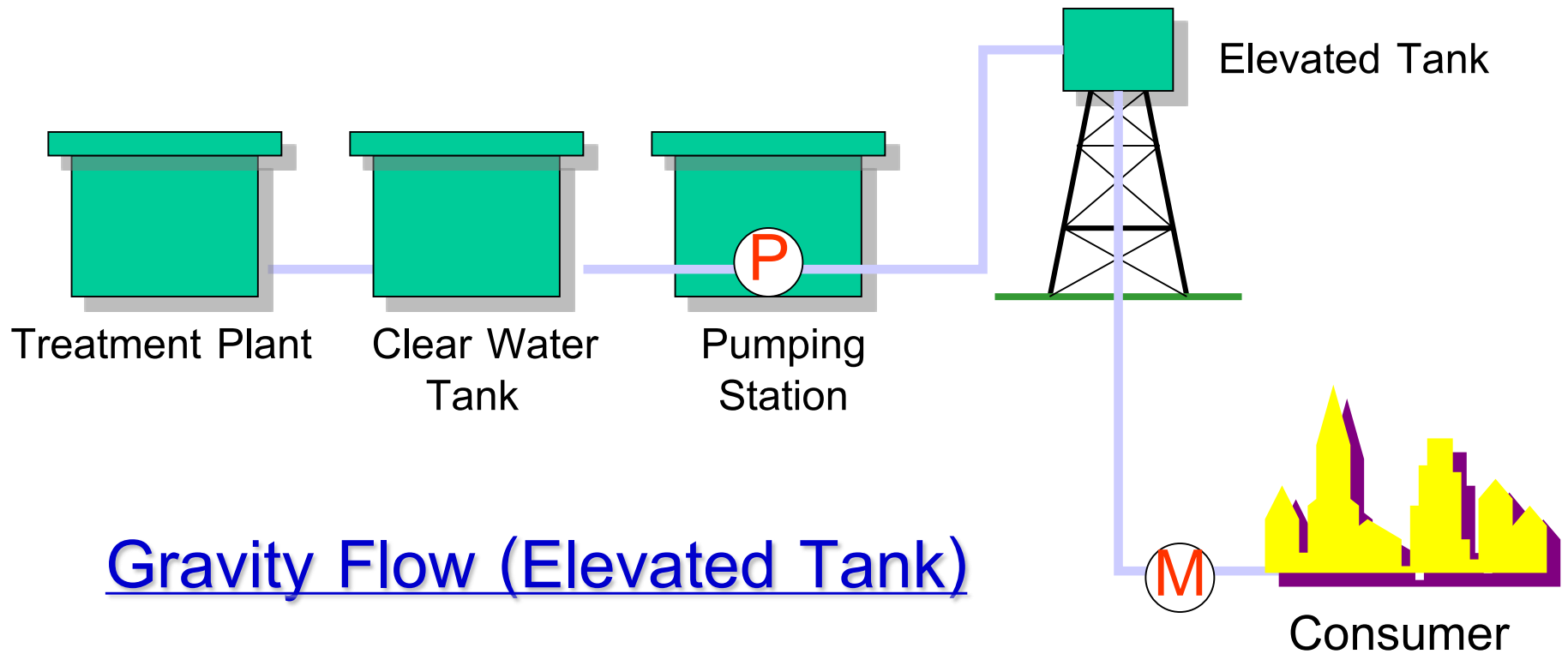
Elevated Tank



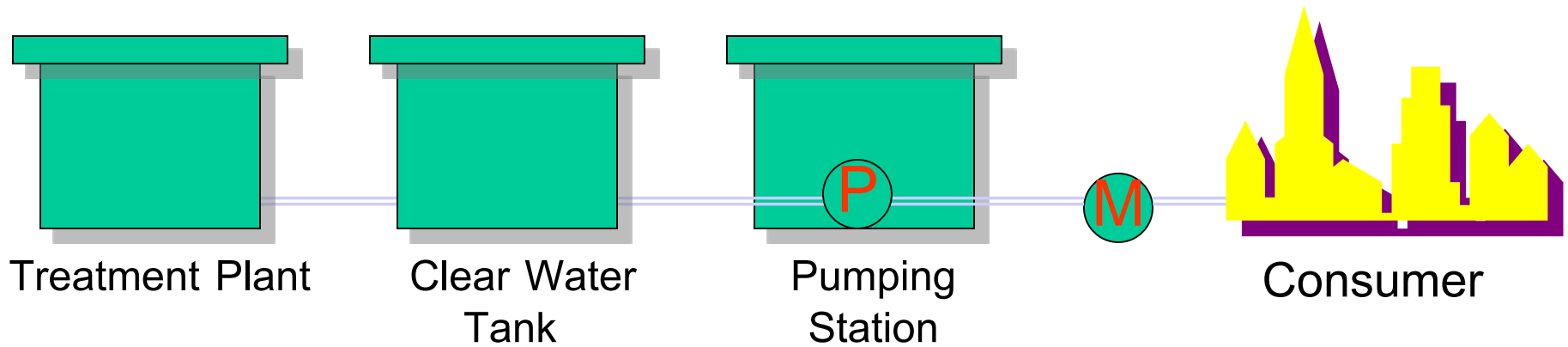
Water Distribution Networks



TYPE OF DISTRIBUTION SYSTEM

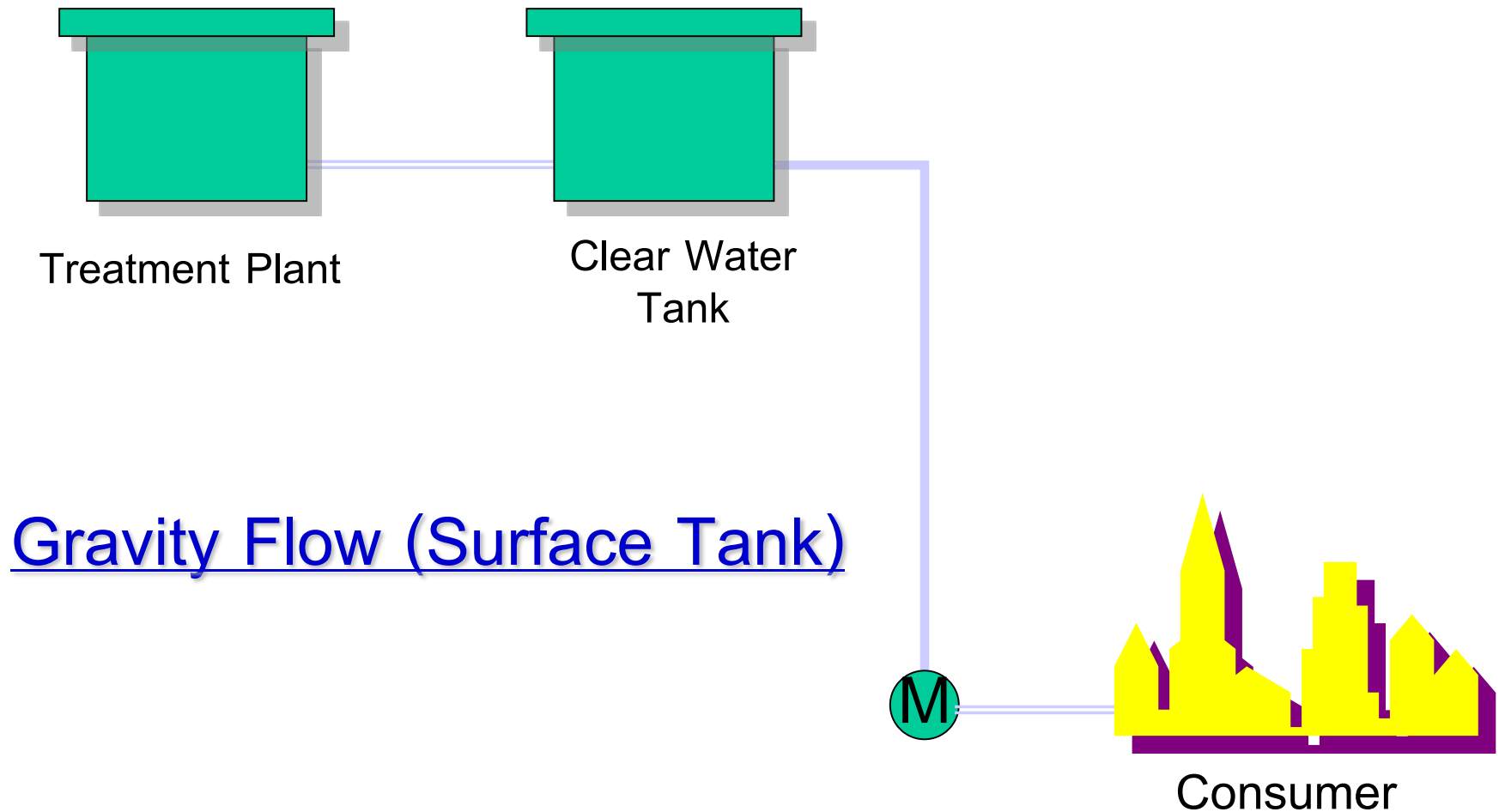


TYPE OF DISTRIBUTION SYSTEM



Direct Pumping

TYPE OF DISTRIBUTION SYSTEM



TYPE OF DISTRIBUTION PIPES

- Polybutylene Pipe (PB)
- Polyvinyl Chloride Pipe (PVC)
- Galvanized Steel Pipe (GS)
- High Density Polyethylene Pipe (HDPE)
- Asbestos Cement Pipe (AC)
- Steel Pipe (S)

Polybuthylene Pipe (PB)

Black : Ø15 - 200 mm.



-40 °c to 48 °c

Polyvinyl Chloride Pipe (PVC)



Galvanized Steel Pipe (GS)



High Density Polyethylene Pipe (HDPE)




Asbestos Cement Pipe (AC)



Steel Pipe (S)





Q&A

Thank You